

NRC Publications Archive Archives des publications du CNRC

Performance of podded propulsors in opens tests Rossiter, C.

For the publisher's version, please access the DOI link below. / Pour consulter la version de l'éditeur, utilisez le lien DOI ci-dessous.

Publisher's version / Version de l'éditeur:

<https://doi.org/10.4224/8895869>

Student Report (National Research Council of Canada. Institute for Ocean Technology); no. SR-2007-05, 2007

NRC Publications Archive Record / Notice des Archives des publications du CNRC :

<https://nrc-publications.canada.ca/eng/view/object/?id=e927e06e-fe53-4bc6-82b2-c1a97fa658af>

<https://publications-cnrc.canada.ca/fra/voir/objet/?id=e927e06e-fe53-4bc6-82b2-c1a97fa658af>

Access and use of this website and the material on it are subject to the Terms and Conditions set forth at

<https://nrc-publications.canada.ca/eng/copyright>

READ THESE TERMS AND CONDITIONS CAREFULLY BEFORE USING THIS WEBSITE.

L'accès à ce site Web et l'utilisation de son contenu sont assujettis aux conditions présentées dans le site

<https://publications-cnrc.canada.ca/fra/droits>

LISEZ CES CONDITIONS ATTENTIVEMENT AVANT D'UTILISER CE SITE WEB.

Questions? Contact the NRC Publications Archive team at

PublicationsArchive-ArchivesPublications@nrc-cnrc.gc.ca. If you wish to email the authors directly, please see the first page of the publication for their contact information.

Vous avez des questions? Nous pouvons vous aider. Pour communiquer directement avec un auteur, consultez la première page de la revue dans laquelle son article a été publié afin de trouver ses coordonnées. Si vous n'arrivez pas à les repérer, communiquez avec nous à PublicationsArchive-ArchivesPublications@nrc-cnrc.gc.ca.

DOCUMENTATION PAGE

REPORT NUMBER	NRC REPORT NUMBER	DATE		
SR-2007-05		April 2007		
REPORT SECURITY CLASSIFICATION		DISTRIBUTION		
TITLE				
Performance of Podded Propulsors in Opens Test				
AUTHOR(S)				
C. Rossiter				
CORPORATE AUTHOR(S)/PERFORMING AGENCY(S)				
Institute for Ocean Technology, National Research Council, St. John's, NL				
PUBLICATION				
SPONSORING AGENCY(S)				
IMD PROJECT NUMBER		NRC FILE NUMBER		
KEY WORDS		PAGES	FIGS.	TABLES
Podded Propulsor, AziPod, Props, Propulsion, Propeller				
SUMMARY				
<p>This report describes the experiments carried out here at IOT in March of 2007 on the NRC-IOT Podded Propulsor model, which is a scaled model of the MUN-NSERC with a scale factor of 1:1.35. It also compares these experiments with two other cases. These cases consist of the tests conducted at MUN on the MUN-NRC-NSERC model in January of 2005 and a simulation of these tests done with PROPELLA.</p> <p>With these new tests, the data suggests that the definition of the performance envelop of podded propulsors should be increased. Further testing plans include the building of a model vessel where model self-propulsion tests will be conducted.</p>				
ADDRESS	National Research Council Institute for Ocean Technology Arctic Avenue, P. O. Box 12093 St. John's, NL A1B 3T5 Tel.: (709) 772-5185, Fax: (709) 772-2462			

SR-2007-05



National Research Council
Canada

Conseil national de recherches
Canada

Institute for Ocean
Technology

Institut des technologies
océaniques

Performance of Podded Propulsors in Opens Test

SR-2007-05

Christopher P. A. Rossiter

April 2007

Table of Contents

List of Tables	ii
List of Figures	iii
List of Figures	iii
List of Appendices	iv
1.0 Introduction.....	1
2.0 Description of Facilities.....	2
2.1 Description of NRC-IOT Towing Tank.....	2
3.0 Description of Models.....	4
3.1 Description of NRC-IOT Physical Model	4
3.2 Description of the MUN-NRC-NSERC Pod Model	5
4.0 Description of Instrumentation	6
4.1 NRC-IOT Dynamometer	6
4.2 The MUN-NRC-NSERC Pod Dynamometer	7
4.3 Model Stern.....	9
4.4 Data Acquisition System (DAS) for IOT Pod Model Tests	10
5.0 Calibrations	11
5.1 Thrust and Torque Load Cells	12
5.1.1 Calibration Setup for Thrust Load Cell and Torque Strain Gauges.....	12
5.1.2 Determining Calibration Equation:.....	13
5.3 Global Dynamometer.....	14
5.3.1 Determining Calibration Equation.....	14
6.0 Description of Experimental Set Up	15
7.0 Description of The Experiments	16
7.1 Air Friction Tests	16
7.2 Bollard Runs	16
7.3 Opens Tests.....	17
7.3.1 Static Tests	17
7.3.2 Dynamic Tests	17
8.0 Data Analysis.....	17
8.1 Online Analysis.....	17
8.2 Offline Analysis	18
8.2 Interpreting the Raw Data.....	18
9.0 Description of Cases	19
9.1 Case 1	19
9.2 Case 2.....	20
9.3 Case 3.....	20
10.0 Comparison of Data	22
11.0 Results and Discussion	23
12.0 Recommendations and Conclusions	26
13.0 Acknowledgements.....	26
14.0 References.....	27

List of Tables

Table 1: Geometric particulars of NRC-IOT model podded propulsor	4
Table 2: Geometric particulars of MUN-NRC-NSERC model	5
Table 3: Weights used in thrust and torque calibrations.....	14
Table 4: General test plan for Air Friction Tests, Case 1	20
Table 5: General test plan for Bollard Runs, Case 1.....	20
Table 6: General test plan for Opens Tests, Case 1	20
Table 7: General test plan for Air Friction Tests, Case 3	21
Table 8: General test plan for Bollard Runs, Case 3.....	21
Table 9: General test plan for Opens Tests, Case 3	21

List of Figures

Figure 1: A Podded Propulsor.....	1
Figure 2: Towing tank facility at IOT – plan view	3
Figure 3: A cross section of the towing tank at IOT.....	3
Figure 4: A schematic of the IOT (and MUN-NRC-NSERC) model.....	5
Figure 5: Fully instrumented IOT podded propulsor model.....	6
Figure 6: The MUN-NRC-NSERC pod model.....	8
Figure 7: Model stern for IOT pod model tests	9
Figure 8: DAS Set-up used for calibrations.....	10
Figure 9: Thrust Torque Calibration Set-Up (In Tension).....	12
Figure 10: Thrust Torque Calibration Set-Up, (Torque Applied).....	13
Figure 11: Experimental Set-Up in Towing Tank	15
Figure 12: Experimental Set-Up in Towing Tank (2).....	16
Figure 13: Typical Static Run Sequence Showing Segments.....	18
Figure 14: Typical Dynamic Run Sequence Showing Segments	19
Figure 15: Comparison of K_t , $10K_q$, and K_{Fx}	22
Figure 16: Comparison of K_{Fx} , K_{Fy} , K_{Fz}	23
Figure 17: K_t , $10K_q$, K_{Fx} for NRC-IOT Tests.....	24
Figure 18: K_{Fx} , K_{Fy} , K_{Fz} for NRC-IOT Tests.....	24
Figure 19: K_t , $10K_q$, K_{Fx} vs Azimuthing Angle, at $J=0.4$	25
Figure 20: K_t , $10K_q$, K_{Fx} vs Azimuthing Angle, at $J=0.4$	25

List of Appendices

Appendix A: Calibration Data

Appendix B: Run Log

List of Abbreviations

IOT	Institute for Ocean technology
TC	Transport Canada
CMS	Centers for Marine Simulation
OERC	Ocean Engineering Research
MUN	Memorial University of Newfoundland
NRC	National Research Council
m	Metre
ft	Feet
kg	Kilograms
kW	Kilowatts
kHz	Kilohertz
P/D	Pitch-Diameter Ratio
EAR	Expanded Area Ratio
D	Diameter
L	Length
Mm	Millimeters
Deg	Degrees
NSERC	Natural Sciences and Engineering Research Council of Canada
T	Thrust
Q	Torque
V	Carriage Speed
n	Rotational Speed of the Propeller
DAS	Data Acquisition System
in	Inches
N	Newton
N-m	Newton-meters
RPS	Revolutions Per Second
F	Force
J	Coefficient of Advance

1.0 Introduction

This report describes some of the experiments conducted under the Podded Propulsion project - a collaborative project between Institute for Ocean Technology (IOT), Transport Canada (TC), Centers for Marine Simulation (CMS) and Ocean Engineering Research (OERC) at the Memorial University of Newfoundland (MUN). Transport Canada is a department within the government, which is responsible for developing regulations, policies and services of transportation in Canada. Transport Canada has regulations, standards and programs to oversee the safety, security and marine infrastructure for operators and passengers of small vessels, large commercial vessels and pleasure craft. Transport Canada also has rules to govern the safe transport of dangerous goods by water, and to protect the marine environment. Transport Canada is committed to working with industry stakeholders and the public to strengthen and encourage compliance with regulations and safe marine practices.

Azimuthing Podded Propulsors were introduced to the marine industry over a decade ago and now are a popular main propulsion system for ships. The Queen Mary II is equipped with four Rolls Royce Mermaid podded propulsion units. A podded propeller consists of a motor inside a pod and a propeller connected to a drive shaft. The propellers are connected to one or both ends of the drive shaft. The unit is connected to the vessel via a strut, which allows the system to rotate through 360° around the vertical axis (azimuth), making for rapid changes in thrust direction and eliminating the need for a conventional rudder.

The purpose of the project is to develop a suit of simulation tools capable of simulating vessels driven by podded propulsors and implementing them in to the simulator at the CMS. The purpose of the experiments described in this report is to generate the knowledge base to develop the mathematical algorithms suitable for CMS simulator. The algorithms will predict the performance of a single podded propulsor in different operational scenarios. The data collected from this report will be utilized by Transport Canada to update their regulations.

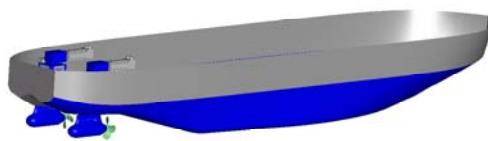


Figure 1: A Podded Propulsor

2.0 Description of Facilities

This section describes the facilities used during the experiments.

2.1 Description of NRC-IOT Towing Tank

IOT's Towing Tank is a rectangular tank 200m (656 ft) in length, 12m (39 ft) in width and 7m (23 ft) in depth, models are towed through still water or waves by a carriage spanning the width of the tank, model rigging is facilitated by two trim docks and a moveable overhead crane.

The Towing Tank is also equipped with a single manned carriage with 8 wheel synchronous motor drive and test frame adjustable for model size. The carriage weighs 80000 kg, has 746 kW power, speed ranges from .001 m/s - 10.0 m/s, and manual service carriage for wind and current generation.

It's Wave Generator consists of a dual flap hydraulic wave board with digital computer control, regular or irregular waves program controlled, and a maximum regular wave height of 1m or 0.5m significant. The Wave Absorber is a parabolic corrugated surface beach with transverse slats, 20m long with 10.5-degree slope at water line, flexible side absorbers. It's wind generator is capable of reaching wind speeds up to 12m/s and 10m from fans.

The model size ranges for the tank are ship models up to 12m in length and floating structures 0.5m - 4m in diameter.

Its instrumentation consists of force measurement, strain gauge load cells, capacitance and sonic wave probes, model position, QUAIISYS optical tracking, accelerometer arrays and motions package for model motions, propeller characteristics, open water propeller dynamometer, propulsion and control system for free-running models, under and above water video, transient recorders, and flow measurement. Its Data Acquisition System consists of a VMS and Windows NT based distributed client/server system using one or more IOtech DaqBoards, each with 256 channel capability at 100kHz aggregate.¹

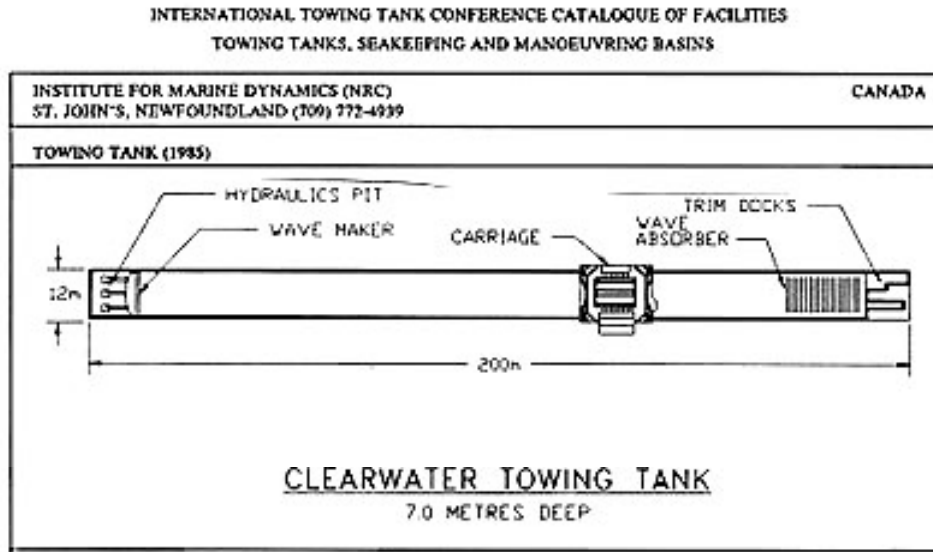


Figure 2: Towing tank facility at IOT – plan view

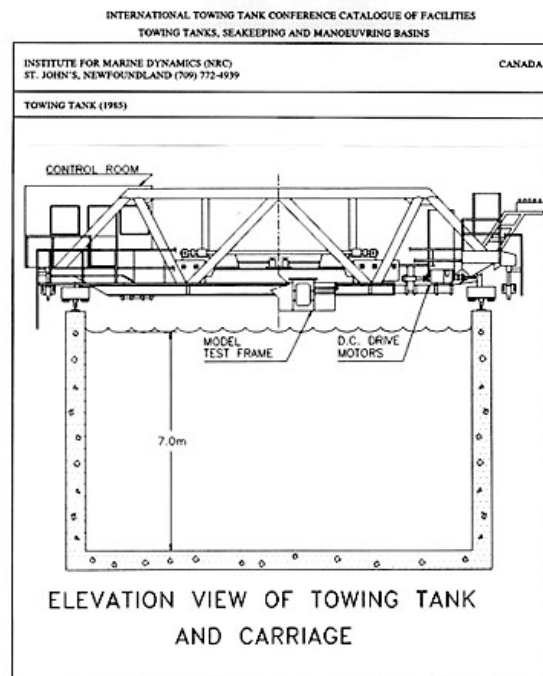


Figure 3: A cross section of the towing tank at IOT

3.0 Description of Models

This section describes the models used for the experiments in MUN Towing Tank and the experiments NRC in the NRC-IOT Towing Tank. The dimension for each model can be found in Figure 5.

3.1 Description of NRC-IOT Physical Model

The tests described in this report were conducted using a single podded propulsor in the towing tank facility at IOT. The model was scaled version of the MUN-NRC-NSERC model (with a scale factor of 1:1.35). The propeller was a left-handed propeller. It had four blades, a pitch-diameter ratio (P/D) of 1.0, and an expanded area ratio (EAR) of 0.6. The model propulsor was designated as Pod A as later experiments were planned using twin pods. The arrangement is given in Description of Tests section of this report. The design of the geometry of the podded propulsor was done in a previous and provided an average representation of a full scale single screw podded propellers available in literature. The geometric particulars of the model are given below in Table 1.

Table 1: Geometric particulars of NRC-IOT model podded propulsor

Experimental Dimensions of Model Podded Propulsors	Pod Measurements
Propeller Diameter, D_{Prop}	200
Pod Diameter, D_{Pod}	102.96
Pod Length, L_{Pod}	303.7
Strut Height, S_{Height}	222.22
Strut Chord Length	166.67
Strut Distance, S_{Dist}	74.07
Strut Width	44.44
Fore Taper Length	62.96
Fore Taper Angle	11.11
Aft Taper Length	81.48
Aft Taper Angle	18.52

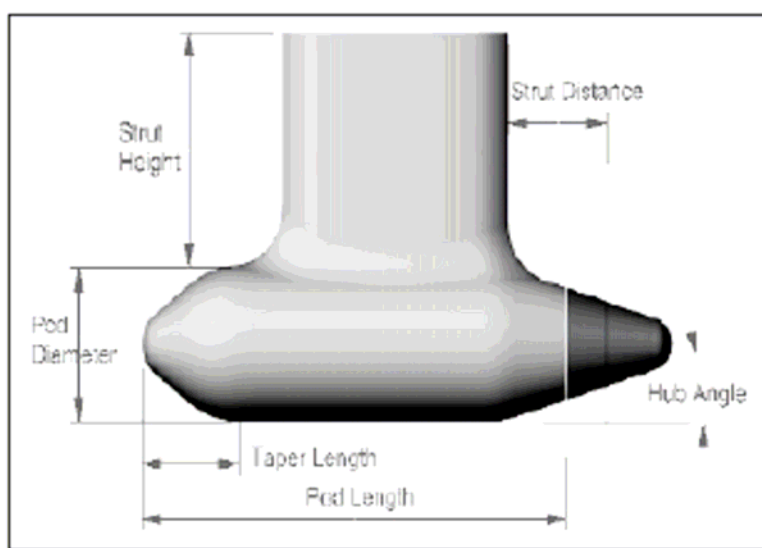


Figure 4: A schematic of the IOT (and MUN-NRC-NSERC) model

3.2 Description of the MUN-NRC-NSERC Pod Model

In this report, comparisons were provided with earlier experiments conducted using MUN-NRC-NSERC Pod Model – done at the towing tank facility of MUN. The model is a scaled up version of the IOT model described above (scale 1: 1.35). The diameter of its propeller is 270mm. Some of the geometric particulars of the MUN-NRC-NSERC Pod Model are given below in Table 2 and Figure 4.

Table 2: Geometric particulars of MUN-NRC-NSERC model

Experimental Dimensions of Model Podded Propulsors	Pod Measurements
Propeller Diameter, D_{Prop}	270 mm
Pod Diameter, D_{Pod}	139 mm
Pod Length, L_{Pod}	410 mm
Strut Height, S_{Height}	300 mm
Strut Chord Length	225 mm
Strut Distance, S_{Dist}	100 mm
Strut Width	60 mm
Fore Taper Length	85 mm
Fore Taper Angle	15 deg
Aft Taper Length	110 mm
Aft Taper Angle	25 deg

4.0 Description of Instrumentation

The following section describes the instrumentation used at both test facilities.

4.1 NRC-IOT Dynamometer

The set-up shown below in Figure 5 was used for this set of experiments. The system has the ability to measure the propeller and pod forces and moments. It measures unit thrust (T_{unit}) propeller thrust at the propeller hub (T_{prop}), propeller torque (Q), as well as forces in the three coordinate directions. The unit thrust is of particular interest, as it is used for powering predictions for podded propellers. The unit thrust is the net available thrust available for propelling the ship. It not only includes the thrust of the propeller, but also the drag and other hydrodynamic forces acting on the pod-strut body.

The design includes an instrumented propeller hub, a custom mitre gearbox, an azimuth drive system, a propeller drive system, a hull mounting and seal assembly, and a six-component balance for measuring global loads on the pod.⁴

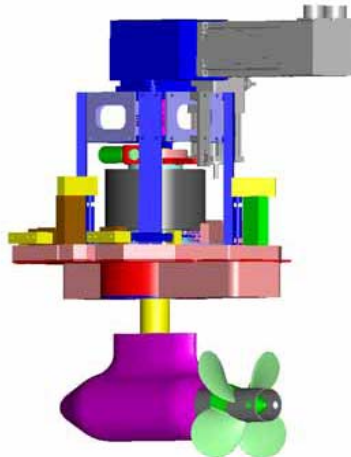


Figure 5: Fully instrumented IOT podded propulsor model

4.2 The MUN-NRC-NSERC Pod Dynamometer

The custom designed MUN-NRC-NSERC pod dynamometer system, was used during the previous experiments, of which the results were used to compare to the present IOT model tests. The system has the ability to measure the propeller and pods forces and moments. It is capable of measuring unit thrust (T_{unit}), propeller thrust at the hub end (T_{prop}), propeller thrust at the pod end (T_{pod}), propeller torque (Q), as well as forces in the three coordinate directions.² The unit thrust is of particular interest, as it is used for powering predictions for podded propellers. The water temperature, carriage speed (V), and the rotational speed of the propeller (n) were also measured during the experiments.

As can be seen above in Figure 5, the unit consists of two major components. The first part is the pod dynamometer, which measures the thrust and torque of the propeller at the propeller shaft. The second part of the unit is the global dynamometer, which measures the unit forces in the three coordinate directions at a location above the propeller boat. Also, a boat shaped body called a wave shroud was attached to the frame of the test equipment and placed just above the water surface. Further details of the experimental apparatus can be found in MacNeill et al. (2004).⁵

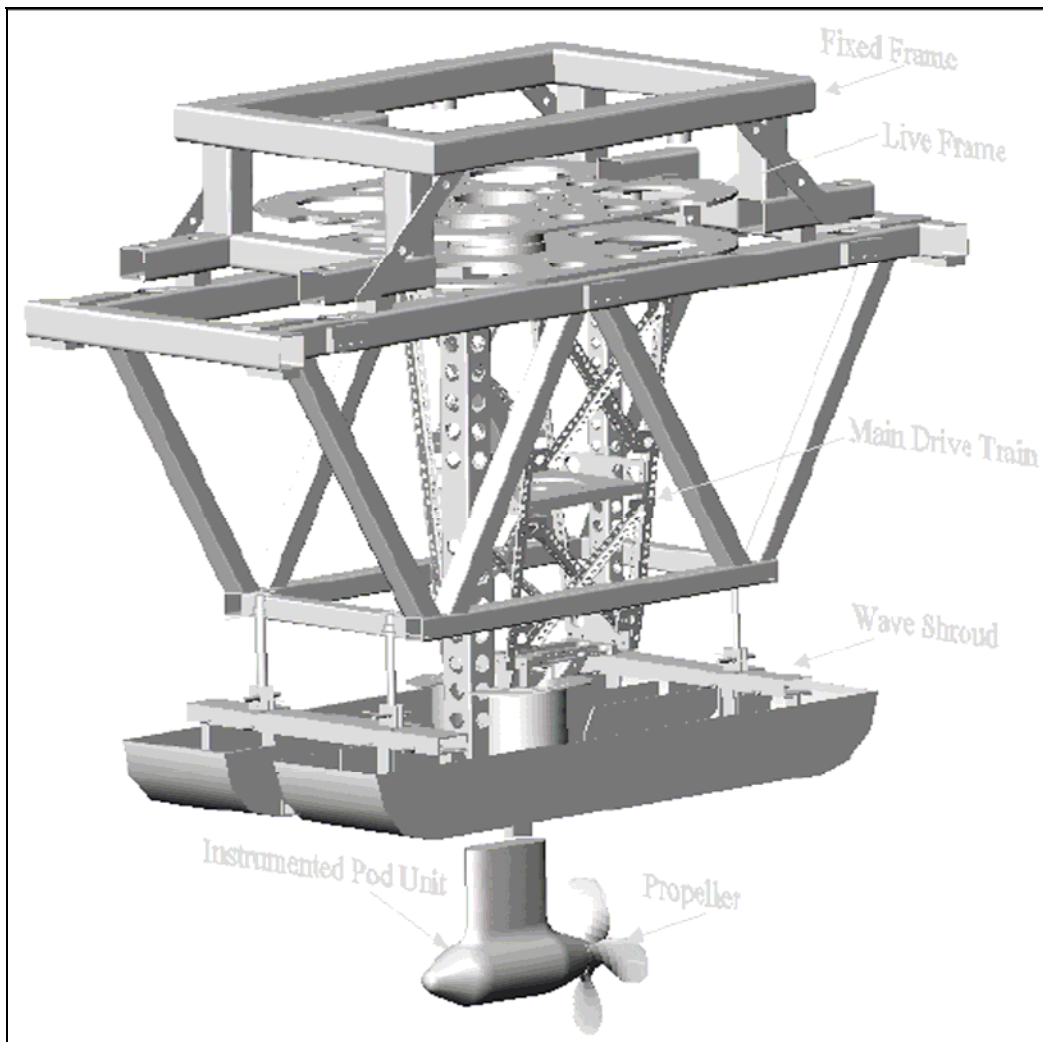


Figure 6: The MUN-NRC-NSERC pod model

4.3 Model Stern

For the tests done in the NRC-IOT Towing Tank with the IOT pod model a model stern was used to hold the test equipment. The pod drives fit through the holes and the dynamometer rested on the model stern. The distance between the drives could be varied. The model stern also has a plexiglas floor so any disturbance at the water's surface can be seen during the test runs.

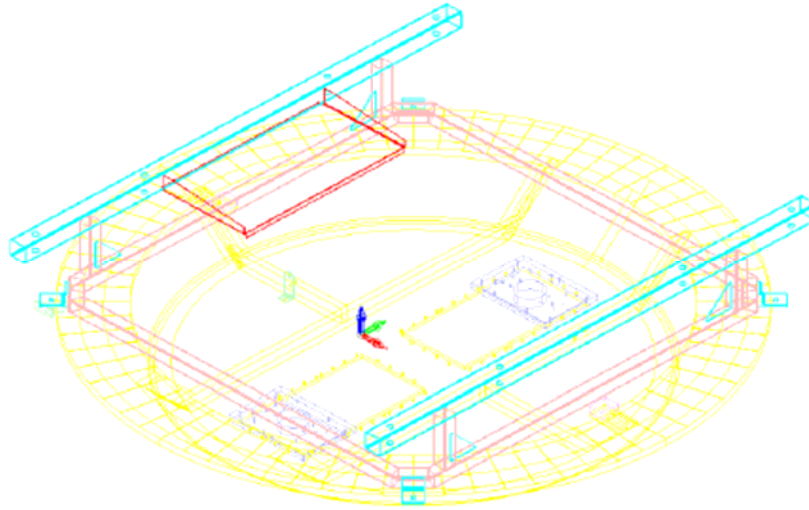


Figure 7: Model stern for IOT pod model tests

4.4 Data Acquisition System (DAS) for IOT Pod Model Tests

The Data Acquisition System for this project is custom built with IOTech gear and RS232 data from the U500 controller. The system components were chosen to allow for the system to be placed into a free running model. The data was collected through a total of 26 channels. The system consisted of the following:

- 1 - Panasonic CF-51 Laptop, PC4026, S/N
- 1 – Panasonic Docking Station
- 1 – D-Link DI-624 Wireless Router
- 1 - IOTech Daqbook 2001, S/N 802671
- 2 - IOTech DBK 43A, 8 Channel Strain Gage Modules
- 1 – Custom 16 Channel DBK 43A to 10 Pin breakout box
- 2 - IOTech DBK 45, 4-Channel SSH and Low-Pass Filter Cards
- 1 – IOTech DBK 10, Expansion Chassis
- 1 – Custom 8-Channel Isolation Amp box



Figure 8: DAS Set-up used for calibrations

5.0 Calibrations

The method used to calibrate the global dynamometer as well as thrust and torque load cells was the linear least squares method. This method theorizes that if enough varied loads are applied in varied directions an accurate estimate of the calibration matrix can be obtained using an optimized linear least square fit. In other words, if the test apparatus can be loaded with enough independent loading cases to cover the expected use of the model during an actual testing, then an accurate calibration matrix can be derived.

The algorithm used to obtain the linear least squares calibration matrix is:

$$\underset{(n,m)}{[C]} = \underset{(m,z)}{[L]} \underset{(z,n)}{[a]}^T \left(\underset{(n,z)}{[a]} \underset{(z,n)}{[a]}^T \right)^{-1}$$

Where: n is the number of balance components
 m is the number of calibration coefficients per component, $[m = n(n+3)/2]$
 z is the number of loading cases
 [C] contains the calibration coefficients
 [L] defines the calculated distribution of the applied load P between the balance components for each loading case
 [a] defines the actual distribution of the applied load P between the balance components for each loading case

Calibrations are important in determining loads when given an output voltage. Before any experiments are carried out the equipment must be calibrated. This section describes the calibrations for the load cells used in the IOT pod model.

5.1 Thrust and Torque Load Cells

5.1.1 Calibration Setup for Thrust Load Cell and Torque Strain Gauges

The calibration setup consisted of a steel A frame and a top plate, onto which any of the IOT pod models can be attached. This plate can be rotated 360° about a horizontal shaft, which is attached to the A frame (9). The thrust load cell and torque strain gauges are at the propeller end of the pod body.

During the calibrations thrust and torque sensors were calibrated in fully assembled pod model as shown in 9 and **Error! Reference source not found.** Both sensors were calibrated individually and additional calibration loads applied to determine the cross talk effects, i.e. the interference of each sensor on to the other when loaded. For uniform compression or tension a bar was connected to the load cell. A weight pan was hung from the ends of the bar by a wire to hold the weights. Figure 9 shows the configuration for applying loads to the thrust load cell in tension. For compression mode, the pod body is rotated 180° about the strut. A wooden block was placed between the wires to stop them from touching the sides of the metal block when calibrating in compression. 0 shows the setup for torque calibration. The pan was hung on one side of the bar to create a moment arm about the shaft axis. The moment arm used was 0.0762m (3 in.). When calculating torque one has to be careful because maximum torque can be exceeded easily. The load cell was connected to the Data Acquisition System shown in Figure 8.

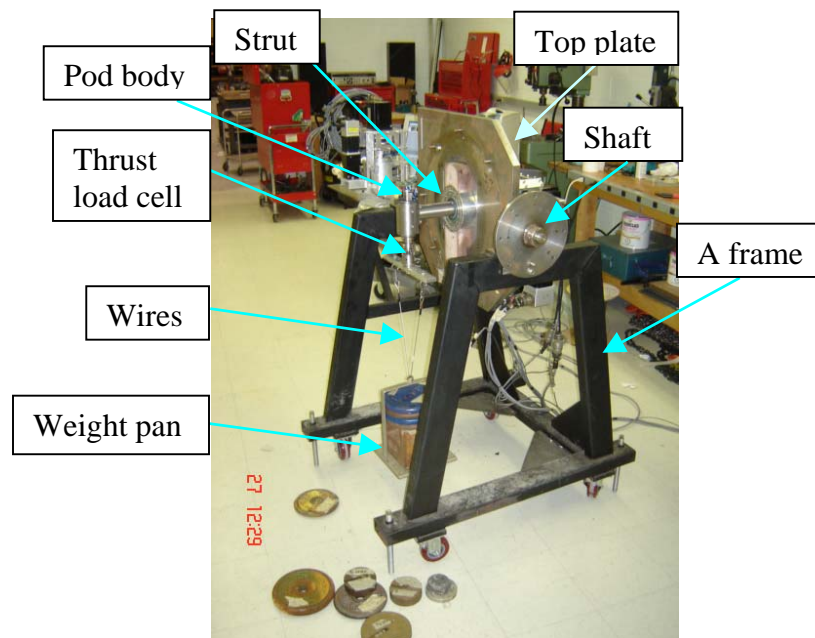


Figure 9: Thrust Torque Calibration Set-Up (In Tension)



Figure 10: Thrust Torque Calibration Set-Up, (Torque Applied)

5.1.2 Determining Calibration Equation:

Calibration equations used are in the form of

$F = CR + C_0$, where F is the Force acting on the load cell, C is the linear calibration slope, R is the voltage output of the sensor and C_0 is the intercept.

To determine the calibration equation of a given load cell, known loads are applied to the load cell and the output voltages are recorded for each different load. Loads are applied with the load cell in compression and also in tension (+/- for torque strain gauge) and a linear least squares method is used to fit the data points. Due to nonlinearity around the origin (zero load) an 'S' curve was observed in the graphs. This region of nonlinearity was modeled by second or third order polynomials.

To identify the 'S' curve more accurately a lighter pan and weights were chosen and the process was repeated. The weights used during the calibrations are given in the table below (Table 1).

The equations obtained for the load cells are:

IOT Pod Model A:

- Thrust: $T = 491.5629695 R + 3.1996760$
- Torque: $Q = 0.0112695 R + 0.1112951$

IOT Pod Model B:

- Thrust: $T = 496.4069012 R + 3.9031931$
- Torque: $Q = -0.0109452 R + 0.0401382$

Table 3: Weights used in thrust and torque calibrations

Weight #	Grams	Newtons	Weight #	Grams	Newtons
wooden piece to hold the wires apart	86.4	0.847411	12	4732.8	46.4193
Bar to hold the weight pan + wires + hooks + wooden piece to hold the wires apart	500.7	4.910866	13	4665.2	45.75628
Weight Pan (Pan1)	1502.2	14.73358	14	4629.6	45.40712
5	2038.5	19.99361	15	4688.4	45.98383
6	1997	19.58658	16	4626.2	45.37377
7	995.8	9.766806	Pan2	313.4	3.073827
8	2039.9	20.00734	1	303.2	2.973786
10	2257.8	22.1445	2	453.6	4.448909
11	2458.3	24.11101	3	655.9	6.433067

5.3 Global Dynamometer

5.3.1 Determining Calibration Equation

Similar to calibrating the thrust and torque sensors the load cells on the global dynamometer had known loads applied and a linear least squares method was used. The calibration equation has the same form as the equations for thrust and torque sensors.

The equations obtained for the individual load cells are:

- $F_{x1a} = 34.881835 R + 1.618834$
- $F_{y1a} = 34.651073 R + 0.767444$
- $F_{y2a} = 35.971403 R - 2.673602$
- $F_{z1a} = 34.485942 R - 0.981804$
- $F_{z2a} = 35.099573 R + 3.387109$
- $F_{z3a} = 36.913956 R - 1.888759$
- $F_{x1b} = 35.89327 R - 0.230241$
- $F_{y1b} = 35.792136 R + 1.999045$
- $F_{y2b} = 34.778186 R + 1.641172$
- $F_{z1b} = 37.516834 R - 2.736824$
- $F_{z2b} = 35.188171 R + 2.03631$
- $F_{z3b} = 35.506041 R + 0.522688$

6.0 Description of Experimental Set Up

The tests were run in NRC-IOT's Towing Tank. First the model stern was secured to the frame of the carriage. The dynamometer was then put into place and connected to the model stern. The DAS was onboard the carriage and connected to the test apparatus. The propeller was put on the pod after everything was in place. Once everything was in place the propeller was run and a force applied to it to make sure everything was working properly. The unit was then lowered into the water with a draft of 50mm.



Figure 11: Experimental Set-Up in Towing Tank

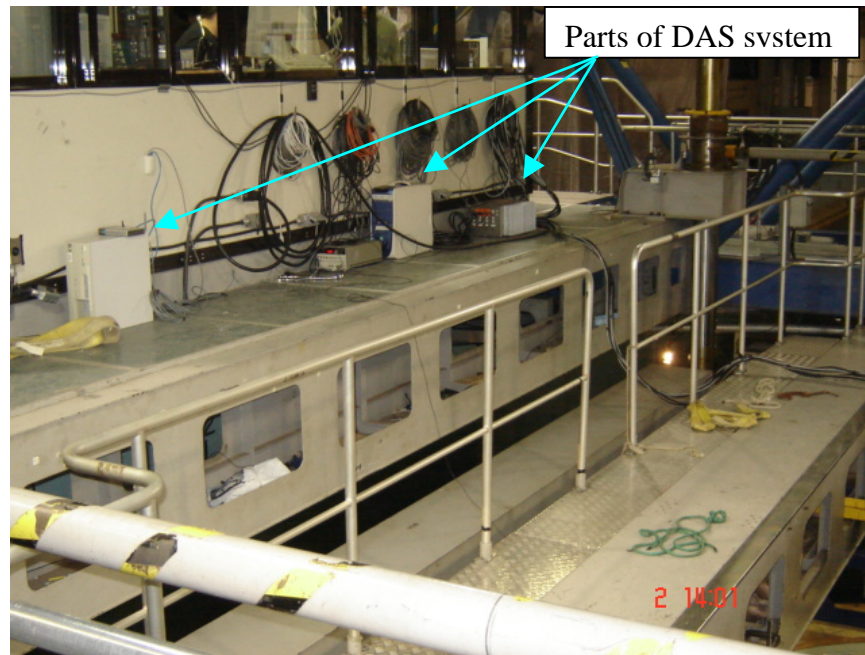


Figure 12: Experimental Set-Up in Towing Tank (2)

7.0 Description of The Experiments

This section describes the various experiments carried out in this project.

7.1 Air Friction Tests

Conducted by running the propeller at various propeller shaft speeds (rps) out of water. These tests are done before any open tests and at the end of the day when all tests are finished. These tests give an idea of mechanical noise existed in the system.

7.2 Bollard Runs

Conducted when the Carriage is stopped. The propeller is run at various shaft rotational speeds which allow for the computation of Bollard Pull. The Bollard Pull is the amount of thrust produced by the propeller when the vessel's velocity is zero or near zero. This is important for vessels such as tugboats which operate at low speeds. Bollard runs are also done at very low rps setting i.e. 0.5 rps at the beginning of each test run for tarring purposes. Thrust and torque values obtained at 0.5 rps in this test program were almost negligible.

7.3 Opens Tests

These tests included static tests with a single pod. The characteristic of these tests are that the orientation of the pod is set at angle to the incoming flow, i.e. azimuth angle. To achieve this the pod model was rotated a certain angle about the vertical axis passing through the centre of the strut. During the dynamics tests, the azimuthing angle was varied continuously.

7.3.1 Static Tests

These tests are conducted with azimuthing angles ranging from 0 to 360 degrees, positive and negative propeller speeds ranging from 0.5 to 15 rps, and carriage speeds ranging from 0.2 to 3.6 m/s. The definition of a positive rps is when the propeller rotated at this rps the thrust generated pulls the pod away from the propeller.

7.3.2 Dynamic Tests

The pod in these tests were azimuthing between two set angles at given rates ranging from 2 8/s to 20 8/s. Test procedure are similar to the static tests except one must make sure that the torque experienced by the propeller does not exceed a value of 9.6 N-m. These tests were also conducted using dual pods with both pods azimuthing and one pod azimuthing and one pod static.

8.0 Data Analysis

This section will describe the online and offline data analysis and also some results obtained from the experiments. Both the offline and online analysis was done using a segment selection method described below.

8.1 Online Analysis

The online analysis is done while the experiments are being conducted. These results are not final but are used in order to see if the data being collected seem reasonable. Also during runs where torque can exceed its maximum limit the researcher checks torque values to see if more severe test conditions should be carried out. From these test results the researcher can check to see if the test data matches the given coordinate system. If not it can be changed accordingly.

8.2 Offline Analysis

This analysis is completed after the experiments finished. Few more parameters were also computed during this analysis, such as global moments acting on the pod system.

8.2 Interpreting the Raw Data

The analysis of the data was done using the new Sweet software. A segment selector was used to choose specific sections of each run to analyze. A time series was plotted and the data from the run sequences was interpreted. Obtained in a pdf file were plots of global loads, moments, thrust, and torque versus time and also tables containing mean, min, max, and standard deviation values for each channel of the sensors. The data was also imported into a spreadsheet where they could be further processed.

Figure 13 shows a typical static run sequence in the tank. In the first segment (shaded area) everything is stationary, the carriage velocity, shaft speed RPS, and azimuthing angle are zero. The other segments are tarred with respect to the first segment. The second segment is equivalent to a bollard pull, at 0.5 rps (will be used later for tarring purposes). The third portion of the graph is a bollard pull at 15 rps. The fourth and fifth segments of the graph are for the two carriage velocities.

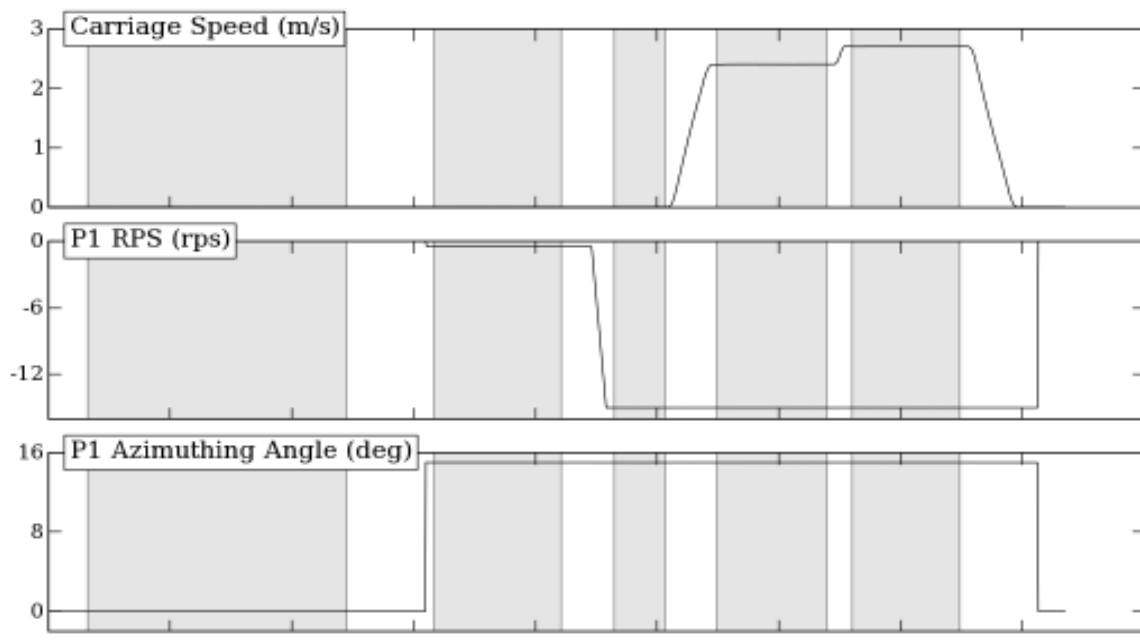


Figure 13: Typical Static Run Sequence Showing Segments

Figure 14 shows a typical dynamic run sequence. At this phase of the analysis, the procedure is the same as mentioned above. Note that the dynamic nature of the azimuthing angle can be seen in the bottom graph. The angles were varied between -35 and $+35$ degrees.

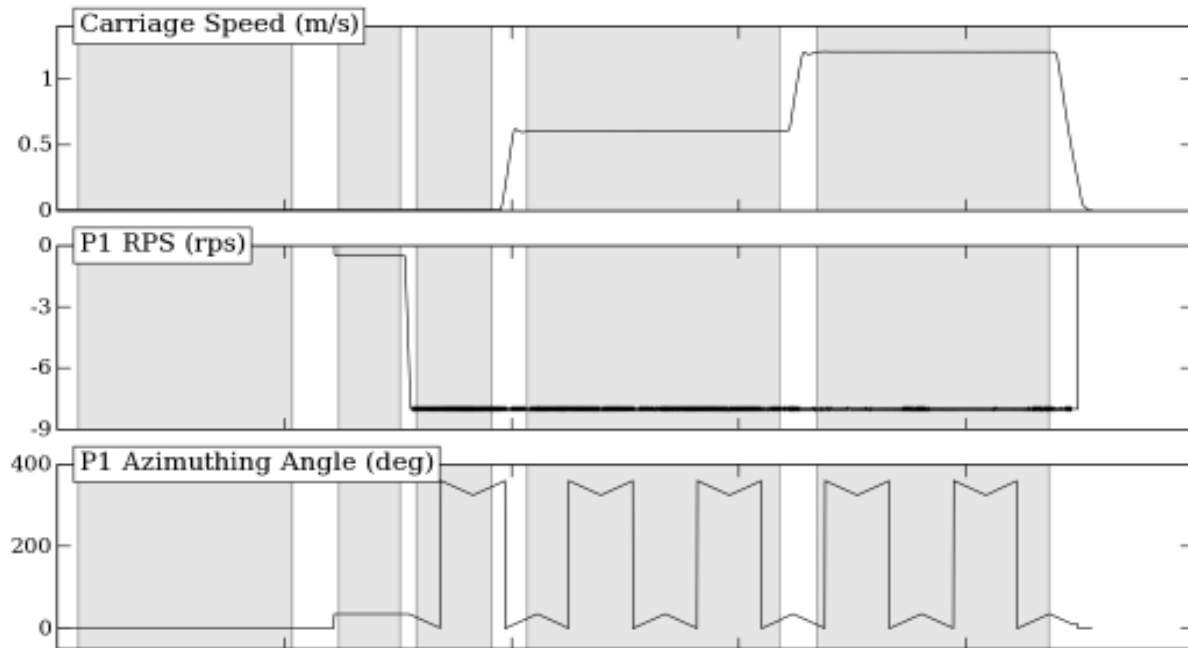


Figure 14: Typical Dynamic Run Sequence Showing Segments

9.0 Description of Cases

This section will describe the tests carried out at the MUN towing tank and the NRC towing tank. The first two cases are taken from Lane's Report, [A Study On the Scale Effects of Propulsive Characteristics of Podded Propulsors \(Lane 2006\)](#).

9.1 Case 1

The experiments conducted in January 2005 were on a single podded propeller with a diameter of 270mm - MUN-NRC-NSERC. The following is a list of the types of experiments conducted: Air Friction and Bollard Runs, Opens Tests (0 deg azimuth), Oblique Flow Tests, and Third Quadrant Runs. For comparisons given in this report the results for only 0 deg azimuthing angles were used.

Table 4: General test plan for Air Friction Tests, Case 1

Air Friction Tests	
Mode	Pull Mode
RPS	12 (in both positive and negative directions)
Carriage Velocity (m/s)	0
Azimuth Angle (deg)	0

Table 5: General test plan for Bollard Runs, Case 1

Bollard Runs	
Mode	Pull Mode
RPS	-11 to 10
Carriage Velocity (m/s)	0
Azimuth Angle (deg)	0

Table 6: General test plan for Opens Tests, Case 1

Opens Tests	
Mode	Pull Mode
RPS	12
Carriage Velocity (m/s)	0.324, 0.648, 0.972, 1.296, 1.62, 1.944, 2.268, 2.592, 2.916, 3.24, 3.564
Azimuth Angle (deg)	0

9.2 Case 2

This is the numerical results of the same set-up as case 1; and was completed on Oct 24/04. They were computed for a single podded propeller with a 270mm diameter. Mohammed Islam and Dr. Pengfei Liu completed the test using the program PROPELLA.

9.3 Case 3

These are the tests carried out at the NRC-IOT Towing Tank in March 2007 on a single podded propeller. The following is a list of the types of experiments conducted: Air Friction and Bollard Runs, Opens Tests (0 deg azimuth), Oblique Flow Tests, and Third Quadrant Runs.

Table 7: General test plan for Air Friction Tests, Case 3

Air Friction Tests	
Mode	Pull Mode
RPS	0.5, 1-16
Carriage Velocity (m/s)	0
Azimuth Angle (deg)	0

Table 8: General test plan for Bollard Runs, Case 3

Bollard Runs	
Mode	Pull Mode
RPS	0.5, 1-16
Carriage Velocity (m/s)	0
Azimuth Angle (deg)	0

Table 9: General test plan for Opens Tests, Case 3

Opens Tests	
Mode	Pull Mode
RPS	15
Carriage Velocity (m/s)	0.6, 1.2, 1.8, 2.1, 2.4, 2.7, 3.0, 3.3, 3.6
Azimuth Angle (deg)	0

10.0 Comparison of Data

This section will compare the data collected from the tests described above. Used in the comparison are K_t , $10K_q$, K_{Fx} , K_{Fy} , and K_{Fz} Results for K_{fy} and K_{Fz} from PROPELLA were not available.

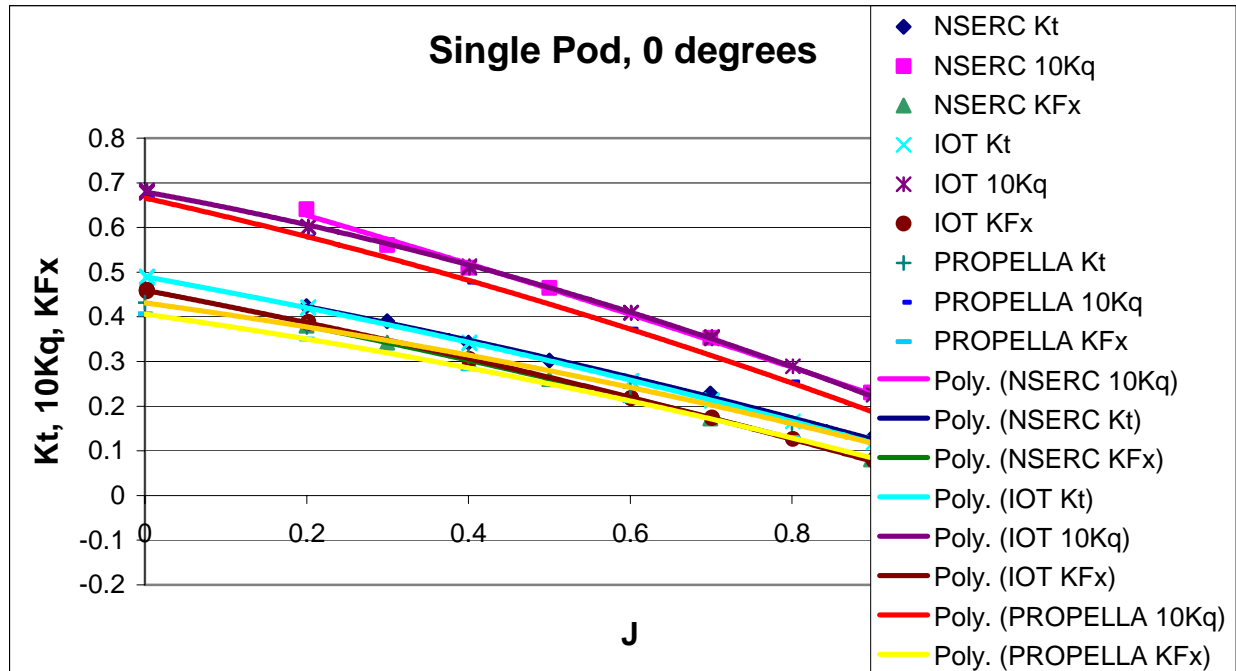


Figure 15: Comparison of K_t , $10K_q$, and K_{Fx}

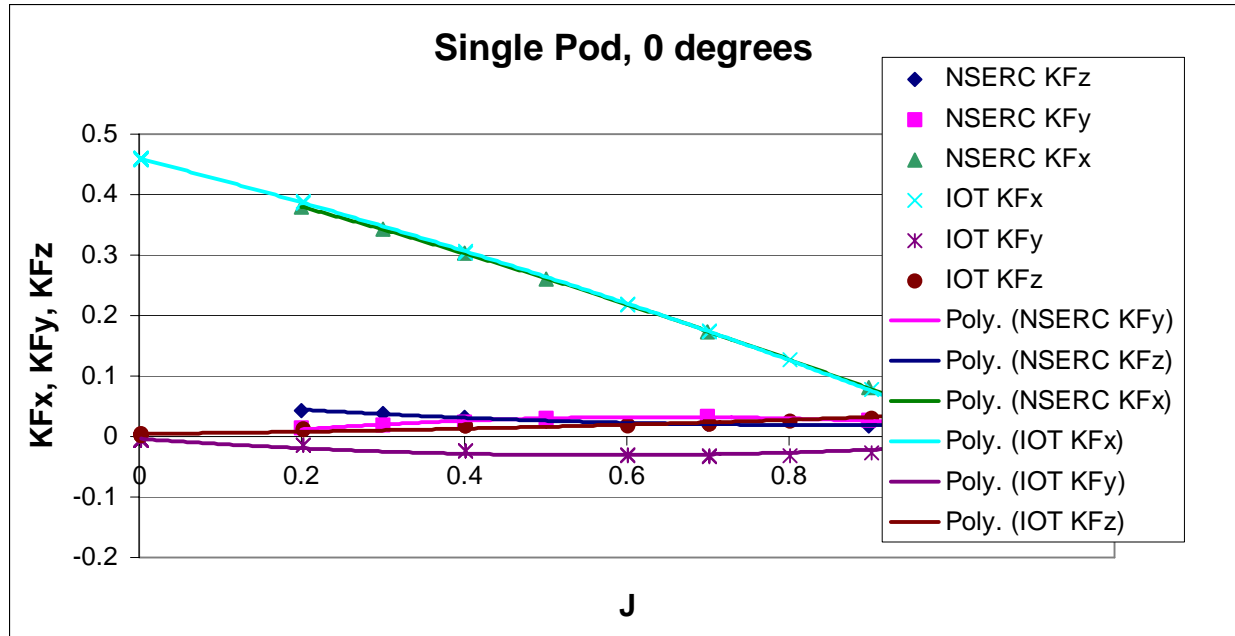


Figure 16: Comparison of K_Fx , K_Fy , K_Fz

From the above set of plots good comparison can be viewed for K_t , K_q , K_Fx , K_Fy , and K_Fz . All cases go negative between $J=1.05$ and $J=1.1$ for K_Fx . All cases go negative at approximately $J=1.2$ for $10K_q$. All cases go negative between $J=1.1$ and $J=1.15$ for K_t .

In the plots of K_Fx , K_Fy , and K_Fz versus J good comparison can be seen between both cases- cases 1 and 3. K_Fy and K_Fz are near zero at the range of speeds tested, which is expected due to the orientation of the model in the water

11.0 Results and Discussion

In the current study of podded propellers the tests were carried out in the NRC-IOT Towing Tank. The propellers were four bladed. The tests were conducted in pull mode at various azimuth angles. The following are some of the results obtained from these open tests. Due to commercially sensitive data only a sample of what was collected can be shown in this report. For the rest of the data, please contact IOT with reference to Project number 42_2194_16.

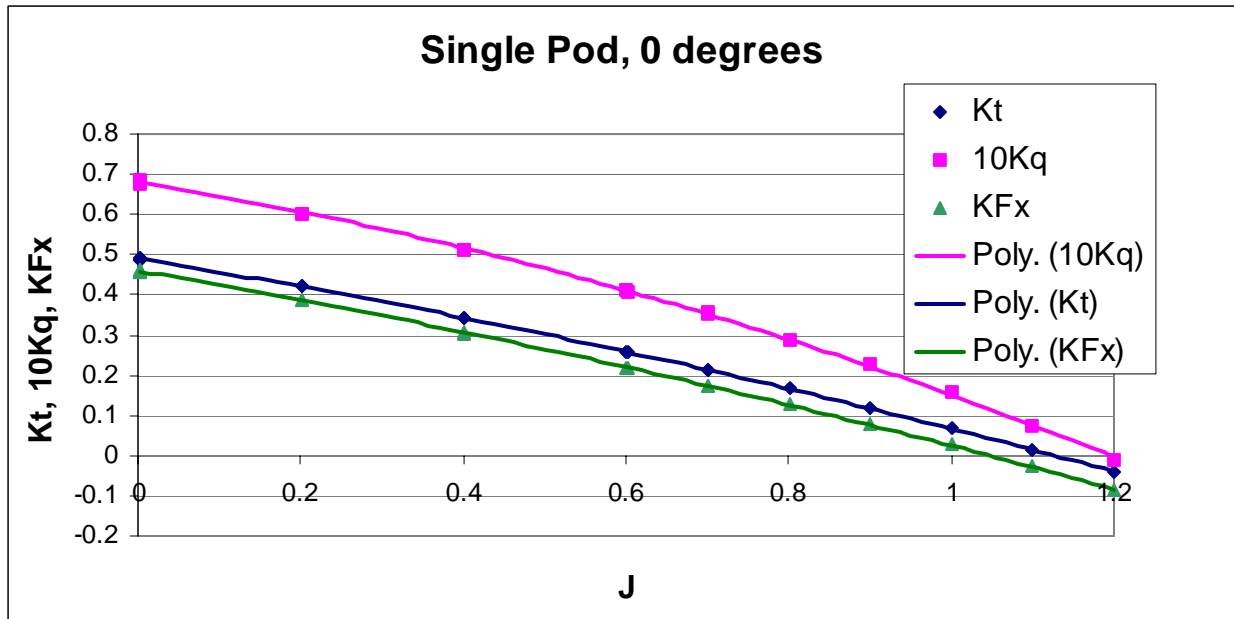


Figure 17: Kt, 10Kq, KFz for NRC-IOT Tests

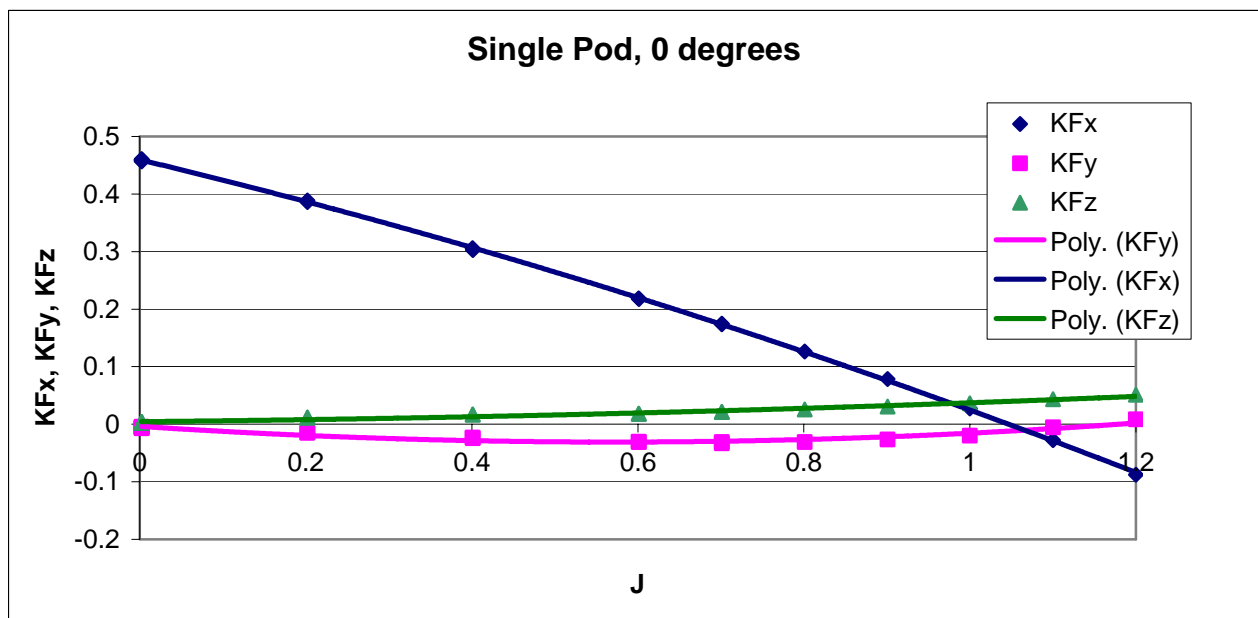


Figure 18: KFz, KFy, KFz for NRC-IOT Tests

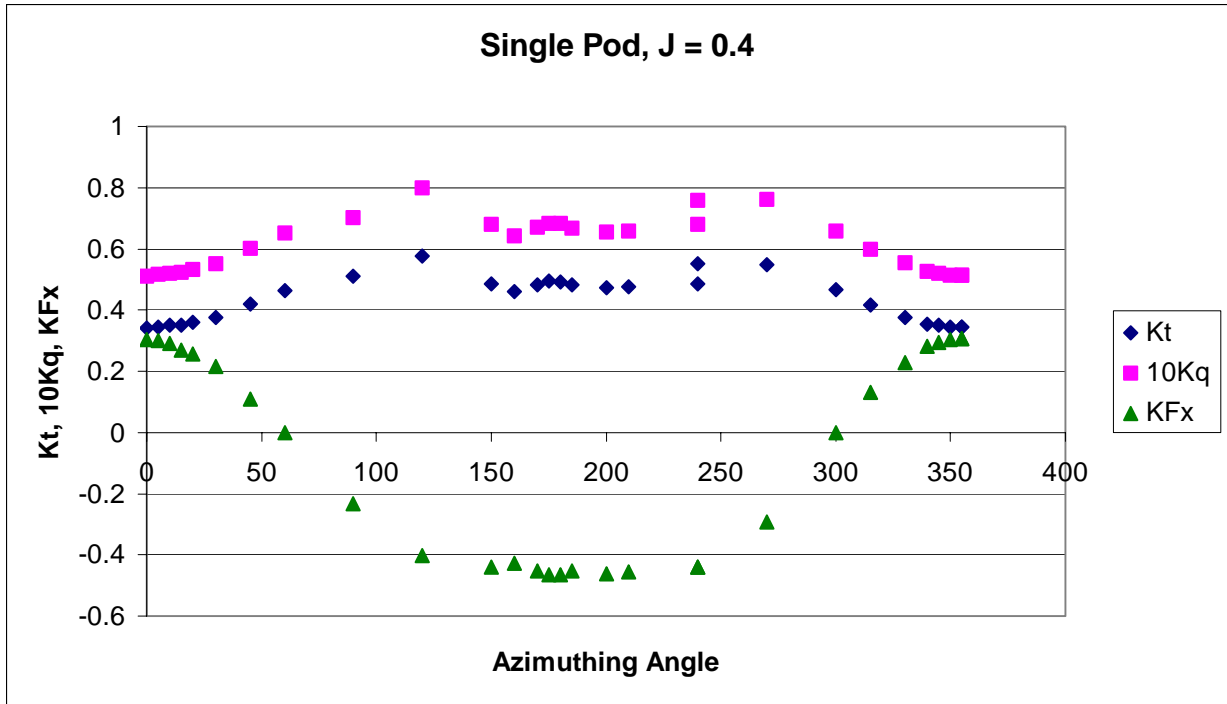


Figure 19: Kt, 10Kq, KFz vs Azimuthing Angle, at J=0.4

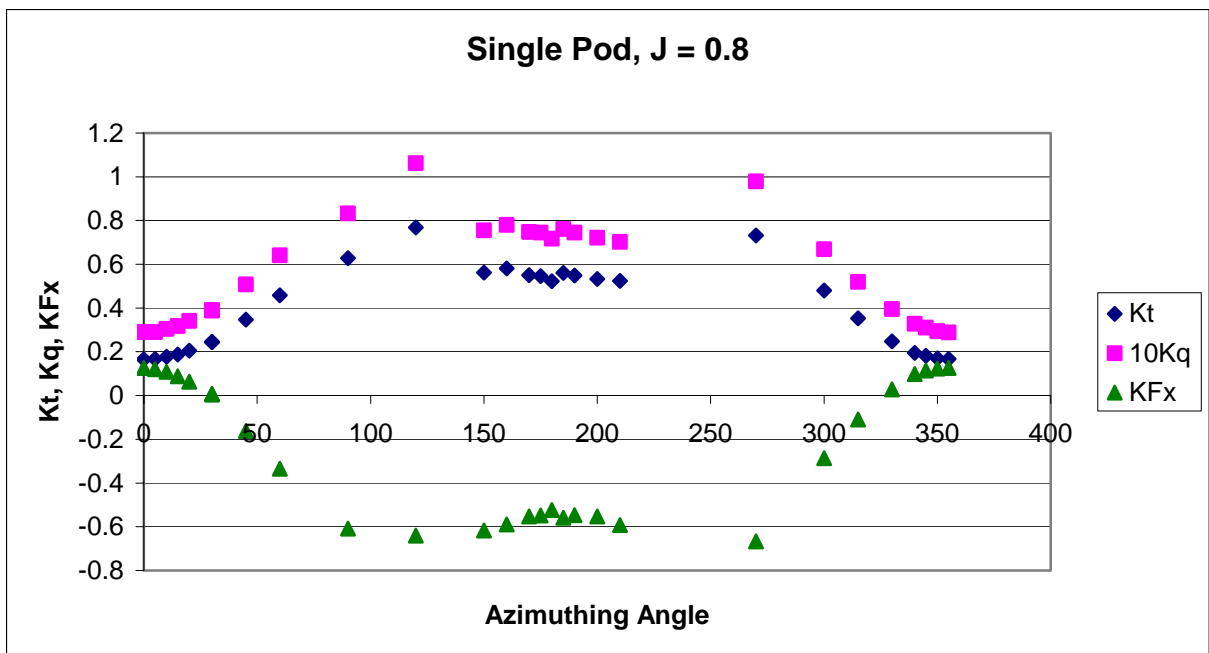


Figure 20: Kt, 10Kq, KFz vs Azimuthing Angle, at J=0.4

As discussed in the previous section good results can be viewed for K_t , K_q , K_{Fx} , K_{Fy} , and K_{Fz} . Also included here are plots of the coefficients versus azimuthing angles, which also seem reasonable, ranging from 0° to 360° at $J=0.4$ and $J=0.8$.

12.0 Recommendations and Conclusions

Overall the tests done at the NRC-IOT with IOT pod model show comparisons with previously published data. The quality of the data generated during the experiments seems very good. With these new tests, the definition of the performance envelop of podded propulsors is increased. Further testing plans include the building of a model vessel where model self-propulsion tests will be conducted.

Before conducting future tests consideration should be given to calibrating the global load cells to allow for the determination of interaction effects.

13.0 Acknowledgements

I would like to take this opportunity to express my gratitude to all those who in any way contributed to the positive experience of this work term. Firstly I would like to thank the National Research Council for giving me the opportunity to work at a world-class research facility. Thank you to the staff at the NRC-IOT towing tank and work shops for their support and assistance. I want to thank Mohammad Islam (Shameem) for his assistance. Finally I would like to thank Dr. Ayhan Akinturk for his support and guidance during my work term, which allowed me to augment my engineering education.

14.0 References

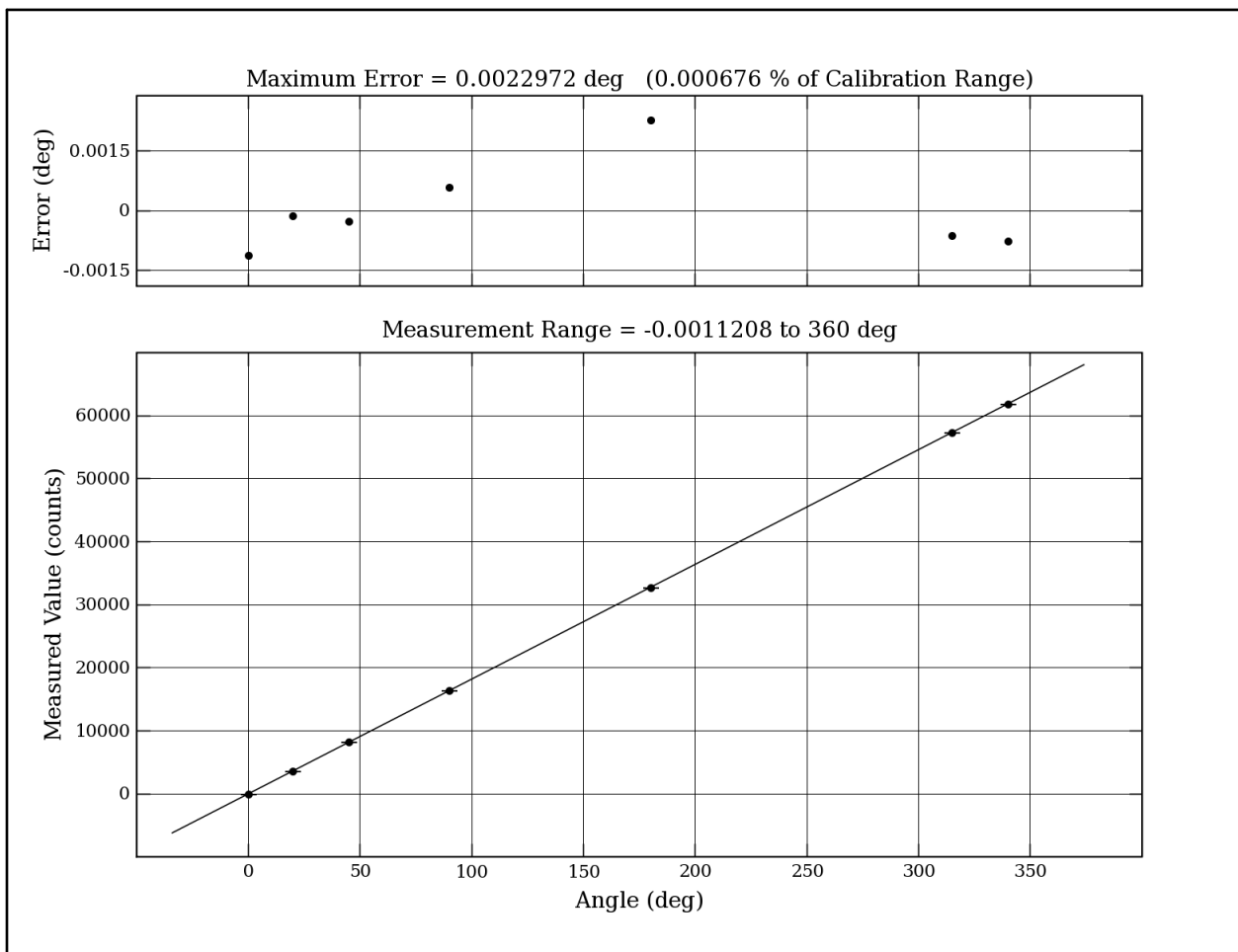
- 1) National research Council of Canada – Institute for Ocean Technology website. URL: <http://iot-ito.nrc-cnrc.gc.ca/facilities/>
- 2) Ocean Consulting Corporation Website>Facilities>58m Towing Tank. URL: <http://www.oceaniccorp.com/FacilityDetails.asp?id=2>
- 3) Islam, M., Veitch, B., Bose, N., Liu, P., (2006). “Hydrodynamic Characteristics of Puller Podded Propulsors with Tapered Hub Propellers.”
- 4) Bell, J., (2005). “TDC Podded Propeller Drive.” Institute for Ocean Technology, NRC: Report No. LM –2005-01
- 5) MacNeil, A., Taylor, R., Malloy, S., Bose, N., Veitch, B., Randell, T., Liu, P., (2004). “Design of Model Pod Test Unit.” Proceedings of the 1st International Conference on Technological Advances in Podded Propulsion. Newcastle University, UK, April.
- 6) Lane, S., (2006). “A Study On the Scale Effects of Propulsive Characteristics of Podded Propulsors.”

Appendix A: Calibration Data

Simulating Azipods **Calibration of Pod 1, Azimuthing Angle** **Calibrated 03-May-2006 09:58**

Test Facility: Tow Tank	Serial #:	Filter Frequency:
Data Source: DASPC13 Channel 1	Programmable Gain: 1	Excitation Voltage:
Sensor Model:	Plug-In Gain:	

Data Point #	Physical Value (deg)	Measured Value (counts)	Fitted Curve Value (deg)	Error (deg)	Definition of Calibration Curve
1	0.00000	0.00000	-0.0011208	-0.0011208	Polynomial Degree = 1 (Linear Fit) $Y = C_0 + C_1 \cdot V$ where $Y(t)$ = Angle (deg), $V(t)$ = measured value (counts), $C_0 = -0.0011208$ deg, $C_1 = 0.0054933$ deg/count.
2	20.000	3641.0	20.000	-0.00013064	
3	45.000	8192.0	45.000	-0.00026628	
4	90.000	16384.	90.001	0.00058821	
5	180.00	32768.	180.00	0.0022972	
6	315.00	57343.	315.00	-0.00063260	
7	340.00	61894.	340.00	-0.00076824	



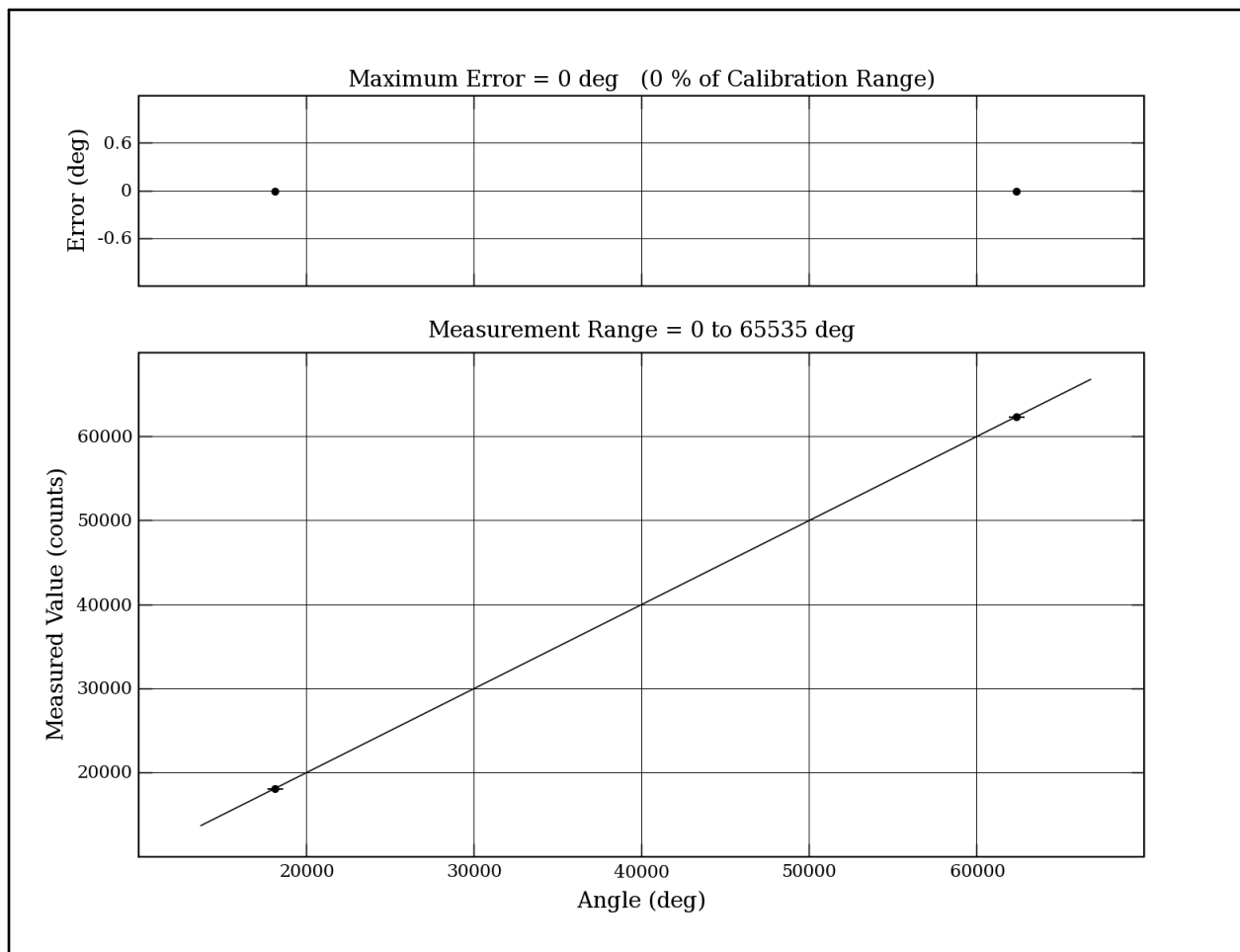
Simulating Azipods

Calibration of POD A BLADE ANGLE

Calibrated 03-May-2006 12:38

Test Facility: Tow Tank	Serial #:	Filter Frequency:
Data Source: DASPC13 Channel 3	Programmable Gain: 1	Excitation Voltage:
Sensor Model:	Plug-In Gain:	

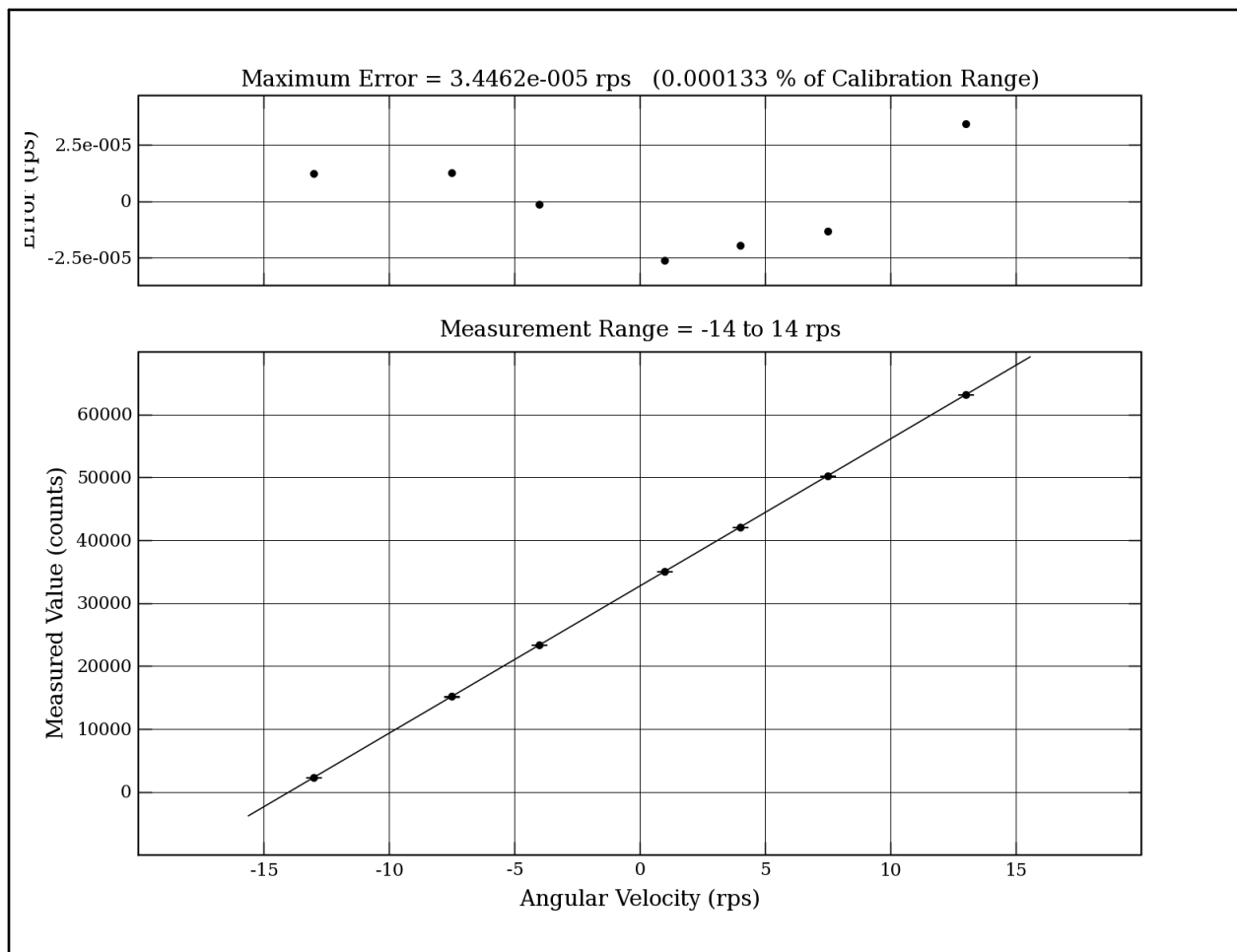
Data Point #	Physical Value (deg)	Measured Value (counts)	Fitted Curve Value (deg)	Error (deg)	Definition of Calibration Curve
1	18153.	18153.	18153.	0.00000	Polynomial Degree = 1 (Linear Fit) $Y = C_0 + C_1 \cdot V$ where $Y(t)$ = Angle (deg), $V(t)$ = measured value (counts), $C_0 = 0$ deg, $C_1 = 1$ deg/count.
2	62389.	62389.	62389.	0.00000	



Simulating Azipods **Calibration of POD A RPS** **Calibrated 03-May-2006 12:03**

Test Facility: Tow Tank	Serial #:	Filter Frequency:
Data Source: DASPC13 Channel 5	Programmable Gain: 1	Excitation Voltage:
Sensor Model:	Plug-In Gain:	

Data Point #	Physical Value (rps)	Measured Value (counts)	Fitted Curve Value (rps)	Error (rps)	Definition of Calibration Curve
1	-13.000	2340.6	-13.000	1.2530e-005	Polynomial Degree = 1 (Linear Fit) $Y = C_0 + C_1 \cdot V$ where $Y(t)$ = Angular Velocity (rps), $V(t)$ = measured value (counts), $C_0 = -14$ rps, $C_1 = 0.00042725$ rps/count.
2	-7.5000	15214.	-7.5000	1.3001e-005	
3	-4.0000	23405.	-4.0000	-1.2454e-006	
4	1.0000	35108.	0.99997	-2.5889e-005	
5	4.0000	42130.	4.0000	-1.9146e-005	
6	7.5000	50322.	7.5000	-1.2948e-005	
7	13.000	63195.	13.000	3.4462e-005	



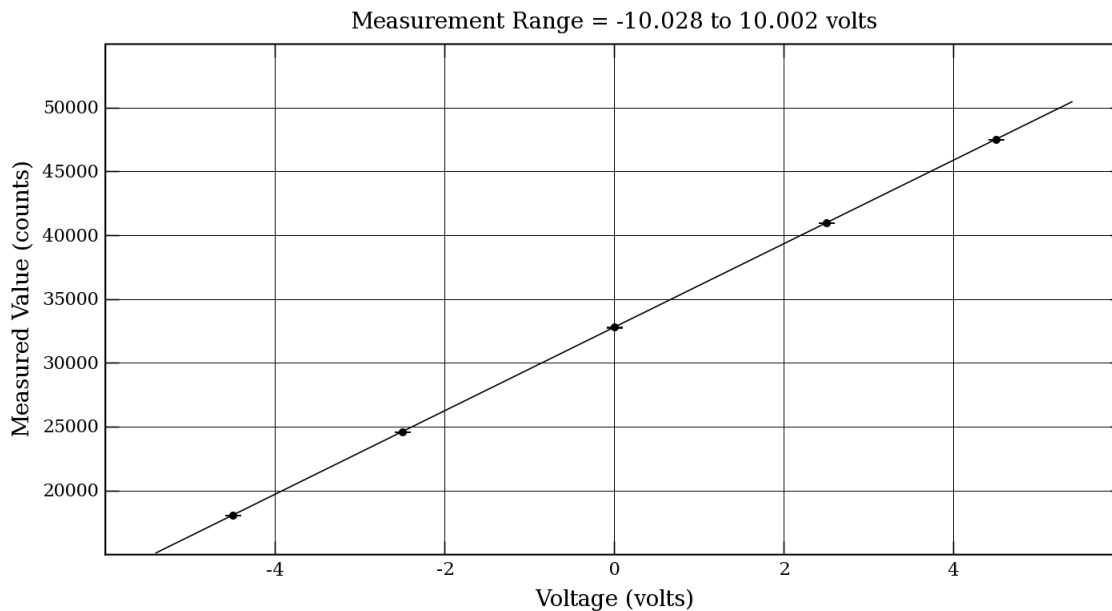
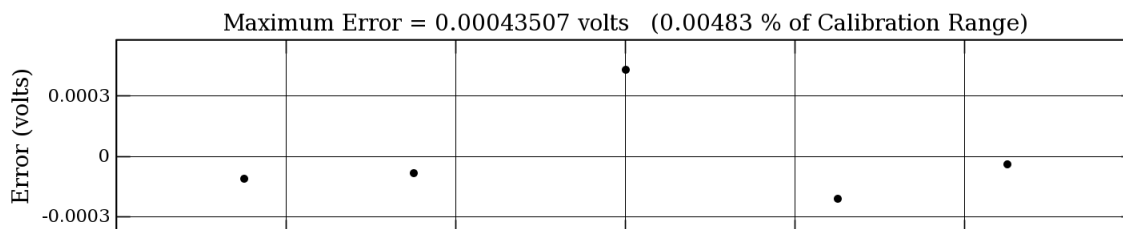
Simulating Azipods

Calibration of SYNC SIGNAL DASPC13

Calibrated 03-May-2006 09:41

Test Facility: Tow Tank	Serial #:	Filter Frequency:
Data Source: DASPC13 Channel 7	Programmable Gain: 1	Excitation Voltage:
Sensor Model:	Plug-In Gain:	

Data Point #	Physical Value (volts)	Measured Value (counts)	Fitted Curve Value (volts)	Error (volts)	Definition of Calibration Curve
1	-4.5000	18087.	-4.5001	-0.00010798	Polynomial Degree = 1 (Linear Fit) $Y = C_0 + C_1 \cdot V$ where $Y(t)$ = Voltage (volts), $V(t)$ = measured value (counts), $C_0 = -10.028$ volts, $C_1 = 0.00030565$ volts/count.
2	-2.5000	24630.	-2.5001	-8.1337e-005	
3	0.00000	32811.	0.00043507	0.00043507	
4	2.5000	40989.	2.4998	-0.00020963	
5	4.5000	47533.	4.5000	-3.6725e-005	

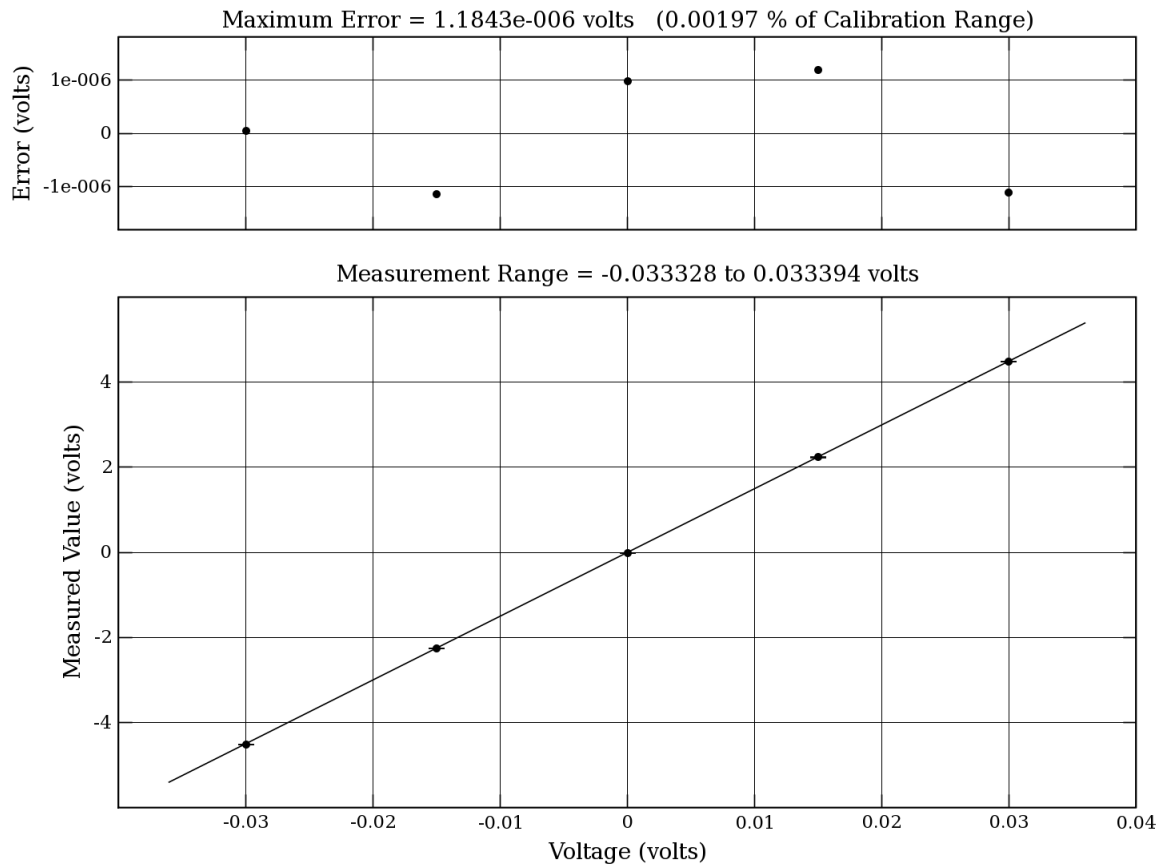


National Research Council Canada
Institute for Ocean Technology

Simulating Azipods **Calibration of Pod 1, Fxa** **Calibrated 14-Mar-2006 11:32**

Test Facility: Tow Tank	Serial #: E50407	Filter Frequency: 1000
Data Source: PC004026 Channel 1	Programmable Gain: 1	Excitation Voltage:
Sensor Model:	Plug-In Gain:	

Data Point #	Physical Value (volts)	Measured Value (volts)	Fitted Curve Value (volts)	Error (volts)	Definition of Calibration Curve
1	-0.030000	-4.5012	-0.030000	5.3259e-008	Polynomial Degree = 1 (Linear Fit) $Y = C_0 + C_1 \cdot V$ where $Y(t)$ = Voltage (volts), $V(t)$ = measured value (volts), $C_0 = 3.3278\text{e-}005$ volts, $C_1 = 0.0066722$ volts/volt.
2	-0.015000	-2.2533	-0.015001	-1.1223e-006	
3	0.00000	-0.0048398	9.8631e-007	9.8631e-007	
4	0.015000	2.2433	0.015001	1.1843e-006	
5	0.030000	4.4911	0.029999	-1.1016e-006	

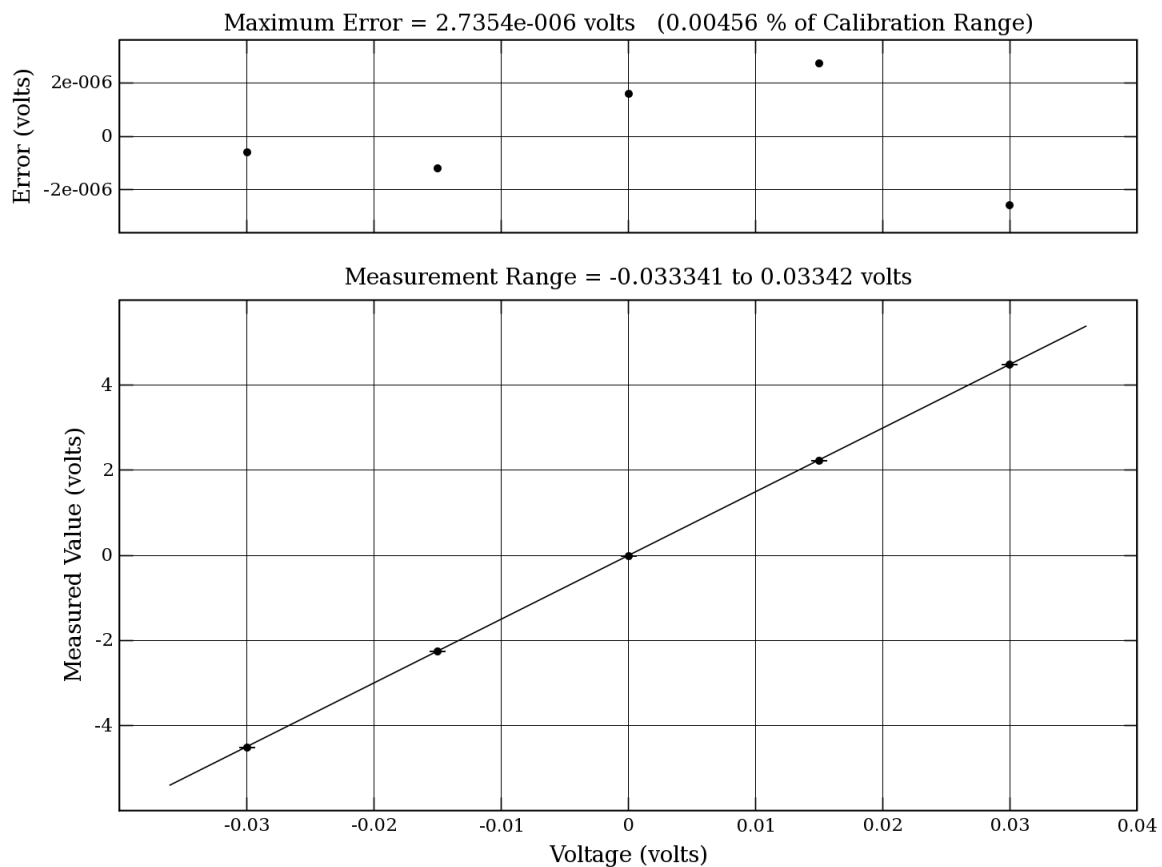


National Research Council Canada
Institute for Ocean Technology

Simulating Azipods **Calibration of Pod 1, Fy1a** **Calibrated 14-Mar-2006 11:35**

Test Facility: Tow Tank	Serial #: E50185	Filter Frequency: 1000
Data Source: PC004026 Channel 2	Programmable Gain: 1	Excitation Voltage:
Sensor Model:	Plug-In Gain:	

Data Point #	Physical Value (volts)	Measured Value (volts)	Fitted Curve Value (volts)	Error (volts)	Definition of Calibration Curve
1	-0.030000	-4.4996	-0.030001	-5.9333e-007	Polynomial Degree = 1 (Linear Fit) $Y = C_0 + C_1 \cdot V$ where $Y(t)$ = Voltage (volts), $V(t)$ = measured value (volts), $C_0 = 3.9454e-005$ volts, $C_1 = 0.0066762$ volts/volt.
2	-0.015000	-2.2529	-0.015001	-1.1858e-006	
3	0.00000	-0.0056705	1.5966e-006	1.5966e-006	
4	0.015000	2.2413	0.015003	2.7354e-006	
5	0.030000	4.4873	0.029997	-2.5527e-006	

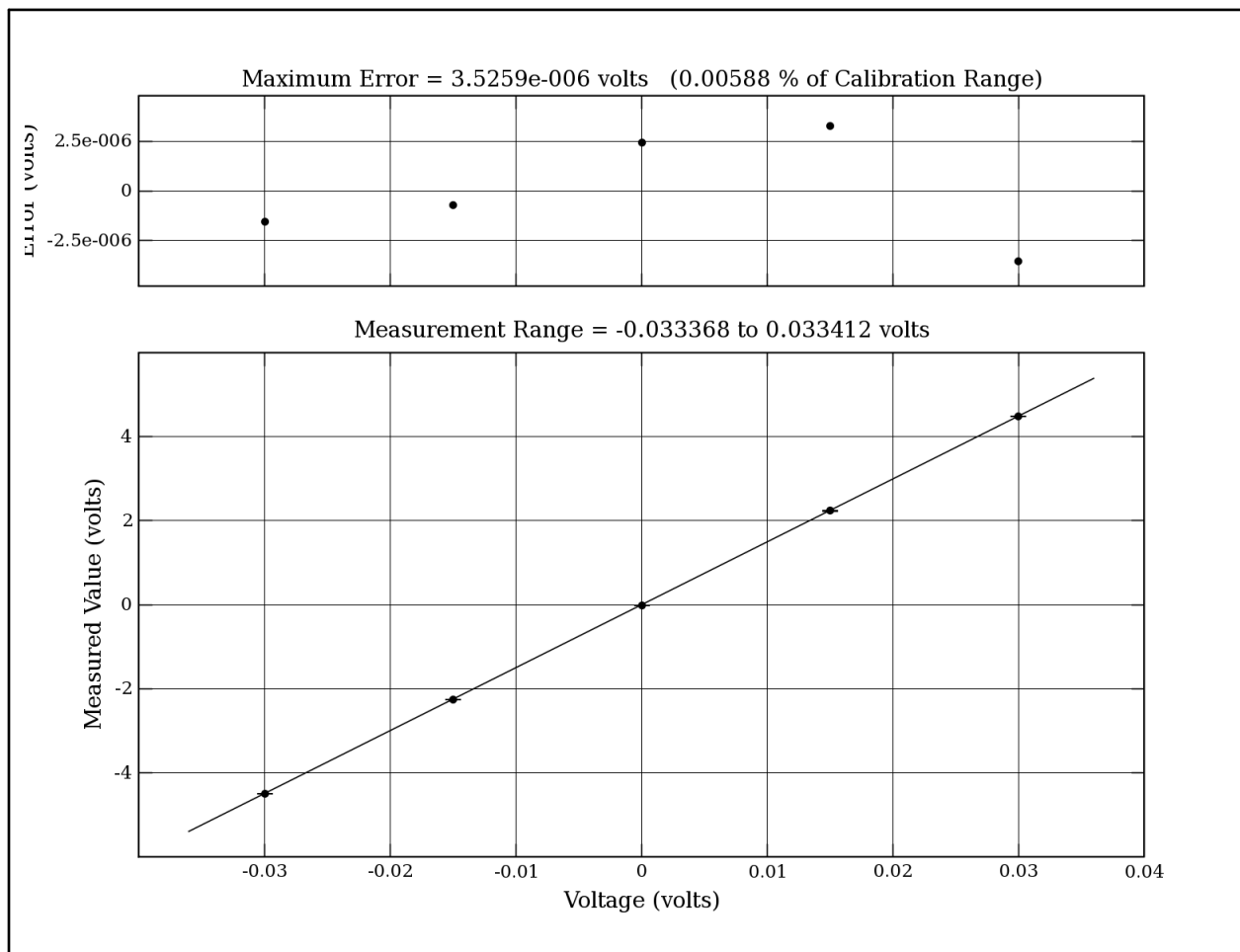


National Research Council Canada
Institute for Ocean Technology

Simulating Azipods **Calibration of Pod 1, Fy2a** **Calibrated 14-Mar-2006 11:38**

Test Facility: Tow Tank	Serial #: E50406	Filter Frequency: 1000
Data Source: PC004026 Channel 3	Programmable Gain: 1	Excitation Voltage:
Sensor Model:	Plug-In Gain:	

Data Point #	Physical Value (volts)	Measured Value (volts)	Fitted Curve Value (volts)	Error (volts)	Definition of Calibration Curve
1	-0.030000	-4.4958	-0.030002	-1.5273e-006	Polynomial Degree = 1 (Linear Fit) $Y = C_0 + C_1 \cdot V$ where $Y(t)$ = Voltage (volts), $V(t)$ = measured value (volts), $C_0 = 2.1934e-005$ volts, $C_1 = 0.006678$ volts/volt.
2	-0.015000	-2.2496	-0.015001	-6.9986e-007	
3	0.000000	-0.0029162	2.4592e-006	2.4592e-006	
4	0.015000	2.2434	0.015003	3.2939e-006	
5	0.030000	4.4885	0.029996	-3.5259e-006	

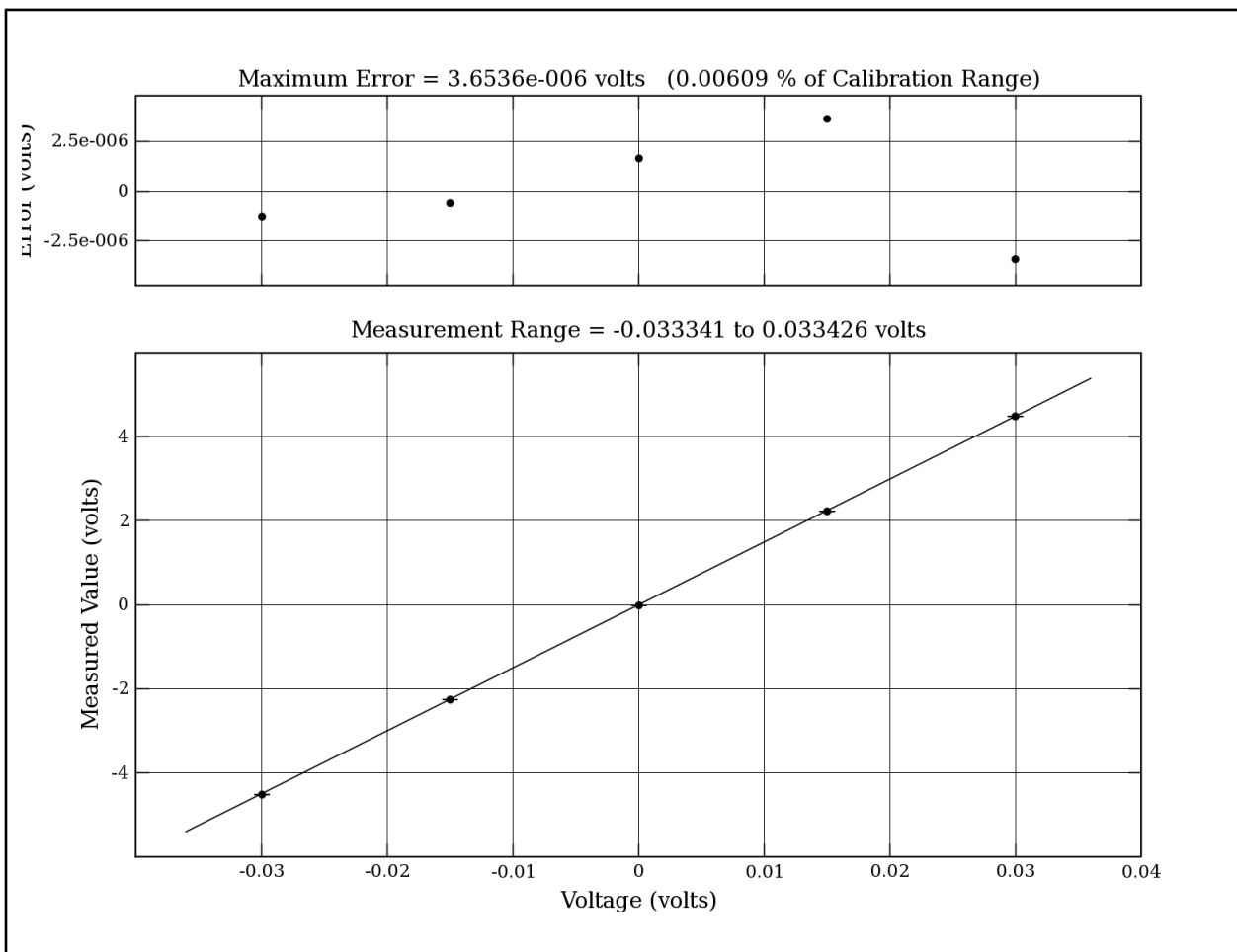


National Research Council Canada
Institute for Ocean Technology

Simulating Azipods **Calibration of Pod 1, Fz1a** **Calibrated 14-Mar-2006 11:41**

Test Facility: Tow Tank	Serial #: E50400	Filter Frequency: 1000
Data Source: PC004026 Channel 4	Programmable Gain: 1	Excitation Voltage:
Sensor Model:	Plug-In Gain:	

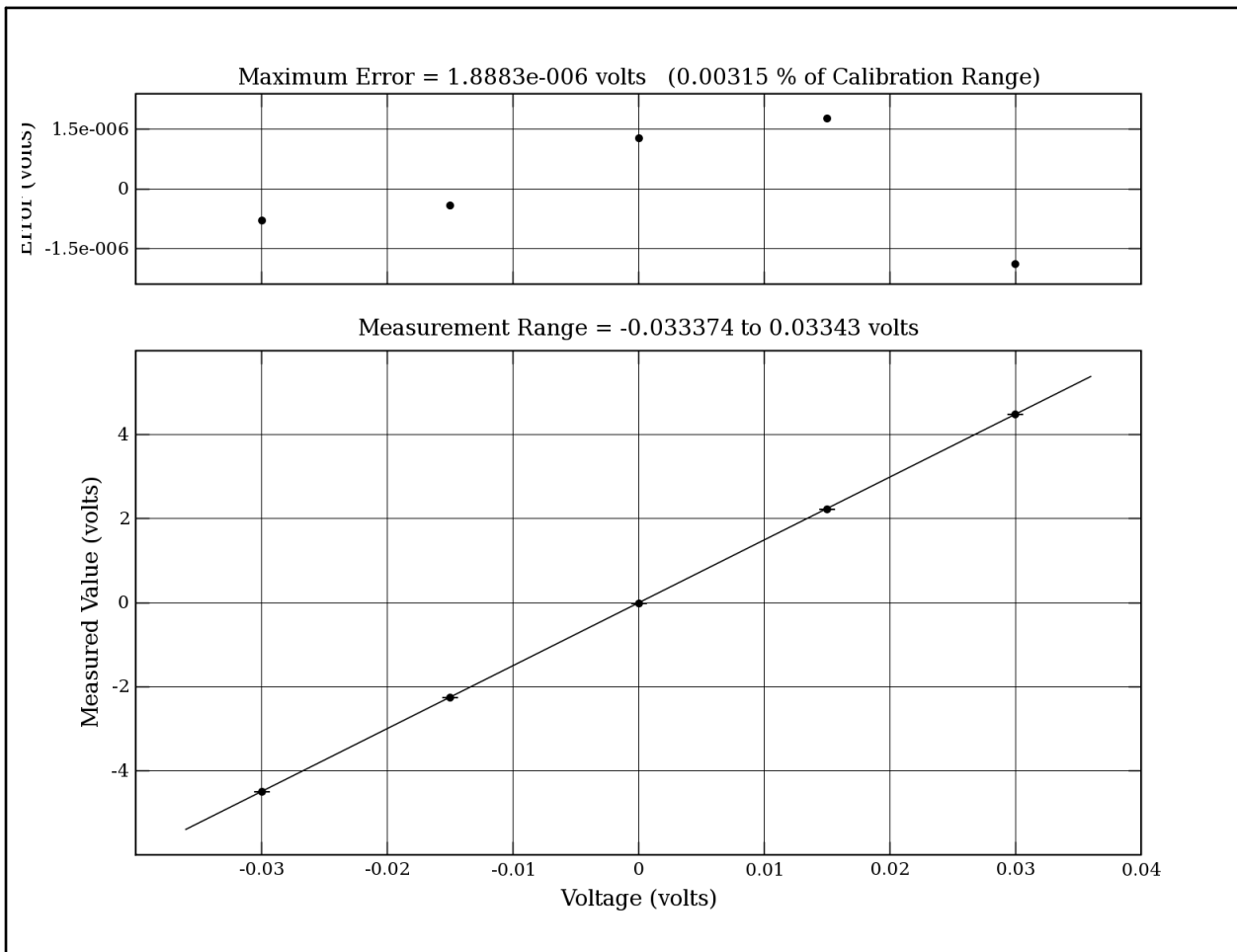
Data Point #	Physical Value (volts)	Measured Value (volts)	Fitted Curve Value (volts)	Error (volts)	Definition of Calibration Curve
1	-0.030000	-4.4998	-0.030001	-1.2840e-006	Polynomial Degree = 1 (Linear Fit) $Y = C_0 + C_1 \cdot V$ where $Y(t)$ = Voltage (volts), $V(t)$ = measured value (volts), $C_0 = 4.2599\text{e-}005$ volts, $C_1 = 0.0066768$ volts/volt.
2	-0.015000	-2.2531	-0.015001	-6.0650e-007	
3	0.00000	-0.0061326	1.6534e-006	1.6534e-006	
4	0.015000	2.2408	0.015004	3.6536e-006	
5	0.030000	4.4863	0.029997	-3.4165e-006	



Simulating Azipods **Calibration of Pod 1, Fz2a** **Calibrated 14-Mar-2006 11:44**

Test Facility: Tow Tank	Serial #: E50204	Filter Frequency: 1000
Data Source: PC004026 Channel 5	Programmable Gain: 1	Excitation Voltage:
Sensor Model:	Plug-In Gain:	

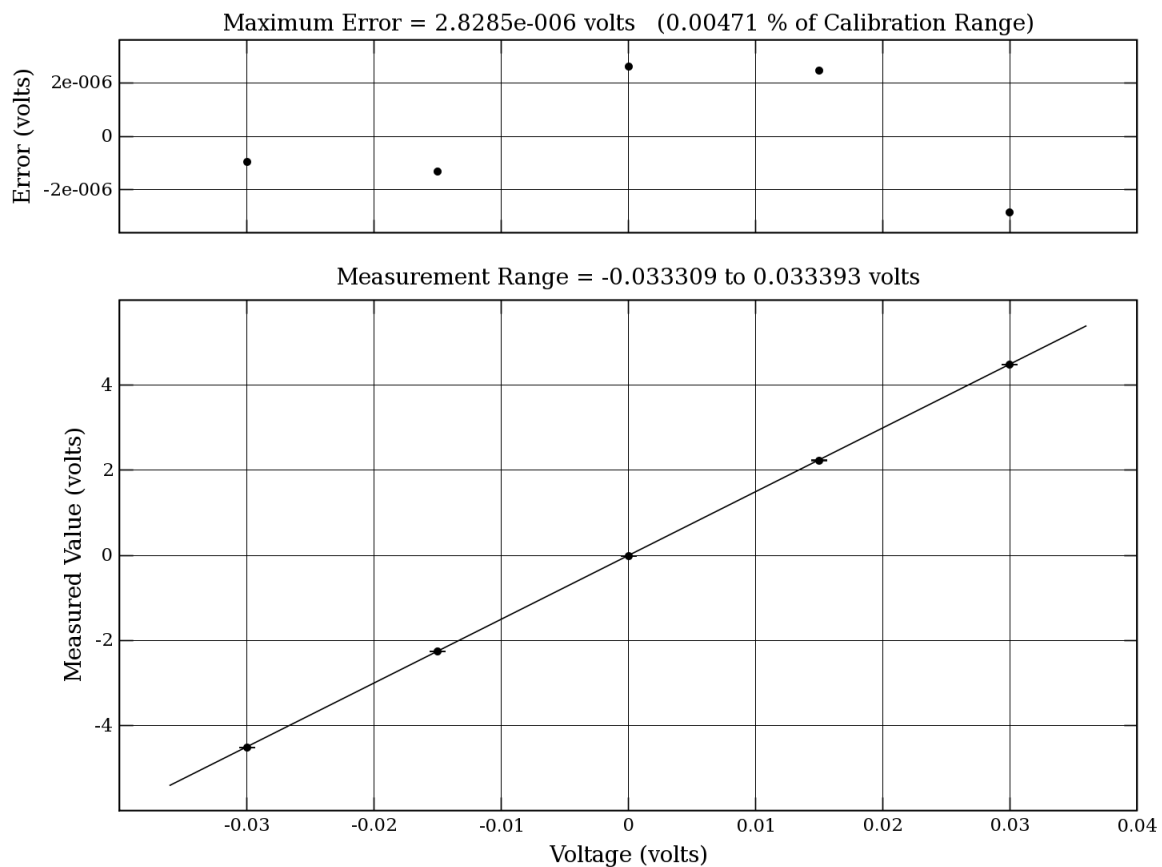
Data Point #	Physical Value (volts)	Measured Value (volts)	Fitted Curve Value (volts)	Error (volts)	Definition of Calibration Curve
1	-0.030000	-4.4951	-0.030001	-7.8600e-007	Polynomial Degree = 1 (Linear Fit) $Y = C_0 + C_1 \cdot V$ where $Y(t)$ = Voltage (volts), $V(t)$ = measured value (volts), $C_0 = 2.7784e-005$ volts, $C_1 = 0.0066804$ volts/volt.
2	-0.015000	-2.2496	-0.015000	-4.0697e-007	
3	0.00000	-0.0039662	1.2888e-006	1.2888e-006	
4	0.015000	2.2415	0.015002	1.7925e-006	
5	0.030000	4.4863	0.029998	-1.8883e-006	



Simulating Azipods **Calibration of Pod 1, Fz3a** **Calibrated 14-Mar-2006 11:46**

Test Facility: Tow Tank	Serial #: E50184	Filter Frequency: 1000
Data Source: PC004026 Channel 6	Programmable Gain: 1	Excitation Voltage:
Sensor Model:	Plug-In Gain:	

Data Point #	Physical Value (volts)	Measured Value (volts)	Fitted Curve Value (volts)	Error (volts)	Definition of Calibration Curve
1	-0.030000	-4.5040	-0.030001	-9.4196e-007	Polynomial Degree = 1 (Linear Fit) $Y = C_0 + C_1 \cdot V$ where $Y(t)$ = Voltage (volts), $V(t)$ = measured value (volts), $C_0 = 4.1689\text{e-}005$ volts, $C_1 = 0.0066702$ volts/volt.
2	-0.015000	-2.2553	-0.015001	-1.3118e-006	
3	0.00000	-0.0058567	2.6237e-006	2.6237e-006	
4	0.015000	2.2429	0.015002	2.4585e-006	
5	0.030000	4.4910	0.029997	-2.8285e-006	

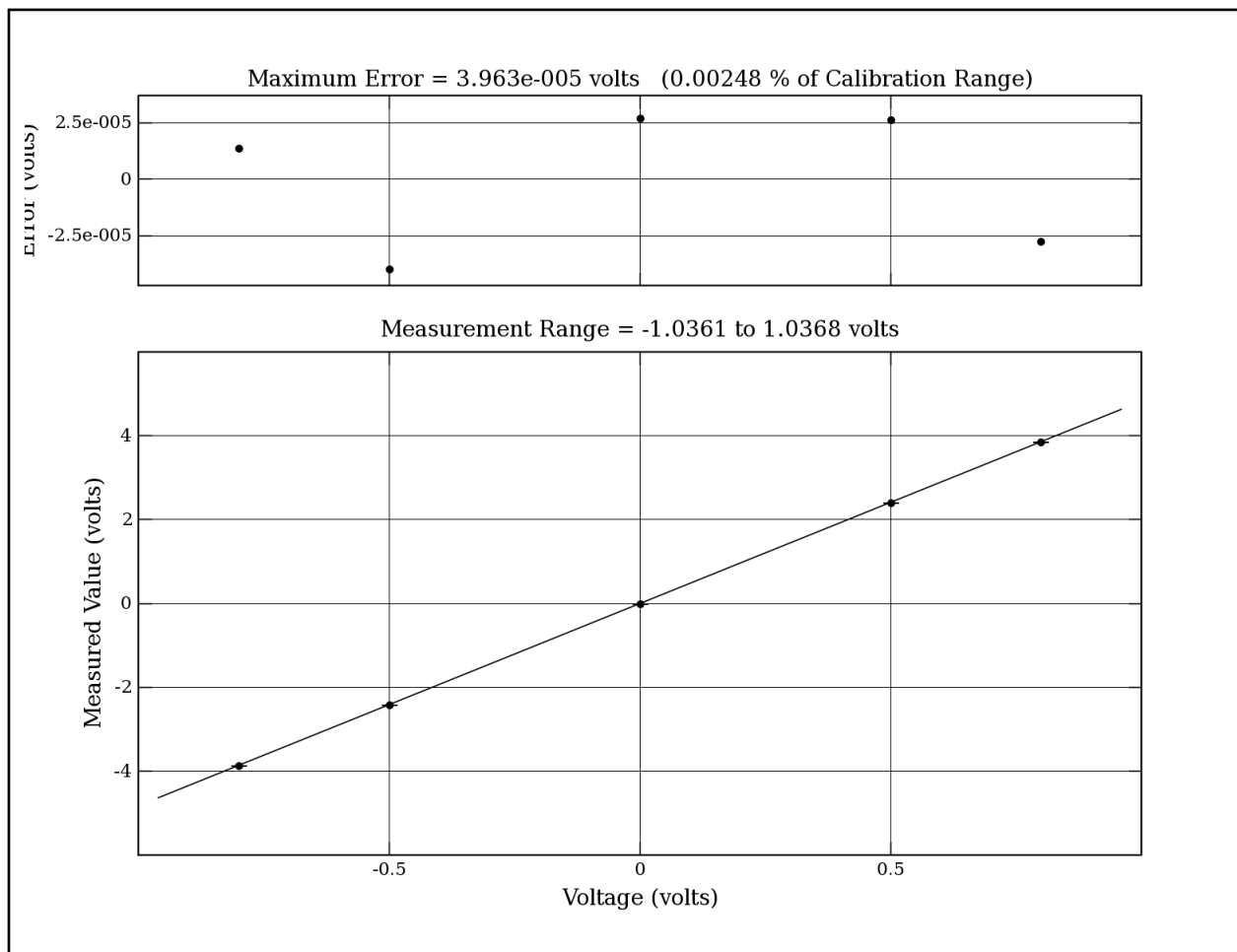


National Research Council Canada
Institute for Ocean Technology

Simulating Azipods **Calibration of Pod 1, Thrust Ta** **Calibrated 28-Feb-2007 12:00**

Test Facility: Tow Tank	Serial #: 14381	Filter Frequency: 1000
Data Source: PC004026 Channel 17	Programmable Gain: 1	Excitation Voltage:
Sensor Model:	Plug-In Gain:	

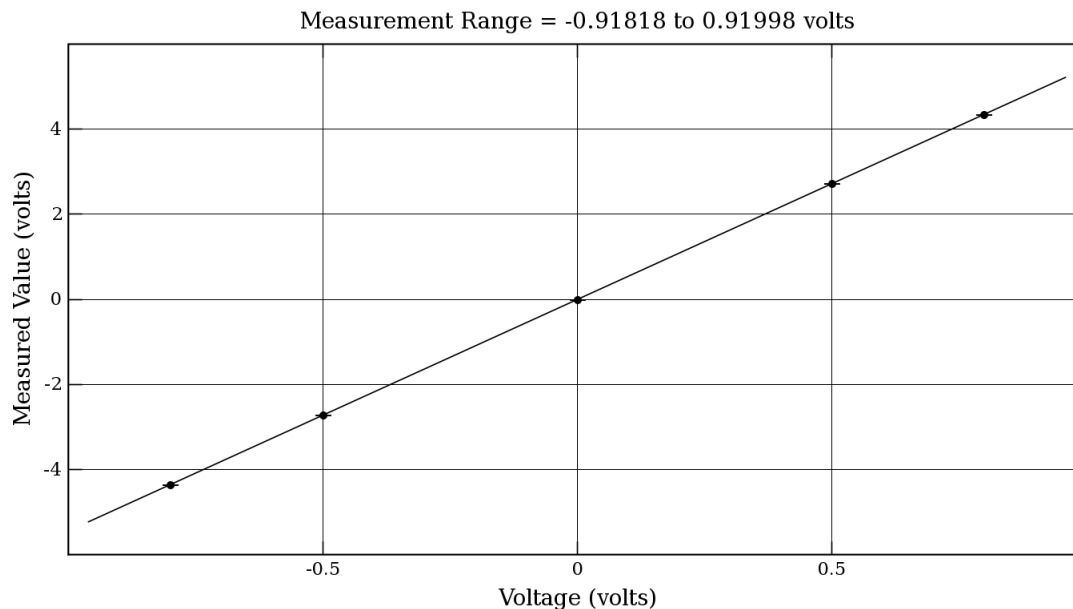
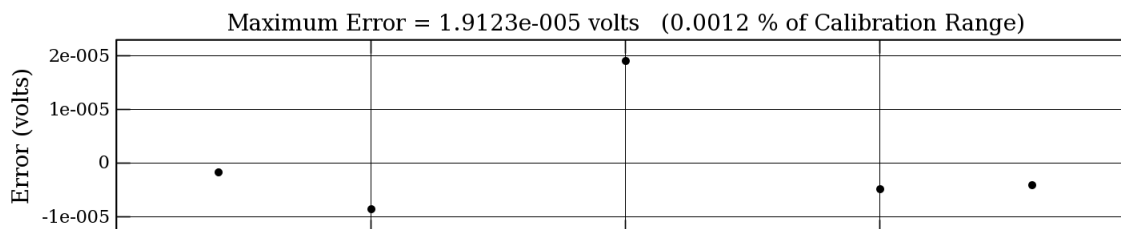
Data Point #	Physical Value (volts)	Measured Value (volts)	Fitted Curve Value (volts)	Error (volts)	Definition of Calibration Curve
1	-0.80000	-3.8610	-0.79999	1.3797e-005	Polynomial Degree = 1 (Linear Fit) $Y = C_0 + C_1 \cdot V$ where $Y(t)$ = Voltage (volts), $V(t)$ = measured value (volts), $C_0 = 0.00034603$ volts, $C_1 = 0.20728$ volts/volt.
2	-0.50000	-2.4140	-0.50004	-3.9630e-005	
3	0.00000	-0.0015396	2.6887e-005	2.6887e-005	
4	0.50000	2.4106	0.50003	2.6359e-005	
5	0.80000	3.8576	0.79997	-2.7413e-005	



Simulating Azipods **Calibration of Pod 1, Torque Qa** **Calibrated 28-Feb-2007 12:09**

Test Facility: Tow Tank	Serial #: A	Filter Frequency: 1000
Data Source: PC004026 Channel 18	Programmable Gain: 1	Excitation Voltage:
Sensor Model:	Plug-In Gain:	

Data Point #	Physical Value (volts)	Measured Value (volts)	Fitted Curve Value (volts)	Error (volts)	Definition of Calibration Curve
1	-0.80000	-4.3571	-0.80000	-1.6937e-006	Polynomial Degree = 1 (Linear Fit) $Y = C_0 + C_1 \cdot V$ where $Y(t)$ = Voltage (volts), $V(t)$ = measured value (volts), $C_0 = 0.00090251$ volts, $C_1 = 0.18382$ volts/volt.
2	-0.50000	-2.7251	-0.50001	-8.5588e-006	
3	0.00000	-0.0048058	1.9123e-005	1.9123e-005	
4	0.50000	2.7152	0.50000	-4.8153e-006	
5	0.80000	4.3472	0.80000	-4.0548e-006	



National Research Council Canada
Institute for Ocean Technology

Simulating Azipods
Calibration of SYNC SIGNAL PC004026
Not Calibrated

Test Facility: Tow Tank	Serial #:	Filter Frequency:
Data Source: PC004026 Channel 24	Programmable Gain: 1	Excitation Voltage:
Sensor Model:	Plug-In Gain:	

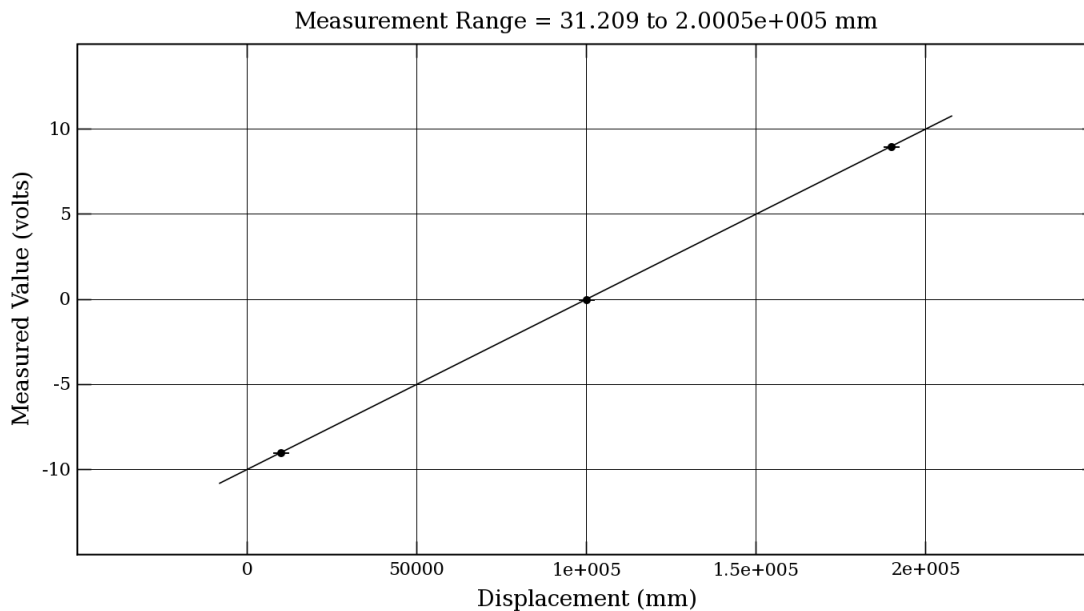
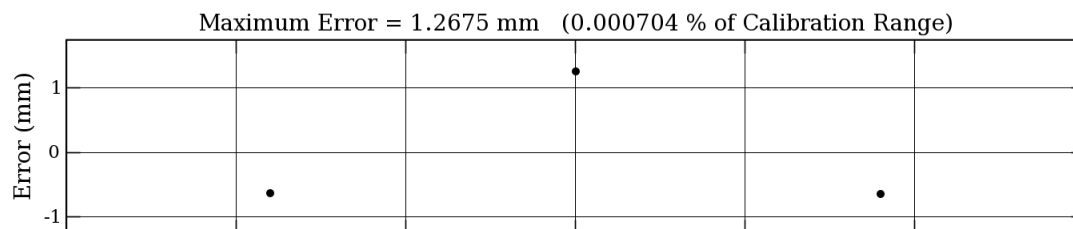


National Research Council Canada
Institute for Ocean Technology

Simulating Azipods **Calibration of Carriage position** **Calibrated 22-Mar-2004 10:42**

Test Facility: Tow Tank	Serial #:	Filter Frequency: 10
Data Source: TOWDAS Channel 3	Programmable Gain: 1	Excitation Voltage:
Sensor Model: Carriage laser position output	Plug-In Gain: 1	

Data Point #	Physical Value (mm)	Measured Value (volts)	Fitted Curve Value (mm)	Error (mm)	Definition of Calibration Curve
1	10000.	-9.0033	9999.4	-0.63455	Polynomial Degree = 1 (Linear Fit) $Y = C_0 + C_1 \cdot V$ where $Y(t)$ = Displacement (mm), $V(t)$ = measured value (volts), $C_0 = 1.0004\text{e}+005$ mm, $C_1 = 10001$ mm/volt.
2	1.0000e+005	-0.0040650	1.0000e+005	1.2675	
3	1.9000e+005	8.9948	1.9000e+005	-0.63671	

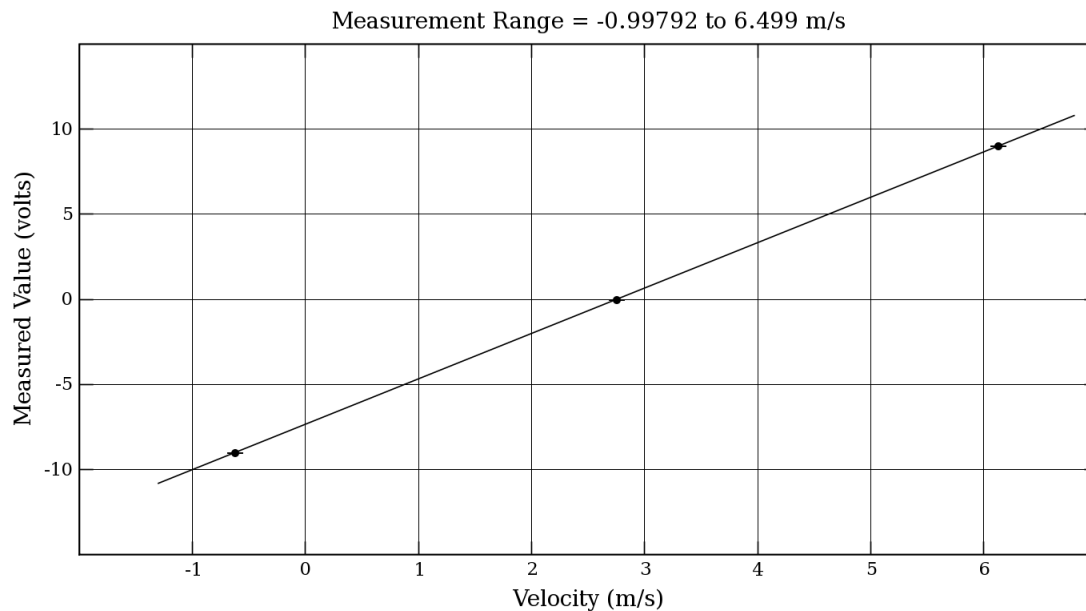
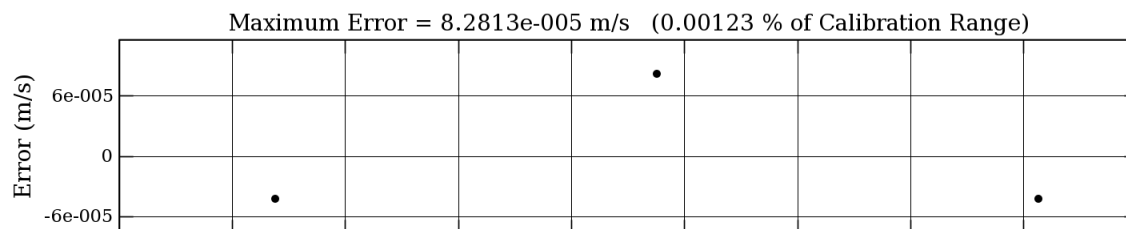


National Research Council Canada
Institute for Ocean Technology

Simulating Azipods **Calibration of Carriage Speed** **Calibrated 15-Jan-2007 11:10**

Test Facility: Tow Tank	Serial #:	Filter Frequency: 10
Data Source: TOWDAS Channel 33	Programmable Gain: 1	Excitation Voltage: 10
Sensor Model:	Plug-In Gain: 1	

Data Point #	Physical Value (m/s)	Measured Value (volts)	Fitted Curve Value (m/s)	Error (m/s)	Definition of Calibration Curve
1	-0.62500	-9.0052	-0.62504	-4.1415e-005	Polynomial Degree = 1 (Linear Fit) $Y = C_0 + C_1 \cdot V$ where $Y(t)$ = Velocity (m/s), $V(t)$ = measured value (volts), $C_0 = 2.7505$ m/s, $C_1 = 0.37484$ m/s/volt.
2	2.7500	-0.0011765	2.7501	8.2813e-005	
3	6.1250	9.0022	6.1250	-4.1682e-005	

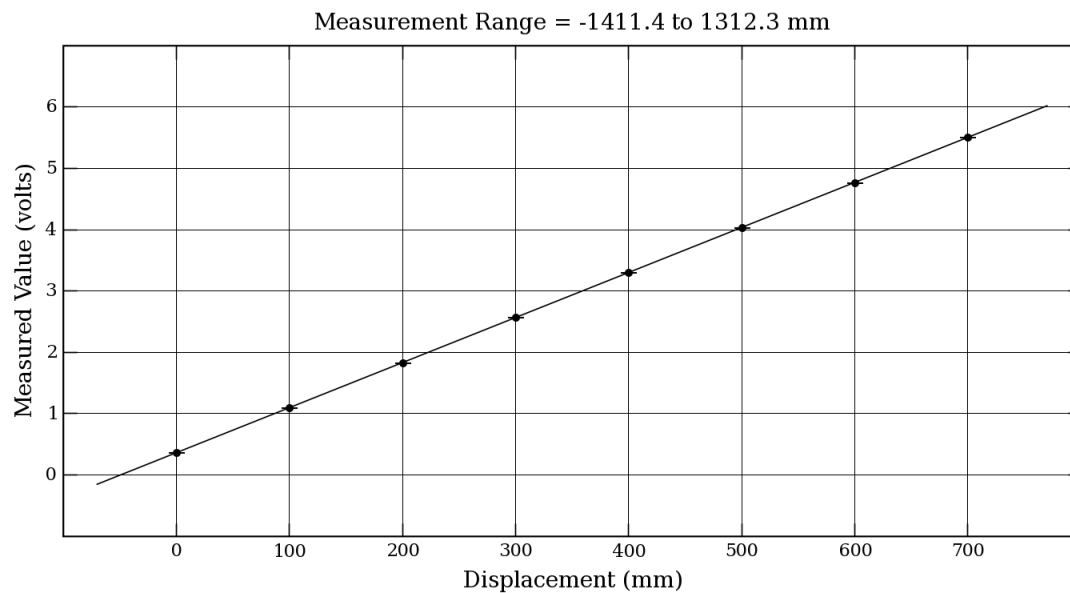
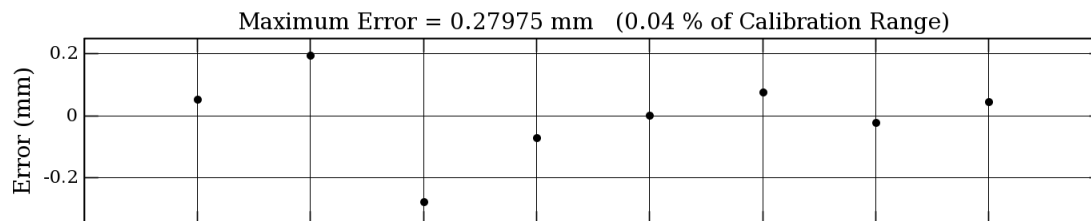


National Research Council Canada
Institute for Ocean Technology

Simulating Azipods **Calibration of Test Frame Height** **Calibrated 28-Feb-2007 09:57**

Test Facility: Tow Tank	Serial #: 200282	Filter Frequency: 10
Data Source: TOWDAS Channel 34	Programmable Gain: 1	Excitation Voltage: 10
Sensor Model: Celesco PT101-0050-111-1130	Plug-In Gain: 1	

Data Point #	Physical Value (mm)	Measured Value (volts)	Fitted Curve Value (mm)	Error (mm)	Definition of Calibration Curve
1	0.00000	0.36430	0.053916	0.053916	Polynomial Degree = 1 (Linear Fit) $Y = C_0 + C_1 \cdot V$ where $Y(t)$ = Displacement (mm), $V(t)$ = measured value (volts), $C_0 = -49.558$ mm, $C_1 = 136.18$ mm/volt.
2	100.00	1.0997	100.20	0.19569	
3	200.00	1.8305	199.72	-0.27975	
4	300.00	2.5663	299.93	-0.071887	
5	400.00	3.3012	400.00	0.0020918	
6	500.00	4.0360	500.08	0.076298	
7	600.00	4.7696	599.98	-0.023104	
8	700.00	5.5044	700.05	0.046589	



National Research Council Canada
Institute for Ocean Technology

Appendix B: Run Log

NRC - TC Podded Propellers - PJ2194 - CWT

DATE	ACQ.TIM E	WAIT TIME(mins)	FILENAME(.DAC)	Shaft Speed Pod A(RPS)	Carriage Vs.(m/s)	Azimuthing Angle Pod A	COMMENTS
		Required	Actual				
POD A (PORT) ONLY							
Mar-01-2007	9:02	10	2:06	Zero_001	0	0.0	n/a
"	11:08	10	0:24	Frictions_001	0.5, 1-16	0.0	Morning Frictions - positive rps
"	11:32	10	1:28	Ckeck_rps_001	10	0.0	no video
"	13:00	10	1:00	Air_Friction_001	0.5, 1-16	0.0	Morning Frictions - positive rps. Annotator not updated
"	14:00	10	0:12	Bollard_001	0.5, 1-16	0.0	Video started late.
"	14:12	10	0:15	APS_322L_Static_001	-15	0.6,1.2,1.8,2.1	0 positive rps
"	14:27	10	0:44	APS_322L_Static_002	-15	0.6,1.2,1.8,2.1	0 positive rps, repeat
"	15:11	10	0:12	APS_322L_Static_003	-15	2.4,2.7	0 "
"	15:23	10	0:09	APS_322L_Static_004	-15	3.0	0 ", Annotator not updated
"	15:32	10	0:09	APS_322L_Static_005	-15	3.3	0 "
"	15:41	10	0:11	APS_322L_Static_006	-15	3.6	0 "
"	15:52	10	0:11	APS_322L_Static_007	-15	0.6,1.2,1.8,2.1	5 "
"	16:03	10	0:10	APS_322L_Static_008	-15	2.4,2.7	5 "
"	16:13	10	0:08	APS_322L_Static_009	-15	3.0	5 "
"	16:21	10	0:08	APS_322L_Static_010	-15	3.3	5 "
"	16:29	10	0:17	APS_322L_Static_011	-15	3.6	5 "
"	16:46	10	#####	Air_Friction_002	0.5, 1-16	0.0	0 Evening Frictions - positive rps
02-Mar-07	8:19	10	0:47	Air_Friction_003	0.5, 1-16	0.0	0 Morning Frictions - positive rps -- No Connection to PC004026 -- Restart DAS
"	9:01	10	0:05	APS_322L_Static_012	0.5	0.0	-5 Tare Run 0.5 RPS
"	9:06	10	0:10	APS_322L_Static_013	-15	0.6,1.2,1.8,2.1	-5 "
"	9:16	10	0:10	APS_322L_Static_014	-15	2.4,2.7	-5 Roughing
"	9:26	10	0:10	APS_322L_Static_015	-15	3.0	-5 "
"	9:36	10	0:10	APS_322L_Static_016	-15	3.3	-5 "
"	9:46	10	0:12	APS_322L_Static_017	-15	3.6	-5 "

"	9:58	10	0:04	APS_322L_Static_018	0.5	0.0	10	Tare Run 0.5 RPS
"	10:02	10	0:25	APS_322L_Static_019	-15	0.6,1.2,1.8,2.1	10	"
"	10:27	10	0:26	APS_322L_Static_020	-15	2.4,2.7	10	"
New Control Program Loaded (0.5 RPS At Beginning of every Run)								
"	10:53	10	0:10	APS_322L_Static_021	-15	3.0	10	Annotator Read 23 (Should Have Been 22)
"	11:03	10	0:10	APS_322L_Static_022	-15	3.3	10	"
"	11:13	10	0:11	APS_322L_Static_023	-15	3.6	10	"
"	11:24	10	0:10	APS_322L_Static_024	-15	0.6,1.2,1.8,2.1	-5	Repeat
"	11:34	10	0:11	APS_322L_Static_025	-15	2.4,2.7	-5	Repeat
"	11:45	10	0:10	APS_322L_Static_026	-15	0.6,1.2,1.8,2.1	-10	"
"	11:55	10	0:10	APS_322L_Static_027	-15	2.4,2.7	-10	"
"	12:05	10	0:10	APS_322L_Static_028	-15	3.0	-10	"
"	12:15	10	0:10	APS_322L_Static_029	-15	3.3	-10	"
"	12:25	10	1:04	APS_322L_Static_030	-15	3.6	-10	"
"	13:29	10	0:10	APS_322L_Static_031	-15	0.6,1.2,1.8,2.1	15	"
"	13:39	10	0:17	APS_322L_Static_032	-15	2.4,2.7	15	"
"	13:56	10	0:10	APS_322L_Static_033	-15	3.0	15	Re-Run - Forgot to Start Props
"	14:06	10	0:10	APS_322L_Static_034	-15	3.3	15	"
"	14:16	10	0:10	APS_322L_Static_035	-15	3.6	15	"
"	14:26	10	0:10	APS_322L_Static_036	-15	0.6,1.2,1.8,2.1	-15	"
"	14:36	10	0:10	APS_322L_Static_037	-15	2.4,2.7	-15	"
"	14:46	10	0:10	APS_322L_Static_038	-15	3.0	-15	"
"	14:56	10	0:10	APS_322L_Static_039	-15	3.3	-15	"
"	15:06	10	0:10	APS_322L_Static_040	-15	3.6	-15	"
"	15:16	10	0:12	APS_322L_Static_041	-15	0.6,1.2,1.8,2.1	20	Annotator not updated
"	15:28	10	0:10	APS_322L_Static_042	-15	2.4,2.7	20	Annotator updated part ways through run.
"	15:38	10	0:08	APS_322L_Static_043	-15	3.0	20	"
"	15:46	10	0:08	APS_322L_Static_044	-15	3.3	20	"
"	15:54	10	0:10	APS_322L_Static_045	-15	3.6	20	"
"	16:04	10	0:11	APS_322L_Static_046	-15	0.6,1.2,1.8,2.1	-20	"
"	16:15	10	0:08	APS_322L_Static_047	-15	2.4,2.7	-20	"
"	16:23	10	0:07	APS_322L_Static_048	-15	3.0	-20	"
"	16:30	10	0:07	APS_322L_Static_049	-15	3.3	-20	"
"	16:37	10	#####	APS_322L_Static_050	-15	3.6	-20	"
Can't start software to do frictions! Evening								
"		10	0:00	n/a	0.5, 1-16	0.0	0	Frictions - positive rps
"		10	0:00	Zero_002	0	0.0	0	zeros at the end of the day

06-Mar-07	7:28	10	0:37	Air_Friction_004	0.5, 1-16	0.0	0	Changed Sampling Rate to 5000hz on PC004026 -- Morning Frictions - positive rps
Set Prop to Start Position - Lower Test Frame - Rough Up Run (2 Speeds)								
"	8:05	10	0:22	APS_322L_Static_051	-15	2.4,2.7	30	
"	8:27	10	0:10	APS_322L_Static_052	-15	2.4,2.7	30	Rough Up
"	8:37	10	0:10	APS_322L_Static_053	-15	0.6,1.2,1.8,2.1	30	Annotator Not Updated
"	8:47	10	0:10	APS_322L_Static_054	-15	2.4,2.7	30	"
"	8:57	10	0:10	APS_322L_Static_055	-15	3.0	30	"
"	9:07	10	0:10	APS_322L_Static_056	-15	3.3	30	"
"	9:17	10	0:10	APS_322L_Static_057	-15	3.6	30	"
"	9:27	10	0:10	APS_322L_Static_058	-15	0.6,1.2,1.8,2.1	-30	"
"	9:37	10	0:10	APS_322L_Static_059	-15	2.4,2.7	-30	"
"	9:47	10	0:10	APS_322L_Static_060	-15	3.0	-30	"
"	9:57	10	0:10	APS_322L_Static_061	-15	3.3	-30	"
"	10:07	10	0:49	APS_322L_Static_062	-15	3.6	-30	"
Dynamic Azimuthing Runs (Rate:2°/sec)								
"	10:56	10	0:10	APS_322L_Dyn_200	-8	0.6	(-35-35)	"
"	11:06	10	0:10	APS_322L_Dyn_201	-8	1.2	(-35-35)	"
"	11:16	10	0:10	APS_322L_Dyn_202	-8	1.8	(-35-35)	"
"	11:26	10	0:10	APS_322L_Dyn_203	-8	2.1	(-35-35)	"
"	11:36	10	0:10	APS_322L_Dyn_204	-8	2.4	(-35-35)	"
"	11:46	10	1:10	APS_322L_Dyn_205	-8	2.7	(-35-35)	"
"	12:56	10	0:10	APS_322L_Dyn_206	-8	3.0	(-35-35)	"
"	13:06	10	0:10	APS_322L_Dyn_207	-8	3.3	(-35-35)	"
"	13:16	10	0:10	APS_322L_Dyn_208	-8	3.6	(-35-35)	"
Dynamic Azimuthing Runs (Rate:5°/sec) - GDAC Crashed - No Data Downloaded								
"	13:26	10	0:10		-8	0.6-1.2	(-35-35)	
"	13:36	10	0:11	APS_322L_Dyn_209	-8	0.6-1.2	(-35-35)	Repeat
"	13:47	10	0:09	APS_322L_Dyn_210	-8	1.8	(-35-35)	"
"	13:56	10	0:11	APS_322L_Dyn_211	-8	1.8, 2.1	(-35-35)	"
"	14:07	10	0:10	APS_322L_Dyn_212	-8	2.4	(-35-35)	"
"	14:17	10	0:10	APS_322L_Dyn_213	-8	0.32, 1.28, 1.6	(-35-35)	"
"	14:27	10	0:09	APS_322L_Dyn_214	-8	0.32,0.8,1.12	(-35-35)	Azimuthing rate now 10 deg/sec
"	14:36	10	0:10	APS_322L_Dyn_215	-8	0.32,0.8,1.12	(-35-35)	repeat

"	14:46	10	0:10	APS_322L_Dyn_216	-8	1.28,1.44	(-35-35)	"
"	14:56	10	0:08	APS_322L_Dyn_217	-8	1.6	(-35-35)	"
"	15:04	10	0:10	APS_322L_Dyn_218	-8	0.32,0.8,1.12	(-35-35)	Azimuthing rate now 15 deg/sec
"	15:14	10	0:09	APS_322L_Dyn_219	-8	1.28,1.44	(-35-35)	"
"	15:23	10	0:08	APS_322L_Dyn_220	-8	1.6	(-35-35)	"
"	15:31	10	0:10	APS_322L_Dyn_221	-8	0.32,0.8,1.12	(-35-35)	Azimuthing rate now 20 deg/sec
"	15:41	10	0:10	APS_322L_Dyn_222	-8	1.28,1.44	(-35-35)	"
"	15:51	10	0:09	APS_322L_Dyn_223	-8	1.6	(-35-35)	"
Azimuthing rate now 2 deg/sec, constant speed not long enough -- increase run distance and repeat								
"	16:00	10	0:11	APS_322L_Dyn_224	-15	0.6, 1.5	(-35-35)	
"	16:11	10	0:10	APS_322L_Dyn_225	-15	0.6, 1.5	(-35-35)	Azimuthing rate now 2 deg/sec
"	16:21	10	0:12	APS_322L_Dyn_226	-15	2.1	(-35-35)	"
Evening Frictions - positive rps, Annotator not updated. GDAC crashed - no data. zeros at the end of the day								
"	16:33	10	0:21	Air_Friction_005	0.5, 1-16	0.0	0	
"	16:54	10	#####	Zero_003	0	0.0	0	
Set-up DAS and Model - Set Prop to Start Position								
07-Mar-07	7:10							
"	7:25	10	0:28	Air_Friction_006	0.5, 1-16	0.0	0	Morning Frictions - positive rps
"	7:53	10	0:10	APS_322L_Dyn_227	-15	2.4	(-35-35)	Rough Up
"	8:03	10	0:10	APS_322L_Dyn_228	-15	2.4	(-35-35)	Rough Up
"	8:13	10	0:10	APS_322L_Dyn_229	-15	2.4	(-35-35)	"
"	8:23	10	0:10	APS_322L_Dyn_230	-15	2.7	(-35-35)	"
"	8:33	10	0:12	APS_322L_Dyn_231	-15	3.0	(-35-35)	"
"	8:45	10	0:10	APS_322L_Dyn_408	-15	0.6, 1.5	(-35-35)	Azimuthing Rate (5°/s)
"	8:55	10	0:10	APS_322L_Dyn_409	-15	2.1	(-35-35)	Annotator was not updated for this run
"	9:05	10	0:10	APS_322L_Dyn_410	-15	2.4	(-35-35)	"
"	9:15	10	0:10	APS_322L_Dyn_411	-15	2.7	(-35-35)	"
"	9:25	10	0:10	APS_322L_Dyn_412	-15	3.0	(-35-35)	"
"	9:35	10	0:12	APS_322L_Dyn_413	-15	0.6, 1.5	(-35-35)	Azimuthing Rate (10°/s)
"	9:47	10	0:10	APS_322L_Dyn_414	-15	2.1	(-35-35)	"
"	9:57	10	0:10	APS_322L_Dyn_415	-15	2.4	(-35-35)	"
"	10:07	10	0:13	APS_322L_Dyn_416	-15	2.7	(-35-35)	"
"	10:20	10	0:36	APS_322L_Dyn_417	-15	3.0	(-35-35)	"
"	10:56	10	0:06	APS_322L_Dyn_Rate_001	-15	0.0	(-35-35)	Bollard (Azi. Rate: 0.5°/sec)
"	11:02	10	0:14	APS_322L_Dyn_Rate_002	-15	0.0	(-35-35)	Bollard (Azi. Rate: 0.5°/sec)

"	11:16	10	0:10	APS_322L_Dyn_Rate_003	-15	0.0	(-35-35)	Bollard (Azi. Rate: 2°/sec)
"	11:26	10	0:05	APS_322L_Dyn_Rate_004	-15	0.0	(-35-35)	Bollard (Azi. Rate: 5°/sec)
"	11:31	10	0:05	APS_322L_Dyn_Rate_005	-15	0.0	(-35-35)	Bollard (Azi. Rate: 10°/sec)
"	11:36	10	0:06	APS_322L_Dyn_Rate_006	-15	0.0	(-35-35)	Bollard (Azi. Rate: 15°/sec)
"	11:42	11	1:33	APS_322L_Dyn_Rate_007	-15	0.0	(-35-35)	Bollard (Azi. Rate: 20°/sec)
"	13:15	10	0:10	APS_322L_Dyn_418	-15	0.6, 1.5	(-35-35)	Azimuthing Rate (15°/s)
"	13:25	10	0:10	APS_322L_Dyn_419	-15	2.1	(-35-35)	"
"	13:35	10	0:10	APS_322L_Dyn_420	-15	2.4	(-35-35)	"
"	13:45	10	0:10	APS_322L_Dyn_421	-15	2.7	(-35-35)	"
"	13:55	10	0:10	APS_322L_Dyn_422	-15	3.0	(-35-35)	"
"	14:05	10	0:10	APS_322L_Dyn_423	-15	0.6, 1.5	(-35-35)	Azimuthing Rate (20°/s)
"	14:15	10	0:10	APS_322L_Dyn_424	-15	2.1	(-35-35)	"
"	14:25	10	0:10	APS_322L_Dyn_425	-15	2.4	(-35-35)	"
"	14:35	10	0:10	APS_322L_Dyn_426	-15	2.7	(-35-35)	"
"	14:45	10	0:16	APS_322L_Dyn_427	-15	3.0	(-35-35)	"
"	15:01	10	0:05	Bollard_002	-15	0.0	0	Bollard 15 RPS; 0°
"	15:06	10	0:27	APS_322L_Static_067	-15	0.6,1.2,1.8,2.1	60	Static Case 60°
"	15:33	10	0:09	APS_322L_Static_068	-15	2.4,2.7	60	"
"	15:42	10	0:08	APS_322L_Static_069	-15	3.0	60	"
"	15:50	10	0:09	APS_322L_Static_070	-15	3.3	60	"
"	15:59	10	0:10	APS_322L_Static_071	-15	3.6	60	"
"	16:09	10	0:10	APS_322L_Static_072	-15	0.6,1.2,1.8,2.1	-60	Static Case -60°
"	16:19	10	0:09	APS_322L_Static_073	-15	2.4,2.7	-60	"
"	16:28	10	0:09	Air_Friction_007	0.5, 1-16	0.0	0	Evening Frictions - positive rps
"	16:37	10	#####	Zero_004	0	0.0	0	zeros at the end of the day
08-Mar-07	7:30	10	0:16	Air_Friction_008	0.5, 1-16	0.0	0	Set Prop to Start Position - Morning Frictions - positive rps
"	7:46	10	0:10	APS_322L_Static_074	-15	2.4,2.7	30	-- Lower Test Frame - Rough Up Run (2 Speeds)
"	7:56	10	0:11	APS_322L_Static_075	-15	2.4,2.7	30	Rough Up
"	8:07	10	0:10	APS_322L_Static_076	-15	3.0	-60	
"	8:17	10	0:10	APS_322L_Static_077	-15	3.3	-60	
"	8:27	10	0:16	APS_322L_Static_078	-15	3.6	-60	
"	8:43	10	0:10	APS_322L_Dyn_236	-8	0.6	(-65-65)	Azimuthing Rate (2°/s)
"	8:53	10	0:10	APS_322L_Dyn_237	-8	1.5	(-65-65)	"
"	9:03	10	0:10	APS_322L_Dyn_238	-8	2.1	(-65-65)	"
"	9:13	10	0:10	APS_322L_Dyn_239	-8	2.4	(-65-65)	"

"	9:23	10	0:10	APS_322L_Dyn_240	-8	2.7	(-65-65)	"
"	9:33	10	0:27	APS_322L_Dyn_241	-8	3.0	(-65-65)	"
"	10:00	10	0:10	APS_322L_Dyn_242	-8	0.32,0.8,1.12	(-65-65)	Azimuthing Rate (5°/s)
"	10:10	10	0:11	APS_322L_Dyn_243	-8	1.28,1.44	(-65-65)	
"	10:21	10	0:08	APS_322L_Dyn_244	-8	1.6	(-65-65)	
"	10:29	10	0:12	APS_322L_Dyn_245	-8	0.32,0.8	(-65-65)	Azimuthing Rate (2°/s)
"	10:41	10	0:10	APS_322L_Dyn_246	-8	1.1	(-65-65)	
"	10:51	10	0:09	APS_322L_Dyn_247	-8	0.32,0.8,1.12	(-65-65)	Azimuthing Rate (10°/s)
"	11:00	10	0:17	APS_322L_Dyn_248	-8	1.28,1.44	(-65-65)	
"	11:17	10	0:08	APS_322L_Dyn_249	-8	1.6	(-65-65)	
"	11:25	10	0:10	APS_322L_Dyn_250	-8	0.32,0.8,1.12	(-65-65)	Azimuthing Rate (15°/s)
"	11:35	10	0:10	APS_322L_Dyn_251	-8	1.28,1.44	(-65-65)	
"	11:45	10	0:44	APS_322L_Dyn_252	-8	1.6	(-65-65)	
								Azimuthing Rate (20°/s), Annotator not updated, Test description incorrect
"	12:29	10	0:10	APS_322L_Dyn_253	-8	0.32,0.8,1.12	(-65-65)	
"	12:39	10	0:10	APS_322L_Dyn_254	-8	1.28,1.44	(-65-65)	
"	12:49	10	0:17	APS_322L_Dyn_255	-8	1.6	(-65-65)	
								Azimuthing Rate (2°/s), Test description incorrect
"	13:06	10	0:11	APS_322L_Dyn_428	-15	0.6	(-65-65)	
"	13:17	10	0:11	APS_322L_Dyn_429	-15	1.5	(-65-65)	
"	13:28	10	0:12	APS_322L_Dyn_430	-15	2.1	(-65-65)	
"	13:40	10	0:10	APS_322L_Dyn_431	-15	2.4	(-65-65)	
"	13:50	10	0:12	APS_322L_Dyn_432	-15	2.7	(-65-65)	
"	14:02	10	0:19	APS_322L_Dyn_433	-15	3.0	(-65-65)	
"	14:21	10	0:08	APS_322L_Dyn_434	-15	0.6	(-65-65)	Azimuthing Rate (5°/s)
"	14:29	10	0:09	APS_322L_Dyn_435	-15	1.5	(-65-65)	
"	14:38	10	0:10	APS_322L_Dyn_436	-15	2.1	(-65-65)	
"	14:48	10	0:13	APS_322L_Dyn_437	-15	2.4	(-65-65)	
"	15:01	10	0:10	APS_322L_Dyn_438	-15	2.7	(-65-65)	
"	15:11	10	0:26	APS_322L_Dyn_439	-15	3.0	(-65-65)	
								Azimuthing Rate (10°/s), When azimuthing started it went in wrong direction. Get set was pressed and the angle was noted to be -65. Run aborted and data file deleted. Try again. This has happened twice today.
"	15:37	10	0:10	APS_322L_Dyn_440	-15	0.6,1.5	(-65-65)	

"	15:47	10	0:08	APS_322L_Dyn_441	-15	2.1	(-65-65)	
"	15:55	10	0:09	APS_322L_Dyn_442	-15	2.4	(-65-65)	
"	16:04	10	0:10	APS_322L_Dyn_443	-15	2.7	(-65-65)	Annotator not updated
"	16:14	10	0:10	APS_322L_Dyn_444	-15	3.0	(-65-65)	
"	16:24	10	0:09	APS_322L_Dyn_445	-15	0.6,1.5	(-65-65)	Azimuthing Rate (15°/s)
"	16:33	10	0:09	APS_322L_Dyn_446	-15	2.1	(-65-65)	
"	16:42	10	0:09	Air_Friction_009	0.5, 1-16	0.0	0	Evening Frictions - positive rps, no video
"	16:51	10	#####	Zero_005	0	0.0	0	zeros at the end of the day
09-Mar-07	7:36	10	0:14	Air_Friction_010	0.5, 1-16	0.0	0	Set Prop to Start Position - Morning Frictions - positive rps
-- Lower Test Frame - Rough Up Run (2 Speeds)								
"	7:50	10	1:21	APS_322L_Static_079	-15	2.4,2.7	30	Rough Up
"	9:11	10	0:10	APS_322L_Static_080	-15	2.4,2.7	30	Rough Up
"	9:21	10	0:09	APS_322L_Static_081	-15	2.4,2.7	30	Rough Up
"	9:30	10	0:09	APS_322L_Dyn_447	-15	2.4	(-65-65)	
"	9:39	10	0:09	APS_322L_Dyn_448	-15	2.7	(-65-65)	
"	9:48	10	0:15	APS_322L_Dyn_449	-15	3.0	(-65-65)	
"	10:03	10	0:11	APS_322L_Dyn_450	-15	0.6,1.5	(-65-65)	Azimuthing Rate (20°/s)
"	10:14	10	0:10	APS_322L_Dyn_451	-15	2.1, 2.4	(-65-65)	
"	10:24	10	0:07	APS_322L_Dyn_452	-15	2.7	(-65-65)	
"	10:31	10	0:10	APS_322L_Dyn_453	-15	3.0	(-65-65)	
"	10:41	10	0:11	APS_322L_Static_082	-15	0.6,1.2,1.8,2.1	90	Static Case 90°
"	10:52	10	0:09	APS_322L_Static_083	-15	2.4,2.7	90	
"	11:01	10	0:11	APS_322L_Static_084	-15	3.0	90	
"	11:12	10	0:07	APS_322L_Static_085	-15	0.3,0.9,1.5	90	
"	11:19	10	0:10	APS_322L_Static_086	-15	0.6,1.2,1.8,2.1	-90	Static Case -90°
"	11:29	10	0:09	APS_322L_Static_087	-15	2.4,2.7	-90	
"	11:38	10	0:09	APS_322L_Static_088	-15	3.0	-90	
"	11:47	10	0:07	APS_322L_Static_089	-15	0.3,0.9,1.5	-90	
"	11:54	10	1:19	APS_322L_Static_090	-15	0.45,0.75,1.05,1.35	90	Static Case 90°
"	13:13	10	0:11	APS_322L_Static_091	-15	0.6,1.2,1.8,2.1	120	Static Case 120°
"	13:24	10	0:10	APS_322L_Static_092	-15	2.4,2.7	120	
"	13:34	10	0:07	APS_322L_Static_093	-15	0.3,0.9,1.5	120	
"	13:41	10	0:13	APS_322L_Static_094	-15	0.6,1.2,1.8,2.1	-120	Static Case -120°
"	13:54	10	0:11	APS_322L_Static_095	-15	0.3,0.9,1.5	-120	
"	14:05	10	0:16	APS_322L_Static_096	-15	0.3,0.6,0.9,1.2,1.5	150	Static Case 150°
"	14:21	10	0:18	APS_322L_Static_097	-15	1.8,2.1	150	

"	14:39	10	0:10	APS_322L_Static_098	-15	0.3,0.6,0.9,1.2,1.5	-150	Static Case -150°
"	14:49	10	0:10	APS_322L_Static_099	-15	1.8,2.1	-150	
"	14:59	10	0:07	APS_322L_Static_100	-15	2.4	-150	
"	15:06	10	0:10	APS_322L_Static_101	-15	2.4	150	Static Case 150°
"	15:16	10	0:11	APS_322L_Static_102	-15	0.6,1.2,1.8,2.1	45	Static Case 45°
"	15:27	10	0:10	APS_322L_Static_103	-15	2.4,2.7	45	"
"	15:37	10	0:07	APS_322L_Static_104	-15	3.0	45	"
"	15:44	10	0:08	APS_322L_Static_105	-15	3.3	45	"
"	15:52	10	0:07	APS_322L_Static_106	-15	3.6	45	"
"	15:59	10	0:09	APS_322L_Static_107	-15	0.6,1.2,1.8,2.1	-45	Static Case -45°
"	16:08	10	0:15	APS_322L_Static_108	-15	2.4,2.7	-45	Towdas crashed
"	16:23	10	0:07	APS_322L_Static_109	-15	3.0	-45	"
"	16:30	10	0:07	APS_322L_Static_110	-15	3.3	-45	"
"	16:37	10	0:05	APS_322L_Static_111	-15	3.6	-45	"
"	16:42	10	0:08	Air_Friction_011	0.5, 1-16	0.0	0	Evening Frictions - positive rps, no video
"	16:50	10	#####	Zero_006	0	0.0	0	zeros at the end of the day
12-Mar-07	7:14	10	0:17	Air_Friction_012	0.5, 1-16	0.0	0	Set Prop to Start Position - Morning Frictions - positive rps
"	7:31	10	0:10	APS_322L_Static_112	-15	2.4,2.7	30	-- Lower Test Frame - Rough Up Run (2 Speeds)
"	7:41	10	#####	APS_322L_Static_113	-15	2.4,2.7	30	Rough Up
"		10	11:30		-15	2.4,2.7	30	Clock Synchronization Issues -- Doug Walsh & Keith Mews Woring On Problem For Most of Morning
"	11:30	10	0:10	APS_322L_Static_114	-15	2.4,2.7	30	Rough Up
"	11:40	10	0:12	APS_322L_Static_115	-15	0.6	180	Static Case 180°
"	11:52	10	0:14	APS_322L_Static_116	-15	0.3,0.9	180	"
"	12:06	10	0:13	APS_322L_Static_117	-15	0.45,0.75,1.05	180	"
"	12:19	10	1:12	APS_322L_Static_118	-15	1.2	181	"
"	13:31	10	0:10	APS_322L_Static_119	-15	0.3,0.45,0.75,0.9	175	Static Case 175°
"	13:41	10	0:10	APS_322L_Static_120	-15	1.05,1.2	175	"
"	13:51	10	0:19	APS_322L_Static_121	-15	0.3,0.45,0.75,0.9	-175	Static Case -175°
"	14:10	10	0:10	APS_322L_Static_122	-15	1.05,1.2	-175	"
"	14:20	10	0:10	APS_322L_Static_123	-15	0.3,0.45,0.75,0.9	170	Static Case 170°
"	14:30	10	0:10	APS_322L_Static_124	-15	1.05,1.2	170	"
"	14:40	10	0:10	APS_322L_Static_125	-15	0.3,0.45,0.75,0.9	-170	Static Case -170°

"	14:50	10	0:18	APS_322L_Static_126	-15	1.05,1.2	-170	"
"	15:08	10	0:10	APS_322L_Static_127	-15	0.3,0.45,0.75,0.9	160	Static Case 160°
"	15:18	10	0:10	APS_322L_Static_128	-15	1.05,1.2	160	"
"	15:28	10	0:10	APS_322L_Static_129	-15	0.3,0.45,0.75,0.9	-160	Static Case -160°
"	15:38	10	0:13	APS_322L_Static_130	-15	1.05,1.2	-160	"
"	15:51	10	0:11	APS_322L_Static_131	-15	1.5,1.8	-160	"
"	16:02	10	0:10	APS_322L_Static_132	-15	2.1	-160	"
"	16:12	11	0:10	APS_322L_Static_133	-15	2.4	-160	"
"	16:22	12	0:10	APS_322L_Static_134	-15	2.7	-160	"
"	16:32	10	0:10	APS_322L_Static_135	-15	1.5,1.8	160	Static Case 160°
"	16:42	10	0:10	APS_322L_Static_136	-15	2.1	160	"
"	16:52	10	0:10	APS_322L_Static_137	-15	2.4	160	"
"	17:02	10	#####	APS_322L_Static_138	-15	2.7	160	"
"	17:14	10	0:12	Air_Friction_013	0.5, 1-16	0.0	0	Evening Frictions - positive rps, no video
"	17:26	10	#####	Zero_007	0	0.0	0	zeros at the end of the day
13-Mar-07	8:56	10	0:40	Zero_008	0	0.0	0	Zeros - in the morning
"	9:36	10	0:38	Air_Friction_014	0.5, 1-16	0.0	0	Set Prop to Start Position - Morning
"	10:14	10	0:10	APS_322L_Static_139	-15	2.4,2.7	30	Frictions - positive rps
"	10:24	10	0:11	APS_322L_Static_140	-15	2.4,2.7	30	Rough Up
"	10:35	10	0:10	APS_322L_Static_141	-15	1.5,1.8	170	Static Case 170°
"	10:45	10	0:10	APS_322L_Static_142	-15	2.1	170	"
"	10:55	10	0:10	APS_322L_Static_143	-15	2.4	170	"
"	11:05	10	0:13	APS_322L_Static_144	-15	2.7	170	"
"	11:18	10	0:10	APS_322L_Static_145	-15	1.5,1.8	-170	Static Case -170°
"	11:28	10	0:10	APS_322L_Static_146	-15	2.1	-170	"
"	11:38	10	0:13	APS_322L_Static_147	-15	2.4	-170	"
"	11:51	10	0:10	APS_322L_Static_148	-15	1.5,1.8	175	"
"	12:01	10	0:10	APS_322L_Static_149	-15	2.1	175	"
"	12:11	10	0:10	APS_322L_Static_150	-15	2.4	175	"
"	12:21	10	0:10	APS_322L_Static_151	-15	2.7	175	"
"	12:31	10	1:11	APS_322L_Static_152	-15	1.5,1.8	-175	"
"	13:42	10	0:10	APS_322L_Static_153	-15	2.1	-175	"
"	13:52	10	0:25	APS_322L_Static_154	-15	1.5,1.8	180	"
"	14:17	10	0:18	APS_322L_Static_155	-15	1.5,1.8	180	Some Software Issues With Angle Encoder (-180 Reads +180)

Reverse Rotation (15 RPS) (Static Case 180°)							
"	14:35	10	0:12	APS_322L_Static_156	15	0.3,0.45,0.75,0.9	180
"	14:47	10	0:10	APS_322L_Static_157	15	1.05,1.2	180
"	14:57	10	0:11	APS_322L_Static_158	15	1.5,1.8	180
"	15:08	11	0:10	APS_322L_Static_159	15	2.1	180
"	15:18	12	0:10	APS_322L_Static_160	15	2.4	180
"	15:28	10	0:10	APS_322L_Static_161	15	2.7	180
"	15:38	10	0:10	APS_322L_Static_162	15	3.0	180
"	15:48	10	0:10	APS_322L_Static_163	15	3.3	180
"	15:58	10	0:09	APS_322L_Static_164	15	3.6	180
"	16:07	10	0:09	APS_322L_Static_165	-15	2.1	180
"	16:16	10	0:08	APS_322L_Static_166	-15	2.4	180
"	16:24	10	0:10	APS_322L_Static_167	-15	2.4	-175
"	16:34	10	#####	APS_322L_Static_168	15	0.3,0.45,0.75,0.9	0
"							
"	16:43	10	0:09	Air_Friction_015	0.5, 1-16	0.0	0
"	16:52	10	#####	Zero_009	0	0.0	0
							Evening Frictions - positive rps, no video zeros at the end of the day
14-Mar-07	7:15	10	0:13	Zero_010	0	0.0	0
"	7:28	10	0:14	Air_Friction_016	0.5, 1-16	0.0	0
"	7:42	10	0:10	APS_322L_Static_169	-15	2.4,2.7	30
"	7:52	10	0:14	APS_322L_Static_170	-15	2.4,2.7	30
"							
"	8:06	10	0:10	APS_322L_Dyn_500	8	0.32	(-35-35)
"	8:16	10	0:10	APS_322L_Dyn_501	8	0.80	(-35-35)
"	8:26	10	0:10	APS_322L_Dyn_502	8	1.12	(-35-35)
"	8:36	10	0:13	APS_322L_Dyn_503	8	1.28	(-35-35)
"	8:49	10	0:26	APS_322L_Dyn_504	8	1.44	(-35-35)
"							
"	9:15	10	0:10	APS_322L_Dyn_505	8	1.60	(-35-35)
"	9:25	10	0:10	APS_322L_Static_171	15	1.05,1.2	0
"	9:35	10	0:13	APS_322L_Static_172	15	1.5,1.8	0
"	9:48	10	0:18	APS_322L_Static_173	15	2.1	0
"	10:06	10	0:10	APS_322L_Dyn_506	15	0.6,1.5	(-5-125)
"	10:16	10	#####	APS_322L_Dyn_507	15	2.1	(-5-125)

								no connection to 004026 -- Reset Laptop
"		10	11:03					Azimuthing Rate (15°/s)
"	11:03	10	0:10	APS_322L_Dyn_508	15	0.6,1.5	(-5-125)	"
"	11:13	10	0:17	APS_322L_Dyn_509	15	2.1	(-5-125)	Overhead Tape 2 -- Azimuthing Rate (20°/s)
"	11:30	10	0:10	APS_322L_Dyn_510	15	0.6,1.5	(-5-125)	"
"	11:40	10	0:10	APS_322L_Dyn_511	15	2.1	(-5-125)	Azimuthing Rate (5°/s)
"	11:50	10	0:12	APS_322L_Dyn_512	15	0.6,1.5	(-5-125)	"
"	12:02	10	0:10	APS_322L_Dyn_513	15	2.1	(-5-125)	Azimuthing Rate (2°/s)
"	12:12	10	0:13	APS_322L_Dyn_514	15	0.6,1.5	(-5-125)	"
"	12:25	10	1:21	APS_322L_Dyn_515	15	2.1	(-5-125)	Azimuthing Rate (2°/s)
"	13:46	10	0:14	APS_322L_Dyn_516	-15	0.6,1.5	(-5-125)	Azimuthing Rate (5°/s)
"	14:00	10	0:12	APS_322L_Dyn_517	-15	2.1	(-5-125)	"
"	14:12	10	0:12	APS_322L_Dyn_518	-15	0.6,1.5	(-5-125)	Azimuthing Rate (10°/s)
"	14:24	10	0:14	APS_322L_Dyn_519	-15	0.6,1.5	(-5-125)	(Pod Not Under Control) - Restart Test --
"	14:38	10	0:10	APS_322L_Dyn_520	-15	0.6,1.5	(-5-125)	Azimuthing Rate (15°/s)
"	14:48	10	0:20	APS_322L_Dyn_521	-15	0.6,1.5	(-5-125)	Azimuthing Rate (20°/s)
"	15:08	10	0:10	APS_322L_Dyn_522	-15	0.6,1.5	(-125 - -55)	Azimuthing Rate (10°/s)
"	15:18	10	0:10	APS_322L_Dyn_523	-15	0.6,1.5	(-65 - 5)	Azimuthing Rate (10°/s)
"	15:28	10	0:10	APS_322L_Dyn_524	-15	0.6,1.5	(-5 - 65)	Azimuthing Rate (10°/s), Annotator not updated
"	15:38	10	0:10	APS_322L_Dyn_525	-15	0.6,1.5	(55 - 125)	Azimuthing Rate (10°/s)
"	15:48	10	0:10	APS_322L_Dyn_526	-15	0.6,1.5	(175 - -115)	Azimuthing Rate (10°/s)
"	15:58	10	0:15	APS_322L_Dyn_527	-15	0.6,1.5	(115 - 185)	Azimuthing Rate (10°/s)
"	16:13	10	0:08	APS_322L_Dyn_528	-15	0.6,1.5	(175 - -115)	Azimuthing Rate (5°/s)
"	16:21	10	0:09	APS_322L_Dyn_529	-15	0.6,1.5	(-125 - -55)	Azimuthing Rate (5°/s)
"	16:30	10	0:08	APS_322L_Dyn_530	-15	0.6,1.5	(-65 - 5)	Azimuthing Rate (5°/s)
"	16:38	10	#####	Air_Friction_017	0.5, 1-16	0.0	0	Evening Frictions - positive rps
"		10	0:00	Zero_011	0	0.0	0	zeros at the end of the day