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Hürter, Stefan; Müller, Martin; Guiver, Michael D.; Scoles, Ludmila; Stolten, Detlef

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# Hydrocarbon Electrolytes with Nitrile Groups for Direct Methanol Fuel Cells

Stefan Hürter

Martin Müller, Michael D. Guiver, Ludmilla Scoles, Detlef Stolten

19th World Hydrogen Conference 2012, Toronto, Ca

7th June 2012

- **Characteristics of a DMFC system**
- **New membranes for DMFCs**
  - **Structure**
  - **Properties**
- **Application of membranes in DMFC applications**
- **Different MEA- preparation procedures**
  - **MEA- assembling by hot pressing**
  - **Sandwich-MEA**



## Characteristics (DMFC V3.3)

Membrane material: Nafion 115

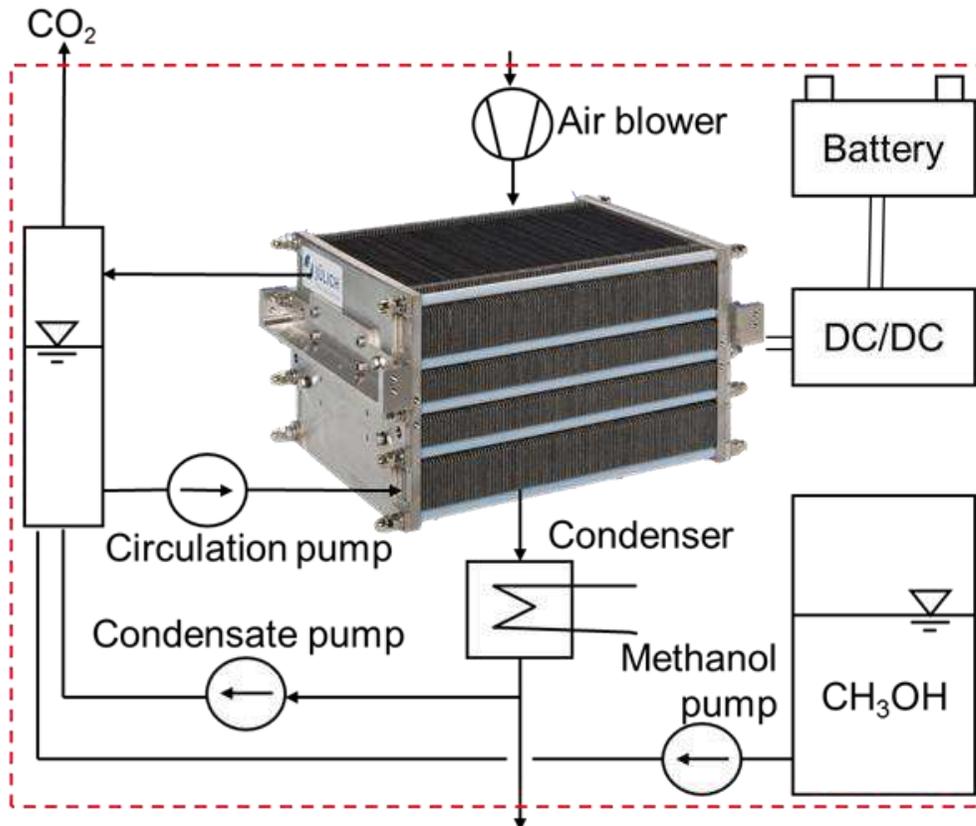
Stack temperature: 60 - 70 °C

Fuel: pure methanol

Fuel utilization: ~ 65 %

Efficiency FC: ~ 30 %

# DMFC: Function and Characteristics

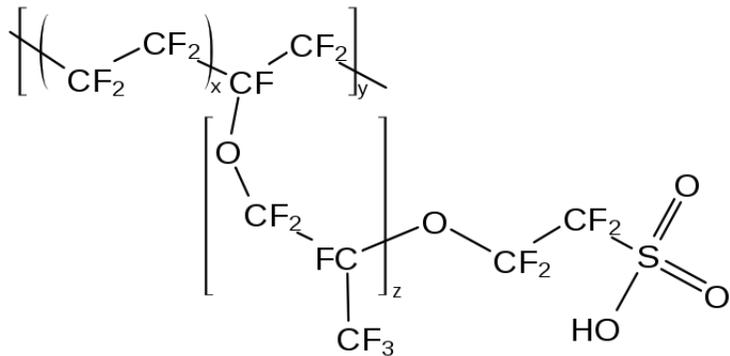


- ~ 30% Fuel loss during operation due to methanol permeation
  - Reduction of fuel efficiency
- Water permeation during operation
  - Large amount of water which has to be recycled within system  
(0.24 g/(h\*cm<sup>2</sup>) @ 70 °C)

## Target:

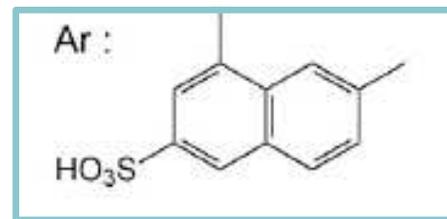
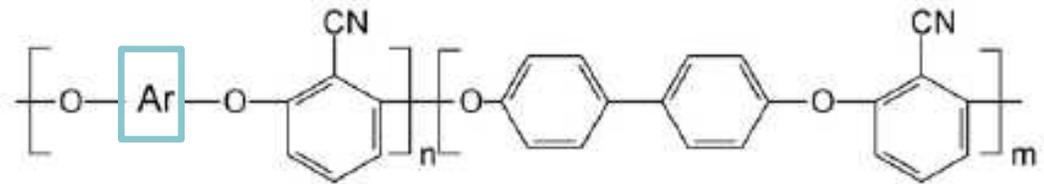
**Decrease of MeOH- and H<sub>2</sub>O-Permeation through utilization of sulfonated Poly(Ether Ether Nitriles)**

## Nafion

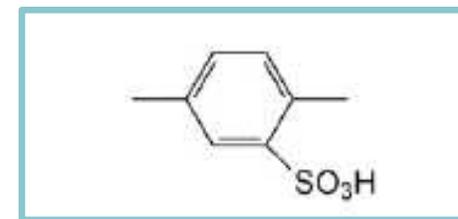


*Journal of Membrane Science* 326  
(2009) 721–726

## Sulfonated Poly(aryl ether ether nitrile)s-sPAEENs



(*m*-SPAEEEN)



(*HQ*-SPAEEEN)

*Kim, Kim, Guiver, Pivovar,*  
*J. Membrane Sci.* 321 (2008) 199

Target:

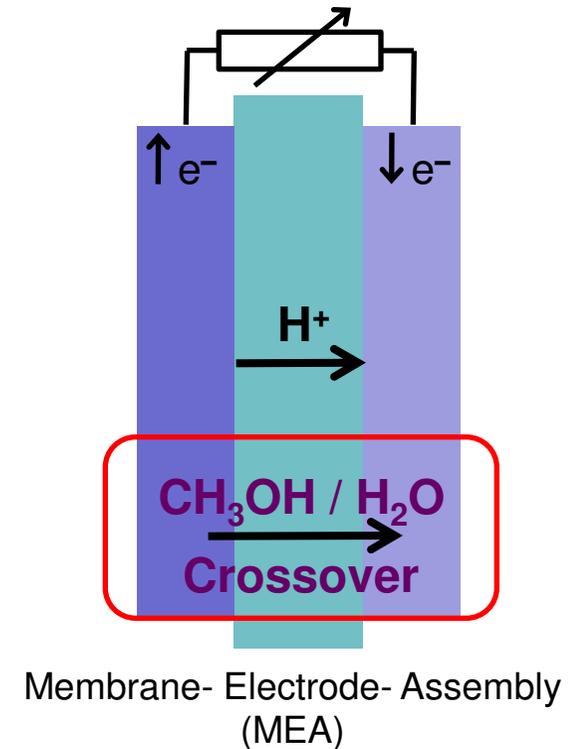
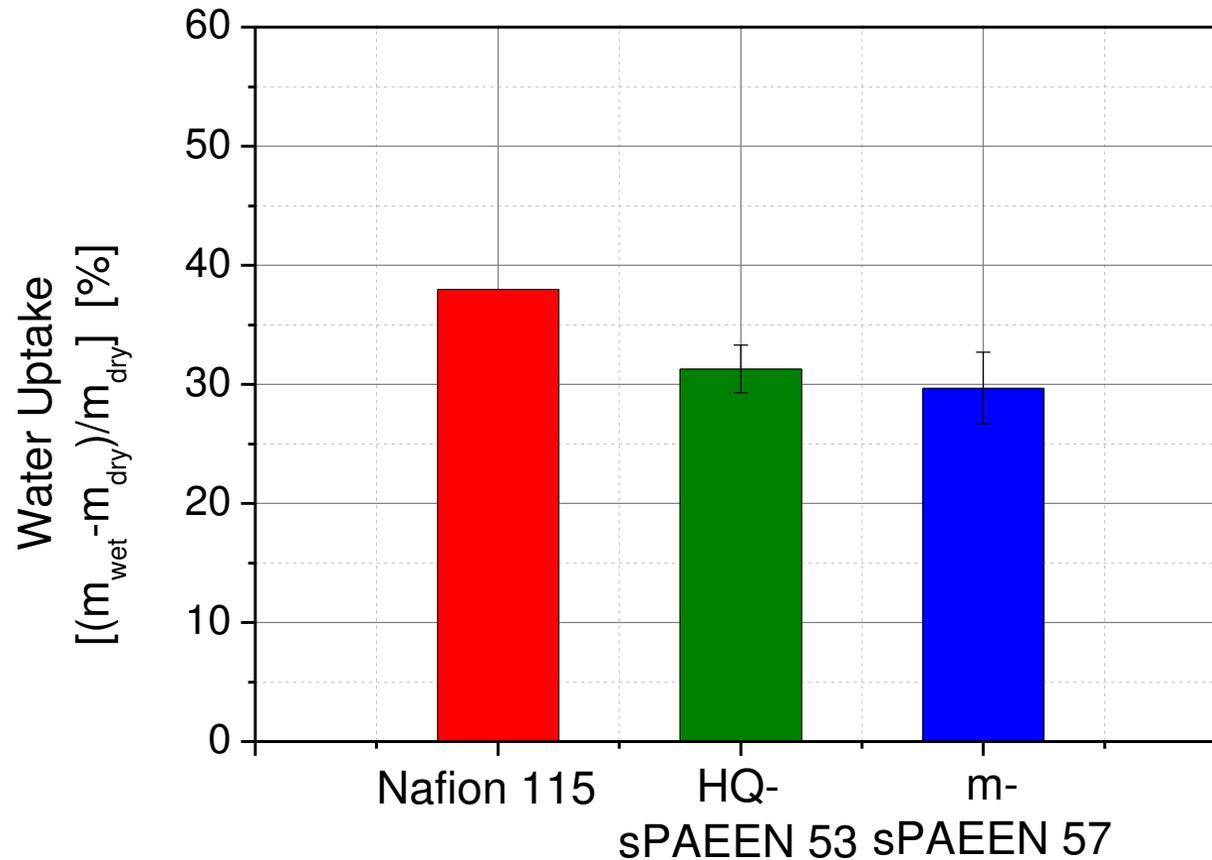
Low water uptake

→ Low MeOH- and H<sub>2</sub>O permeation

High proton conductivities

→ Low cell resistance

# Water Uptake: sPAEEN-membranes



Nafion 115: DuPont product information

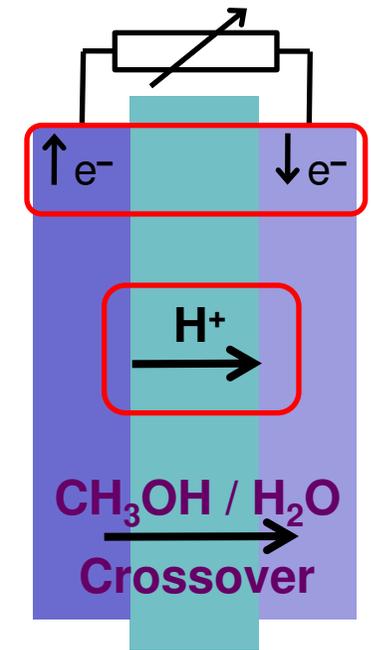
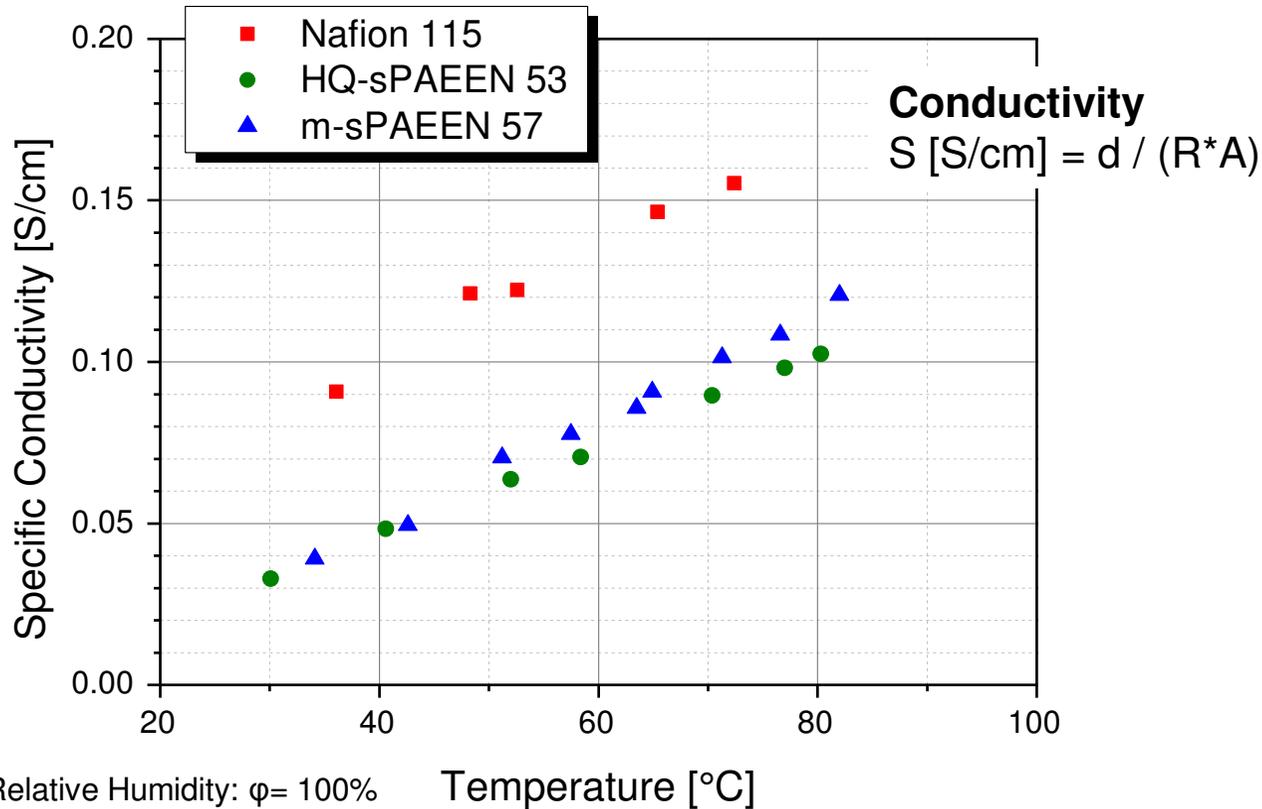
## Testing conditions:

Drying of membrane: 6h at 60°C

Wetting of sample for 3h at 80°C, then for 24h at RT in deionized water

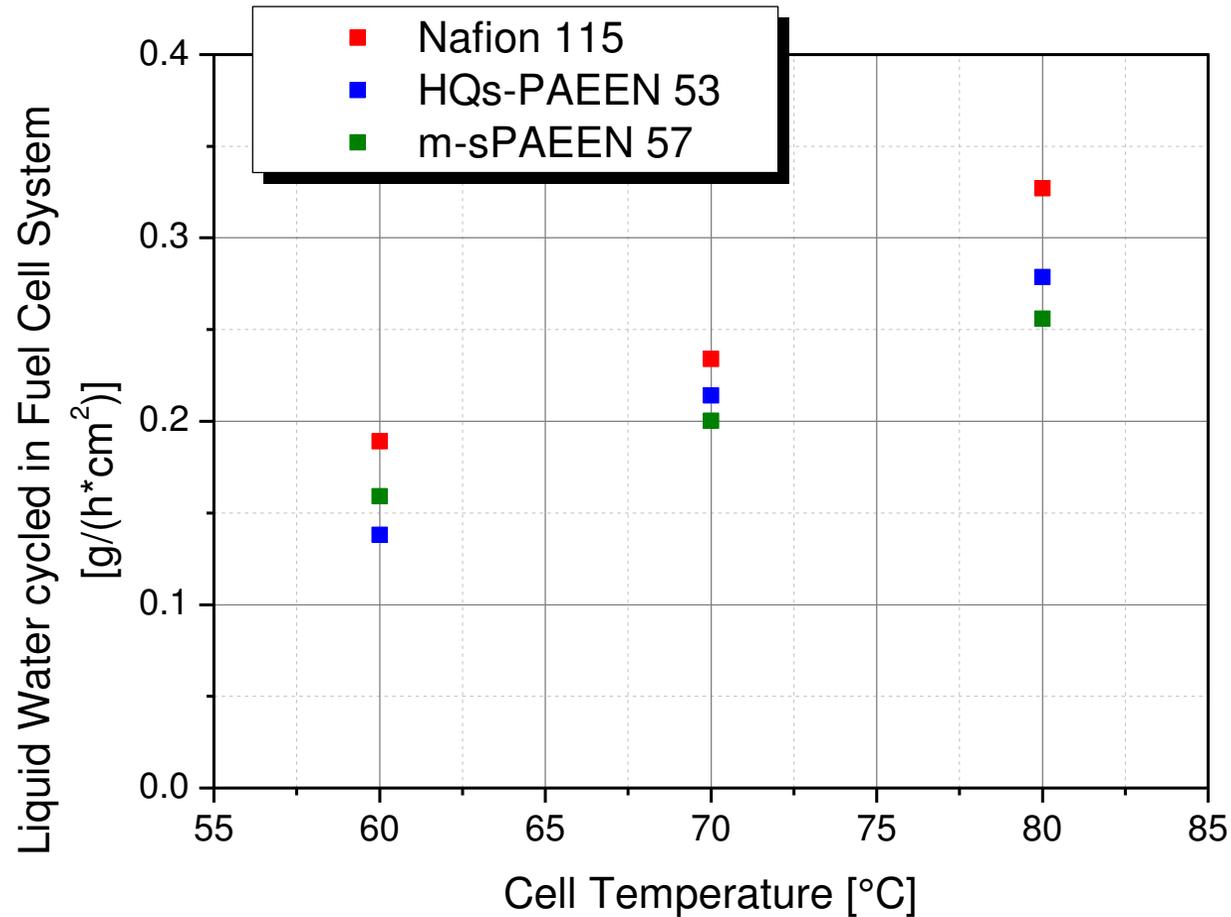
Calculation of WU by remeasuring the weight of the sample (dry and wet)

# Conductivity sPAEEN-Membranes



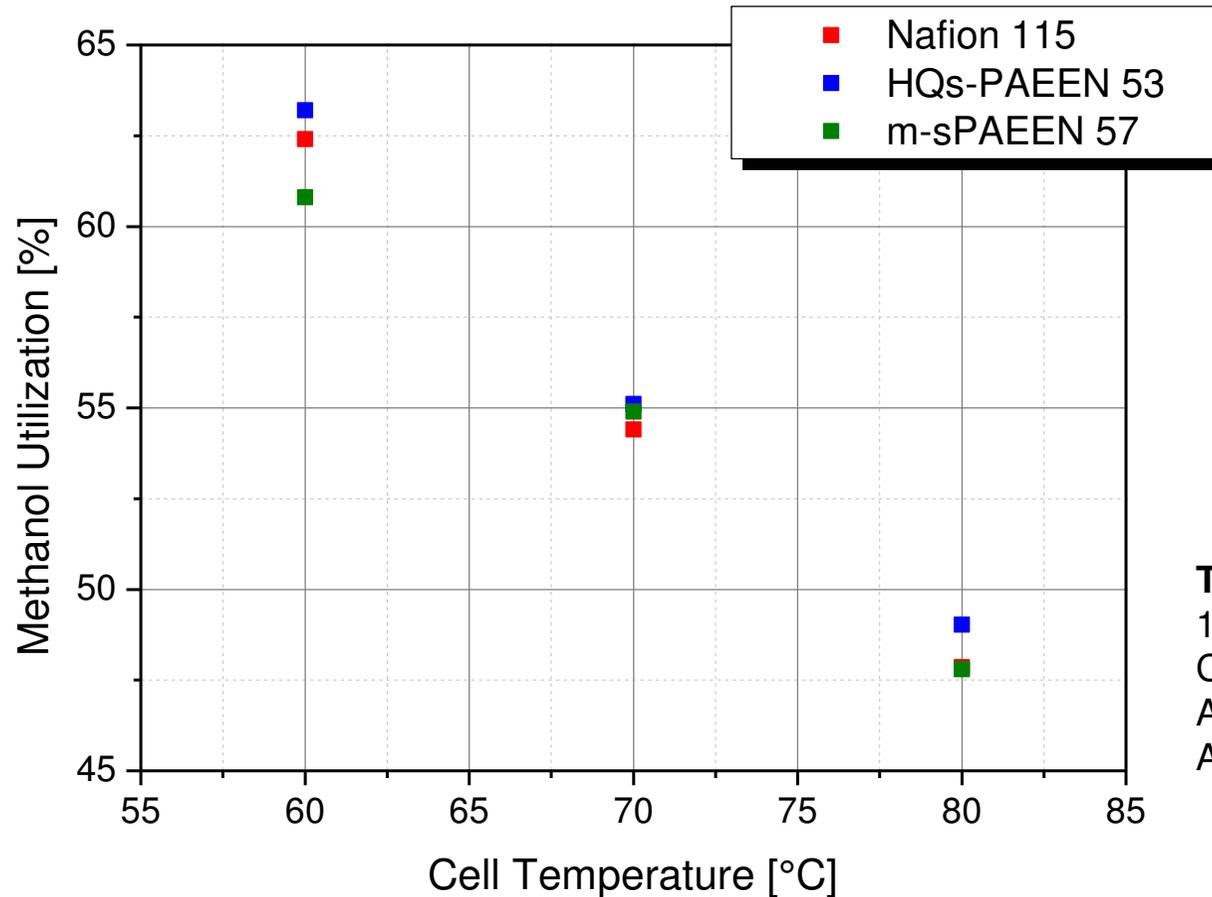
Membrane- Electrode- Assembly (MEA)

	Degree of sulfonation [n/(n+m)]	IEC calc. [meq/g]	Thickness [μm]	Areic membrane resistance at 70°C [Ohm*cm <sup>2</sup> ]
Nafion 115	n.a.	0.89	127	<b>0.085</b>
HQ-sPAEEN	53	1.84	39	<b>0.043</b>
m-sPAEEN	57	1.80	40	<b>0.04</b>



**Testing conditions:  $j = 0.1 \text{ A/cm}^2$**   
1 M aq. MeOH / air  
Cathodic Flow Rate:  $20 \text{ ml / (min*cm}^2)$   
Anodic Flow Rate:  $0.22 \text{ ml / (min*cm}^2)$   
Ambient Pressure

**Lower amount of liquid water cycled in FC system lower when sPAEEN membranes are utilised**

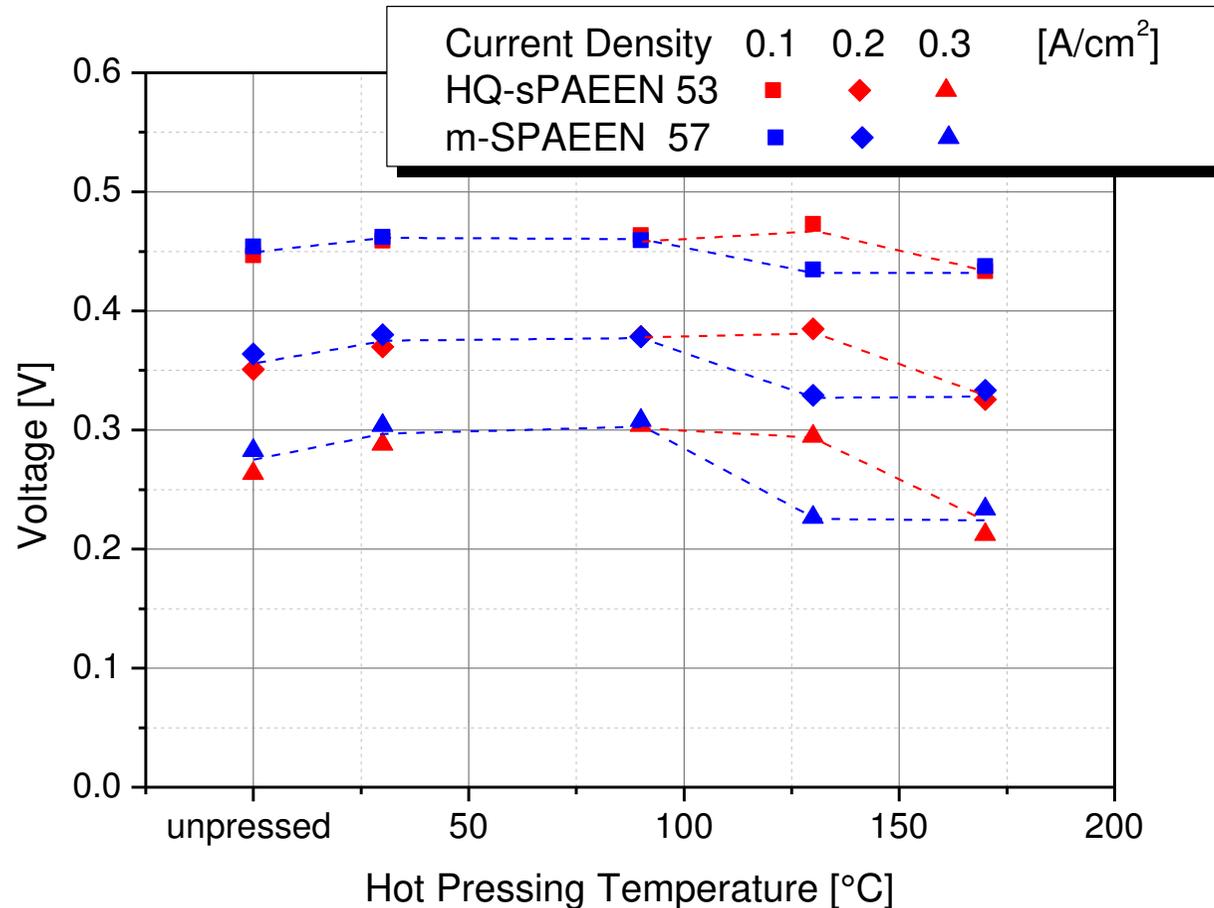


**Testing conditions:  $j = 0.1 \text{ A/cm}^2$**   
1 M aq. MeOH / air  
Cathodic Flow Rate:  $20 \text{ ml / (min} \cdot \text{cm}^2)$   
Anodic Flow Rate:  $0.22 \text{ ml / (min} \cdot \text{cm}^2)$   
Ambient Pressure

**HQ-sPAEEN MEAs with higher methanol utilization than MEAs with Nafion 115**

**m-sPAEEN MEAs show comparable or worse methanol utilization than MEAs with Nafion 115**

# Influence Hot Pressing Temperature on sPAEEN- MEAs



**Testing conditions:  $j = 0.1 \text{ A/cm}^2$**

1 M aq. MeOH / air

Cathodic Flow Rate: 36.5 ml / (min\*cm<sup>2</sup>)

Anodic Flow Rate: 0.22 ml / (min\*cm<sup>2</sup>)

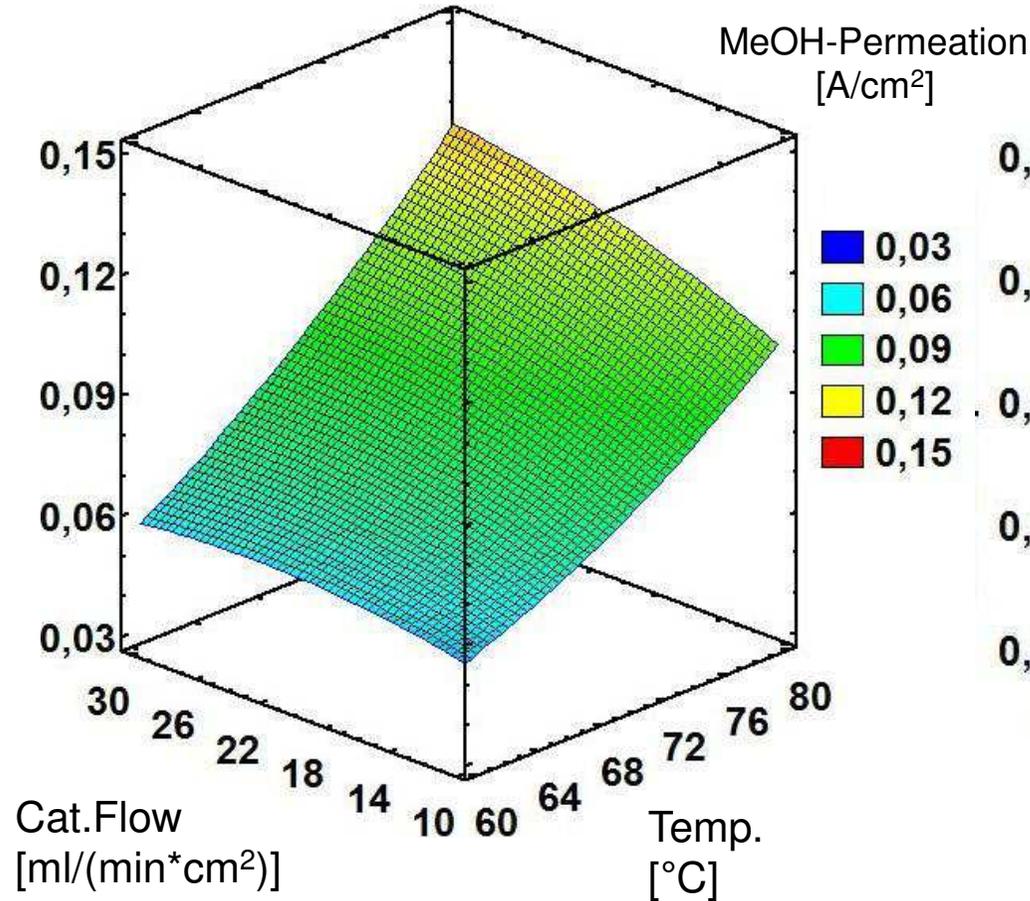
Ambient Pressure

T= 70 °C

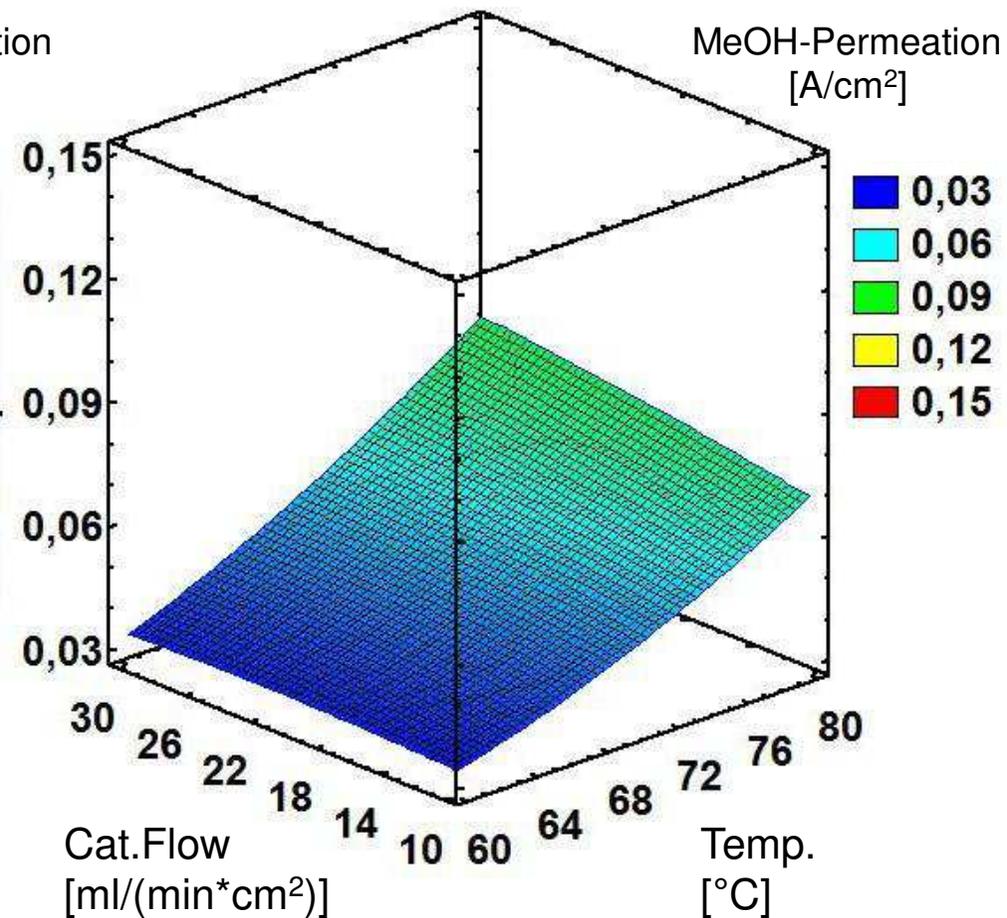
**Decrease of MEA performance with increasing hot pressing temperatures**

- Increase of MEA resistance
- Decrease of proton conductivity

## Nafion 115

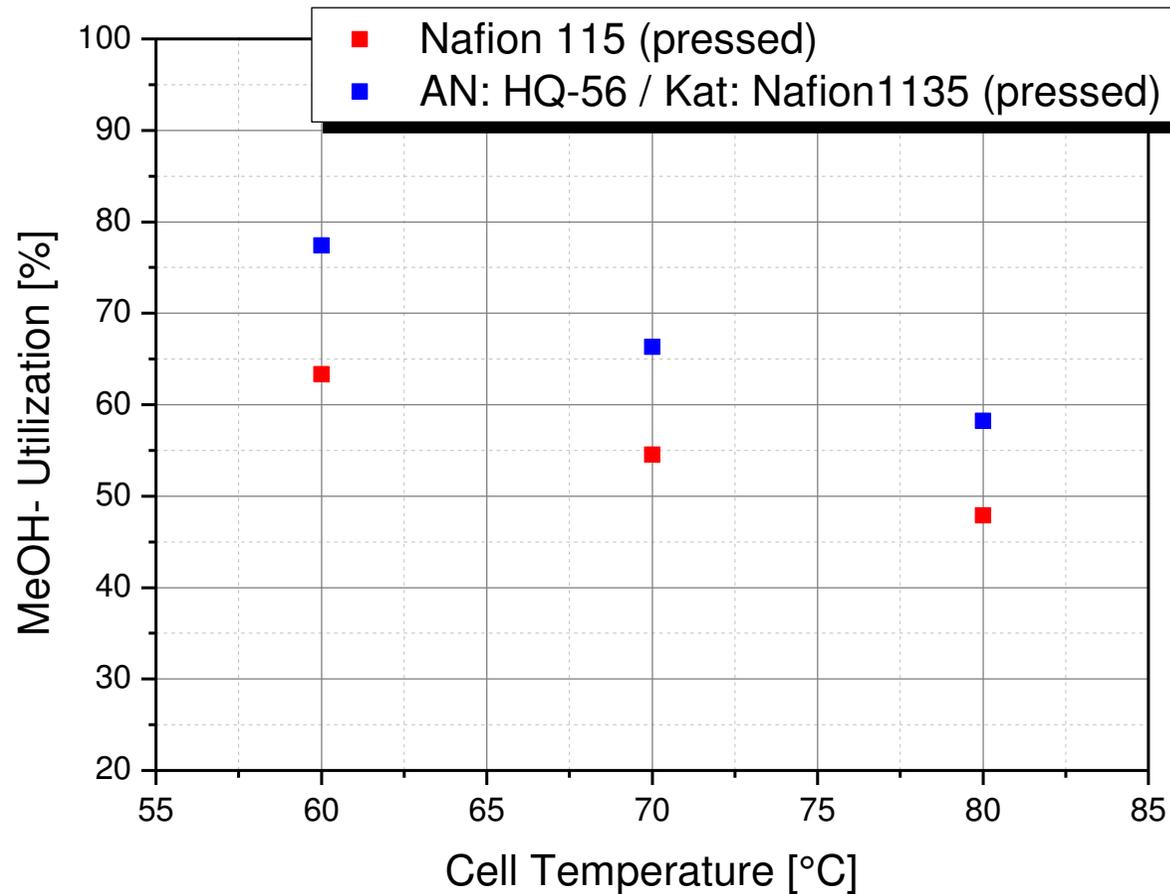


## HQ-sPAEEN 56/ Nafion 1135



**Testing conditions:  $j = 0.1 \text{ A/cm}^2$**

1 M aq. MeOH / air; Anodic Flow Rate:  $0.22 \text{ ml} / (\text{min} \cdot \text{cm}^2)$ ; Ambient Pressure



**Testing conditions:  $j = 0.1 \text{ A/cm}^2$**

1 M aq. MeOH / air

Cathodic Flow Rate: 15.0 ml / (min\*cm<sup>2</sup>)

Anodic Flow Rate: 0.22 ml / (min\*cm<sup>2</sup>)

Ambient Pressure

- Lower methanol permeation of MEAs with sPAEEN-membranes leads to a higher methanol utilization (increase of ~3 %)
- Reduced water flux through sPAEEN membranes leads to lower amount of of cycled water in the DMFC system (reduction of ~25 %)
- MEA assembling at high temperatures leads to performance loss (~10 %)
- Sandwich MEA with HQ-sPAEEN 56 and Nafion 1135 leads to large decrease of methanol permeation (~35 %)
  - Increase of methanol utilization of ~15 %

**Thank you for your attention!**



# DMFC: Function and Characteristics

