# NRC Publications Archive Archives des publications du CNRC

Impact of air leakage on hygrothermal and energy performance of buildings in North America. Part III: energy rating of insulated wall assemblies

Maref, W.; Saber, H. H.; Elmahdy, A. H.; Swinton, M. C.; Glazer, R.; Nicholls, M.

NRC Publications Archive Record / Notice des Archives des publications du CNRC : <a href="https://nrc-publications.canada.ca/eng/view/object/?id=2ab0b251-ff54-4ed1-be99-ae881cf4dc1b">https://nrc-publications.canada.ca/eng/view/object/?id=2ab0b251-ff54-4ed1-be99-ae881cf4dc1b</a> https://publications-cnrc.canada.ca/fra/voir/objet/?id=2ab0b251-ff54-4ed1-be99-ae881cf4dc1b

Access and use of this website and the material on it are subject to the Terms and Conditions set forth at <a href="https://nrc-publications.canada.ca/eng/copyright">https://nrc-publications.canada.ca/eng/copyright</a>

READ THESE TERMS AND CONDITIONS CAREFULLY BEFORE USING THIS WEBSITE.

L'accès à ce site Web et l'utilisation de son contenu sont assujettis aux conditions présentées dans le site <a href="https://publications-cnrc.canada.ca/fra/droits">https://publications-cnrc.canada.ca/fra/droits</a>

LISEZ CES CONDITIONS ATTENTIVEMENT AVANT D'UTILISER CE SITE WEB.

Questions? Contact the NRC Publications Archive team at

PublicationsArchive-ArchivesPublications@nrc-cnrc.gc.ca. If you wish to email the authors directly, please see the first page of the publication for their contact information.

**Vous avez des questions?** Nous pouvons vous aider. Pour communiquer directement avec un auteur, consultez la première page de la revue dans laquelle son article a été publié afin de trouver ses coordonnées. Si vous n'arrivez pas à les repérer, communiquez avec nous à PublicationsArchive-ArchivesPublications@nrc-cnrc.gc.ca.







### **NRC - Institute for Research in Construction**

# PART III: Energy Rating of Insulated Wall Assemblies

Dr. Wahid Maref

Team Work: H.H. Saber, H. Elmahdy, M.C. Swinton, R. Glazer & M. Nicholls

Workshop on Air Barrier, 13<sup>th</sup> Canadian Conference on Building Science and Technology (CCBST), 10 May 2011, Winnipeg, MB





### **Outline**

- Background
- Project objectives
- Scope
- Proposed energy rating procedure for insulated wall assemblies
- Results of recent research project
- Closing remarks



NRC-CNRC

## **Background**



- Canadian Building Code Requirements:
  - Control of air, water, sound, etc.
- Canadian Construction Materials Center (CCMC) Air Barrier Guide 1996
- Move towards Energy Code
- Energy rating of building envelope components
- Focus on insulated wall assemblies



## Functions and Regulations

- Some of the these functions are regulated by National or Provincial/Territorial Building Codes (e.g., structural, fire,... etc.)
- Currently, energy codes and some provincial building codes have requirements related to the thermal performance as related to conduction heat loss (e.g., U-factor or R-value) and air leakage performance of the envelope
- The new National Energy Code is expected soon



### **Codes and Standards Dilemma**

It is difficult to incorporate the effect of air leakage through the envelope on the overall thermal performance of the wall system



# **Project Objective:**

- To determine Wall Energy Rating (WER) of walls constructed according to field practices with spray polyurethane foam insulation, by combining measured heat losses due to conduction and air leakage.
- The work was extended to cover walls with different types of insulation



## Overview of the WER Project



- Wall samples built to common construction practices
- Testing for thermal resistance and air leakage
- Material characterization
- Computer simulation
- Final results





## This Talk

- Presents the results of six wall samples: two glass fiber walls (reference walls), and four SPF insulated walls with light density (open cell foam).
- Other walls were reported in a series of published papers
- A total of 16 walls were tested, modeled and documented so far.
- More publications:

English: <a href="http://www.nrc-cnrc.gc.ca/eng/ibp/irc/publications/index.html">http://www.nrc-cnrc.gc.ca/eng/ibp/irc/publications/index.html</a>

French: <a href="http://www.nrc-cnrc.gc.ca/fra/idp/irc/publications/index.html">http://www.nrc-cnrc.gc.ca/fra/idp/irc/publications/index.html</a>



### WER 1 and WER 5

- These 2 walls are intentionally <u>built not to the</u> requirements of Part 9 of the Canadian National Building Code (NBC) to introduce a <u>wide range of air leakage rates</u>.
- Part 9 NBC gives 2 options for air barrier continuity:
  - o Sealing the joint, or
  - Lapping the joint by not less than 100 mm and clamping between framing members and rigid panel
- NBC also requires sealing of windows, piping, ducting and electrical boxes to maintain the integrity of the air barrier (All penetration were not all sealed to meet the NBC requirements).



## Wall Samples:

Six 2" x 6" spruce stud walls, 16" spacing (nominal)

- one sample without penetration, with poly-lapped air barrier (fibrous insulation wall sample WER-1)
- one sample similar to the one above but with penetration (WER-5)
- The spray foam is light density (open cell), four samples, different foams, w/out penetration (WER-AA to DD)





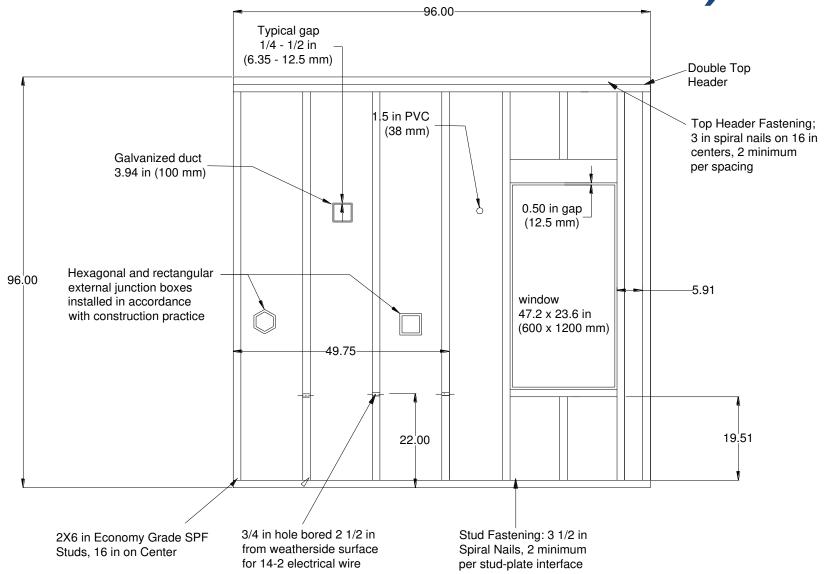


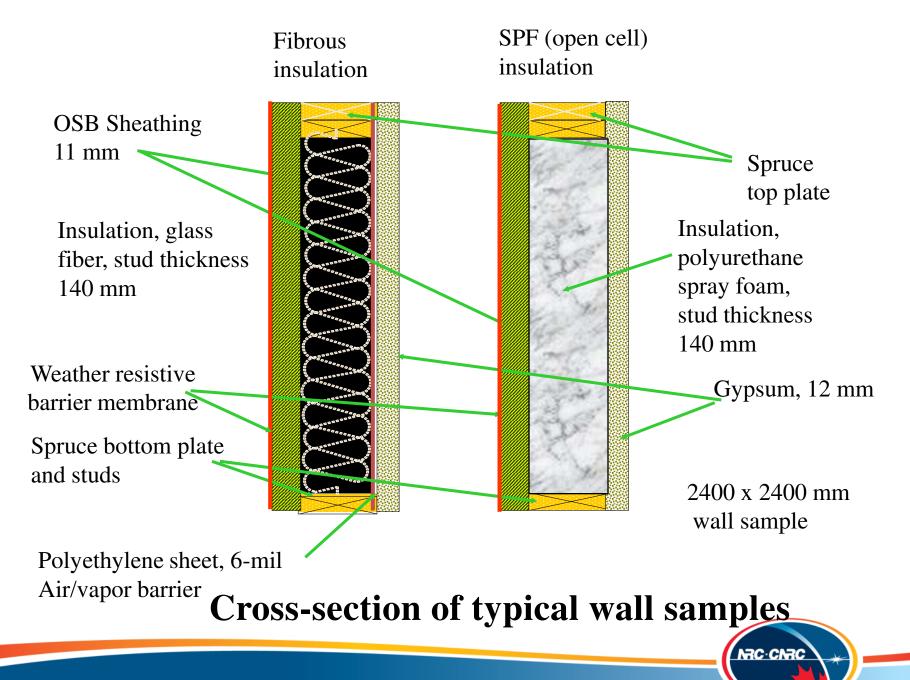
# Wall samples:

Wall #	Insulation type	Description
WER-1	Fibrous insulation (poly- lapped air barrier)	Reference wall, without penetrations
WER-5	Same as above	Same as above, but with penetrations
WER-AA	Open cell foam	Blank wall, without penetrations
WER-BB	Open cell foam, same as above	With penetrations
WER-CC	Different brand of open cell foam	Without penetrations
WER-DD	Same as above	With penetrations

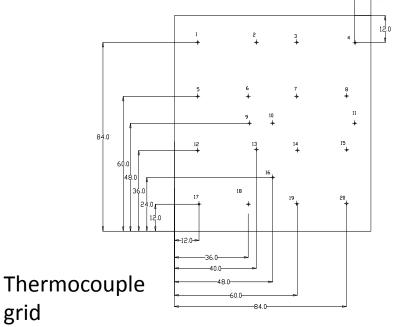


# Penetrations Layout (CCMC Air Barrier Guide 07272)





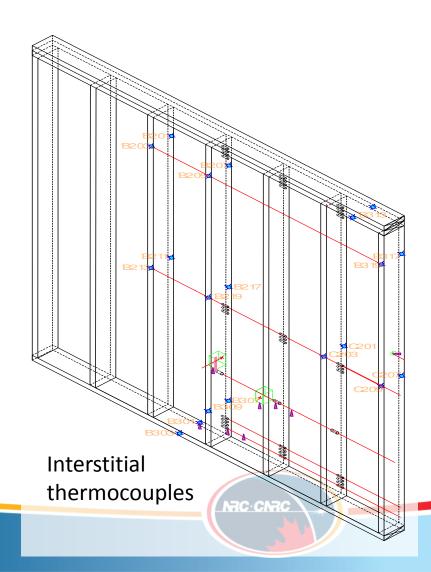
## Thermocouples location:



Heat flux transducer

grid





# SPF wall showing penetrations



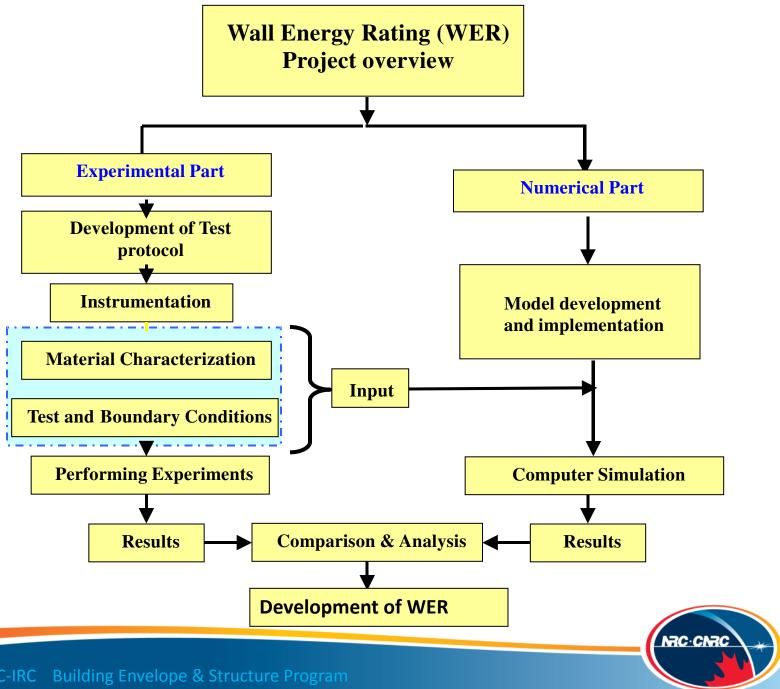


# Blank wall with fibrous insulation and poly-lapped air barrier







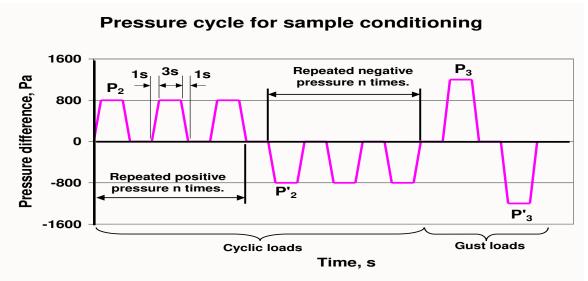


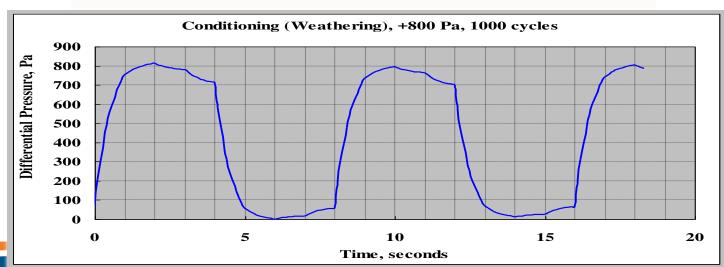
## **Test Sequence**

**Guarded Hot Box GHB** ASTM C1199 and R-value in GHB **ASTM E1423** Air leakage test ASTM E283 **CCMC** Air Barrier **Sample Conditioning** Systems Section 07272 WER-DD Air leakage test R-value in GHB **Air Leakage & Conditioning Test Apparatus** 

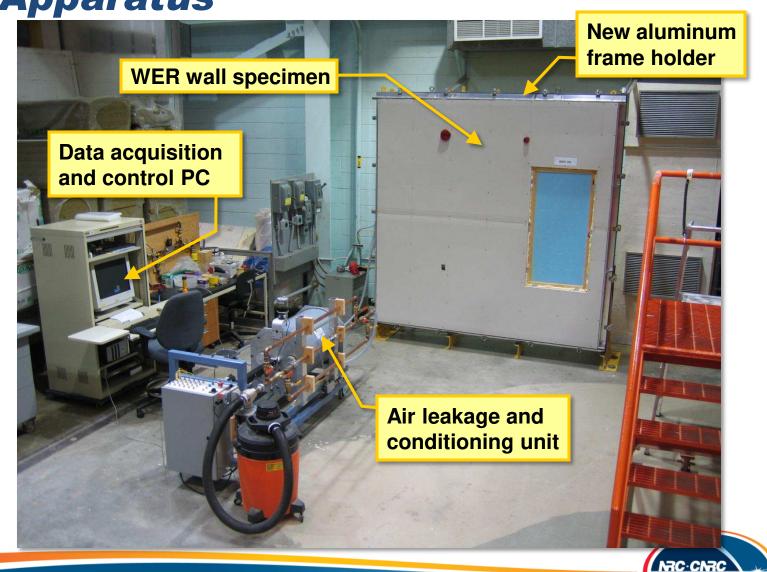
NRC-CN

# Pressure and gust wind cycles Sample conditioning





Air Leakage and Conditioning Test Apparatus



Guarded Hot Box Apparatus





## **Test Procedures**

- Air leakage (ASTM E283)
- Wall thermal resistance (ASTM C1199 and ASTM E1423)
- Material characterization (ASTM C518-98) using heat flow meter
- Sample conditioning according to CCMC Technical Guide (Masterformat Section 07272, section 6.62, page 14)



### Results

- Test results
  - Air leakage
  - Thermal resistance, R-value
  - Material characterization of foam(s)
- Simulation results
- Comparison of testing and simulation
- Development of WER



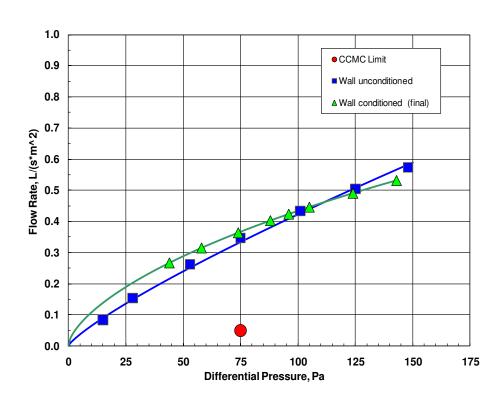
### Foam characterization:

Wall Parameter	Symbol	WER-AA & BB	WER-CC & DD
Test Mean temperature	T <sub>m</sub> (°C)	0.2	0.3
Material density	ρ (Kg/m <sup>3</sup> )	12.0	7.8
Thermal conductivity, SI units	λ (W/(m.K))	0.0352	0.0388

Data for fibrous insulation is obtained from published database

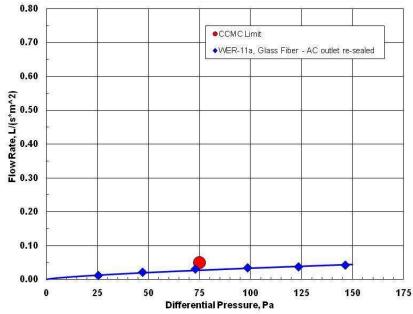


# Air leakage test results (WER-1)



Flectric outlet is NOT sealed

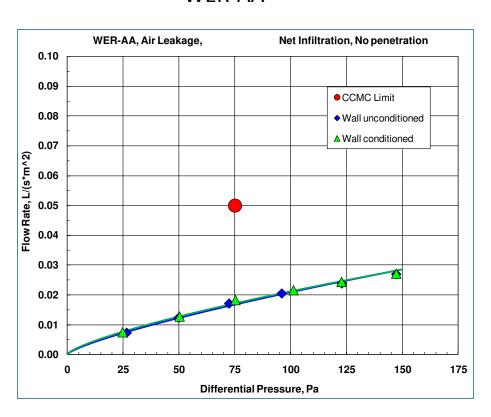
#### Electric outlet is sealed (WER-11a)



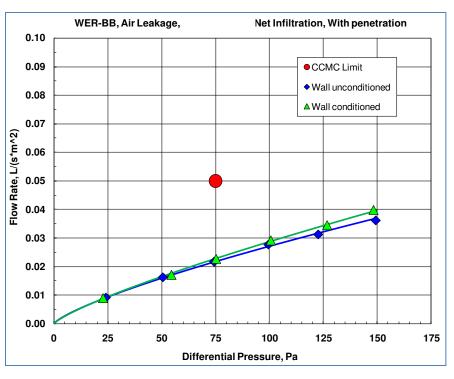


# Air leakage test results: WER-AA and WER-BB

WER-AA



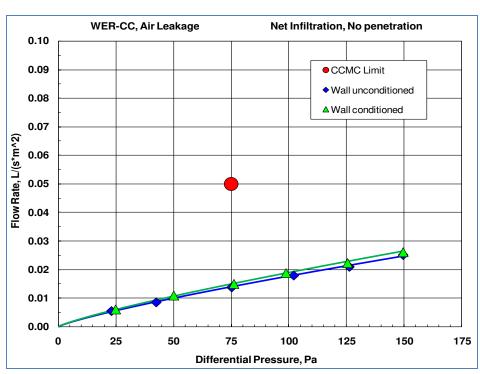
WER-BB

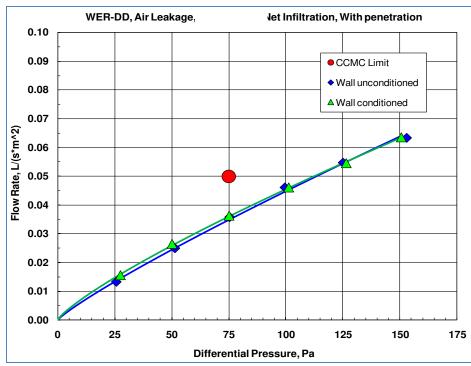




# Air leakage test results: WER-CC and WER-DD

WER-CC WER-DD

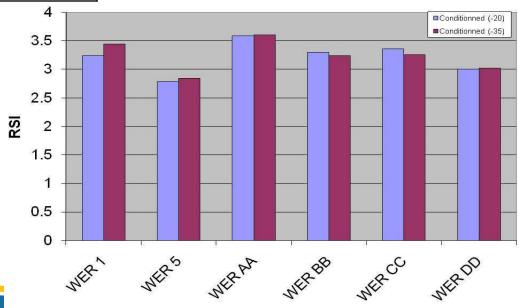






## R-value test results

Cold temperature	-20 °C		-35 °C			
		R-value of conditioned walls, m <sup>2</sup> .K/W				
Wall #	m <sup>2</sup> .K/W	°F.ft².hr/BTU	m².K/W	°F.ft².hr/BTU		
WER-1	3.25	18.45	3.44	19.53		
WER-5	2.78	15.79	2.84	16.13		
WER-AA	3.59	20.38	3.60	20.44		
WER-BB	3.30	18.74	3.24	18.39		
WER-CC	3.36	19.07	3.26	18.51		
WER-DD	3.00	17.03	3.02	17.14		



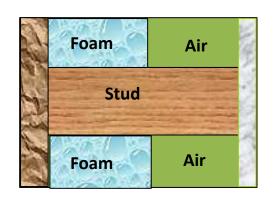
# **Computer Modelling**

- Use hygIRC-C to predict the R-values for the all walls with no air leakage and compare its prediction with measured results
- Use hygIRC-C to predict the R-values at different leakage rates for all walls
- Provide a simple correlation to be used for determining the R-values at different leakage rates

# Benchmarking of the Two Models

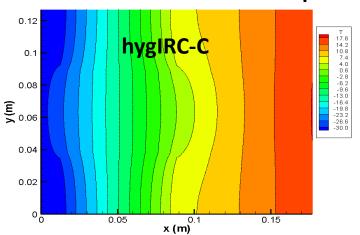
hygIRC 2-D model hygIRC-C 3-D model

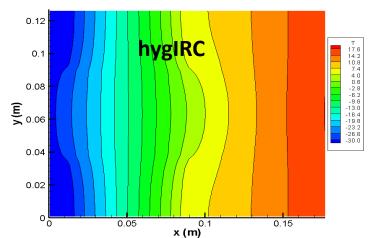
**OSB** 



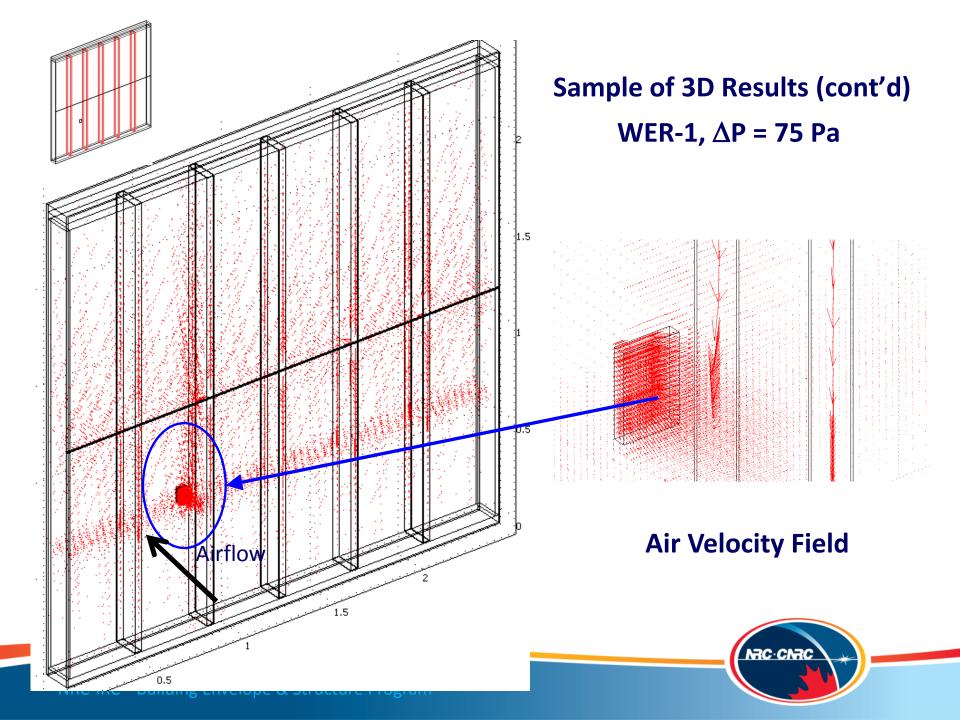
**Drywall** 

#### **Temperature Profiles**

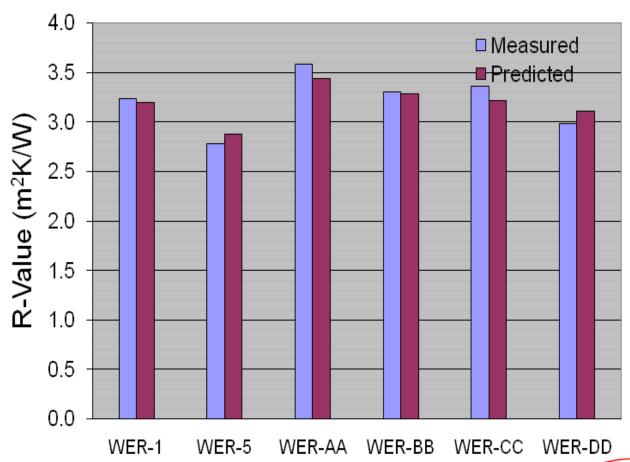








# Comparison between lab test and simulation results (R-value)



## Introduction of R-value Ration B

$$\beta = \frac{R_L \text{ (R-value with air leakage)}}{R_o \text{ (R-value without air leakage)}}$$

This factor shows the impact of air leakage on the wall R-value



# What is Wall Energy Rating (WER)?

- A tool for energy rating of wall assemblies that addresses the building physics and accounts for:
  - Heat loss due to thermal conduction through the system
  - Heat loss due to air leakage through the system
  - Interaction between the two modes of heat loss.
    Provides a means to assess the overall performance of the system

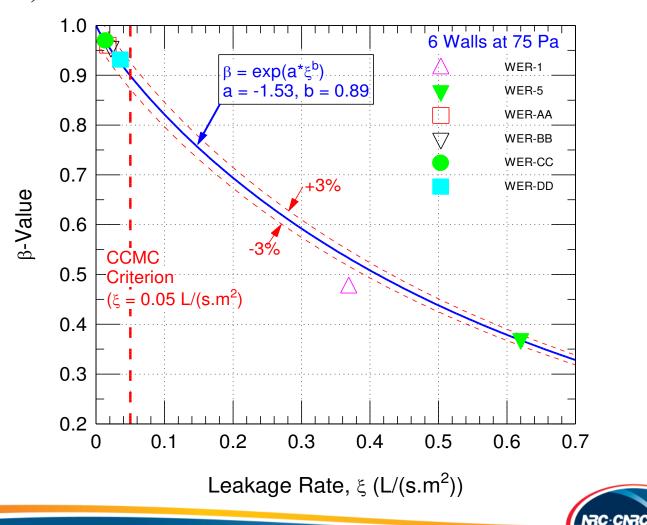


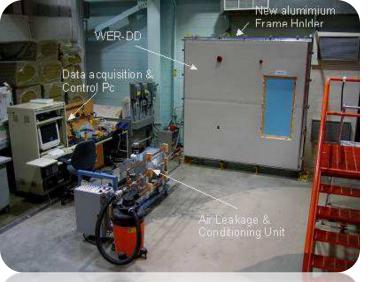
## **Determination of WER**

- Need
  - R-value WITHOUT air leakage (GHB), m<sup>2</sup>.K/W
  - $\circ$  Air leakage rate,  $\xi$ , at  $\Delta P = 75$  Pa, I/(s.m<sup>2</sup>)
- Determine wall "apparent" R-value with air leakage at different ΔP values
- Determine the apparent R-value ratio, β
- Calculate WER

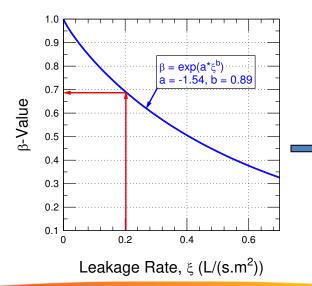


# Correlation of $\beta$ with air leakage rate (6 walls):





LR @ 75 Pa,  $\xi(L/(s.m^2))$ 



#### **Calculation Procedure of Apparent RSI**

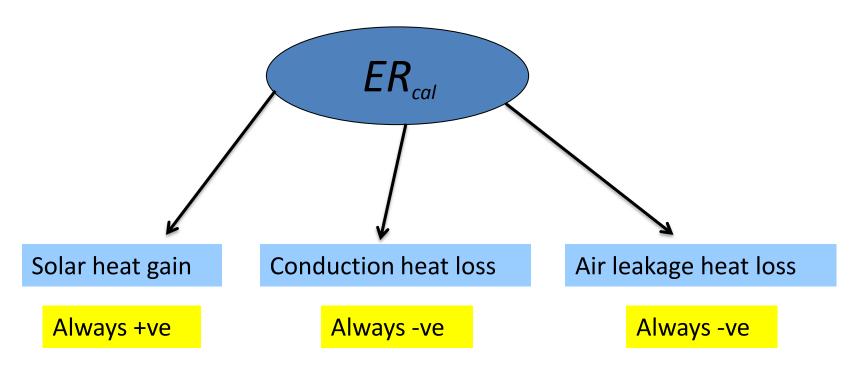
$$\beta = \exp(a \, \xi^b) \longrightarrow RSI_L = \beta \, RSI_0$$

 $RSI_0$ 

$$WER=50-C(\frac{\Delta T}{RSI_L})$$

## CSA A-440.2 Standard Approach

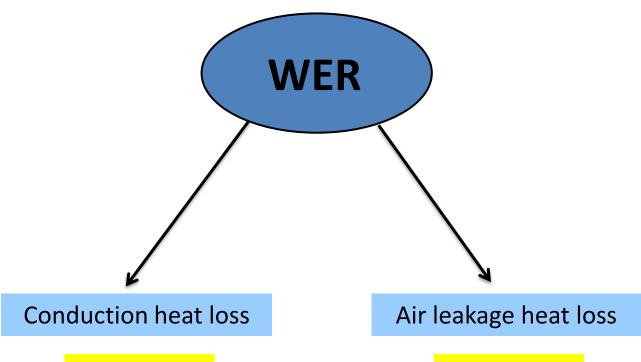
ER<sub>cal</sub> Window Energy Rating





## WER: A tool for wall energy rating

### WER Wall Energy Rating

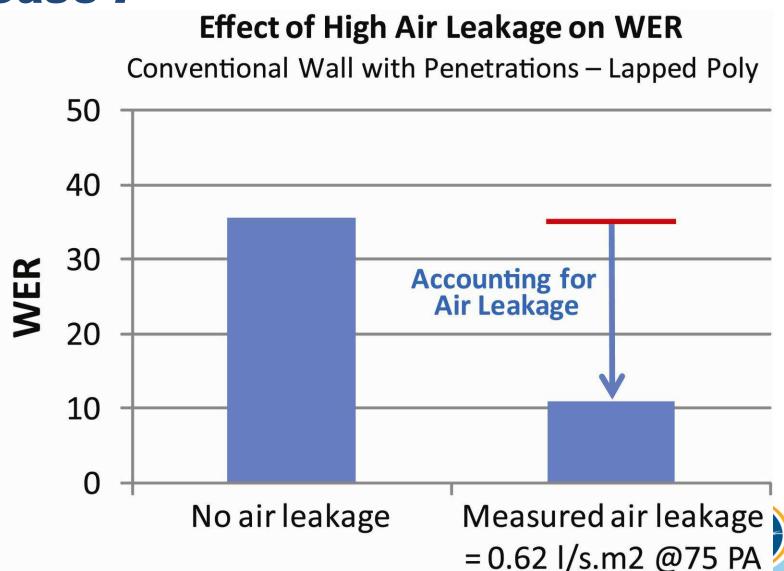


Always -ve

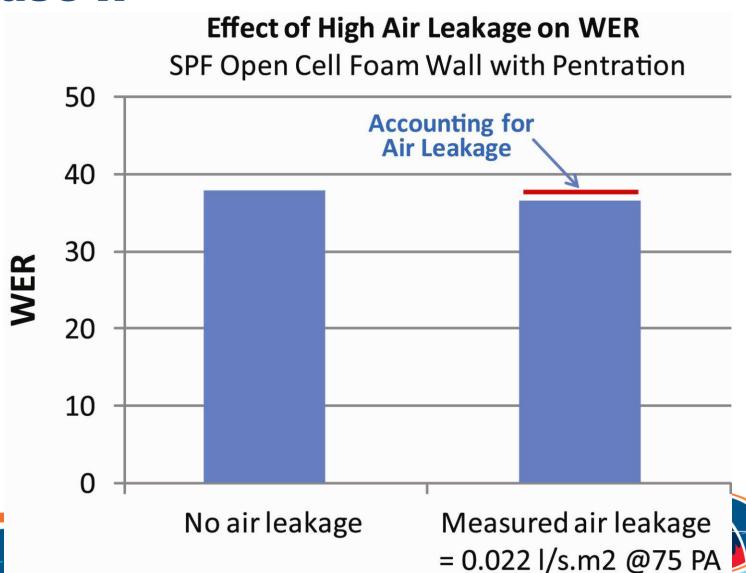
Always -ve



## Effect of Air Leakage on WER – Case I



## Effect of Air Leakage on WER – Case II

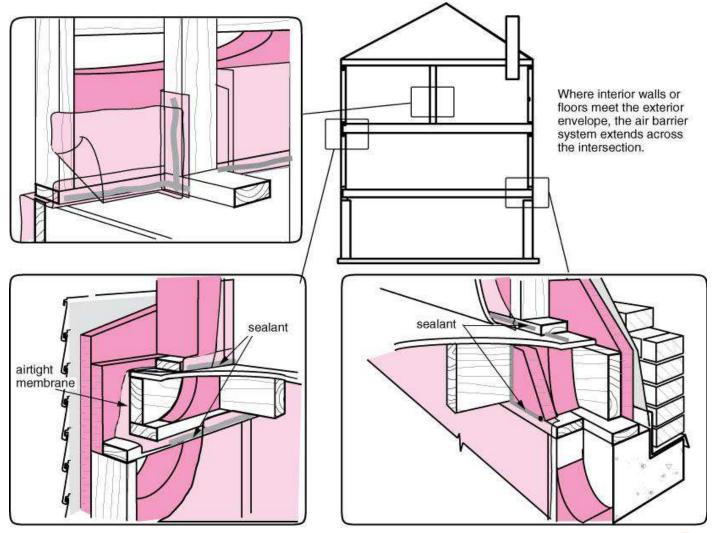


#### What is next?

- Develop energy rating tools for other building components
- Combine all the tools in a master protocol to determine the energy rating of the whole building envelope
- This will be a step towards energy labeling of buildings
- A new consortium will be meeting soon to discuss this new initiative

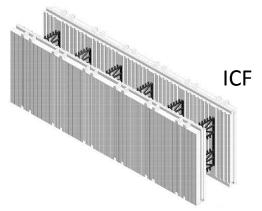


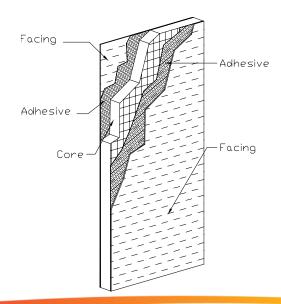
### Issues for discussion in the future:





## Insulated Concrete Forms (ICF's) and Structural Insulated Panels (SIP's):











SIP

## **Closing Remarks**

- A new procedure is now available to determine the energy performance of insulated wall assembly, with and without penetration
- The procedure requires a minimum laboratory testing
- Computer simulation proven to be very useful and accurate in predicting the R-value of the wall, with and without air leakage

## Closing Remarks (cont'd)

- It is necessary to include additional materials and construction practices to generate comprehensive correlation
- Efforts are underway to invite others to join this project
- Next step is to develop national (and international) standards for that purpose



## Acknowledgement

- We would like to acknowledge the contribution of the project team and the partners in this project:
  - o BASF
  - o CUFCA
  - Demilec
  - Honeywell





### **Discussion**

Thank you

Contact information: Wahid.Maref@nrc-cnrc.gc.ca

